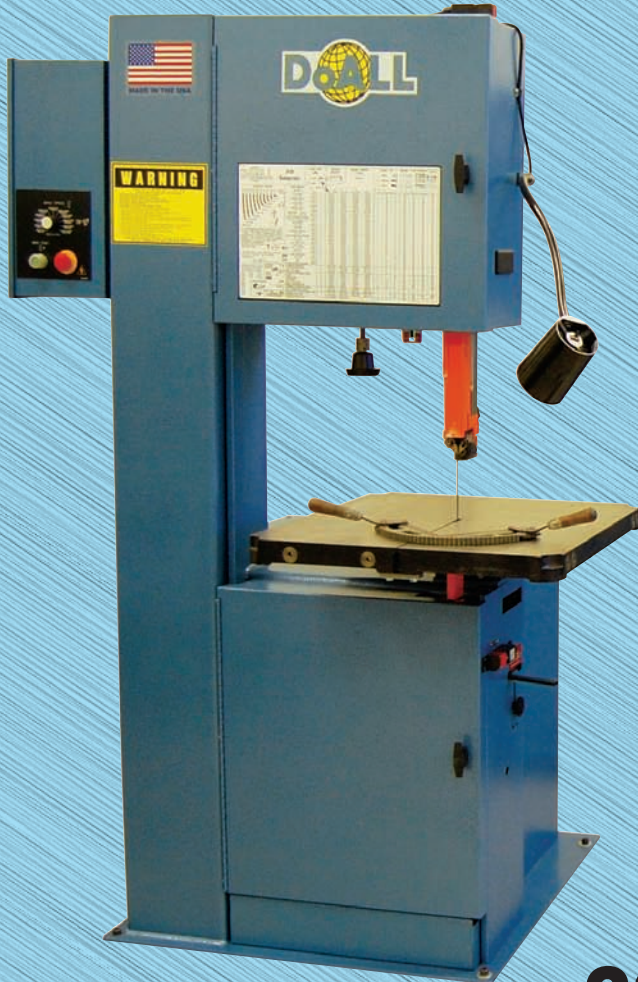




SAWING PRODUCTS

Solutions For All Your Sawing Needs



Model 2013-V3



Model 3613-1

20" & 36" VERTICAL CONTOUR SAWS

For a variety of applications

- Fixed and hydraulic table models available
- Band width capacities from 1/16" to 1"
- Table tilts 45° right, 10° left for increased cutting versatility
- All models feature variable band speeds
- Unitized frame is made from arc-welded steel

Vertical contour saws are among the most versatile sawing machines on the market today. They are widely used in machine shops, mold shops, maintenance departments, schools and in other areas where cutting a wide variety of materials is required. Machines are available in sizes to fit your needs and feature band speeds that permit contouring, cut-off, and machining of almost any material.

The wide variety of available accessories have been engineered to extend the machines' versatility and productivity even further. They provide close tolerance machining and reliable operation, extend operating life and reduce machining time.

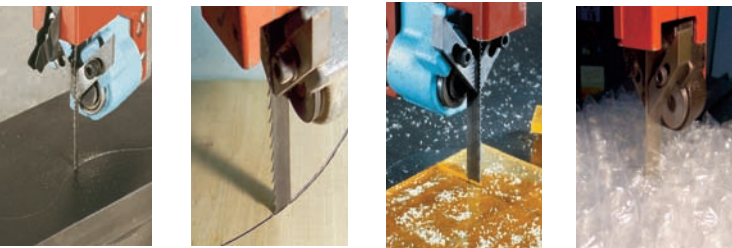
Vertical Contour Saws...the most versatile general purpose sawing machines!

- Fixed and hydraulic tables
- 20" and 36" throats
- Table tilts for angle cutting
- Variable band speeds
- Use 1/16" to 1" saw bands

American-made DoALL vertical contour saws are used daily for contour sawing, miter cutting, or rip sawing a wide variety of materials including ferrous and non-ferrous metals, wood, plastic, glass, rubber, foam and other low density materials.

They are designed for easy maintenance and service and are fabricated from heavy gage steel with precision weldments for reduced vibration and increased accuracy. Combined with the many built-in safety features and convenient operator controls, these machines are the best choice for the widest variety of sawing applications.

Call 1-800-362-5572 for more information or the name of your nearest DoALL Sawing Products distributor.



- Ideal for....**
- Tool Rooms
 - School Shops
 - Machine Shops
 - Maintenance Departments
 - and many more applications



20" & 36" fixed table machines



20" & 30" hydraulic table machines

Note: some photos may show optional equipment

Optional Accessories



Miter attachment



Protractor workstop



Rip fence



Work jaws



Band lubricator



Mist coolant



Disk cutting attachment



Air power feed



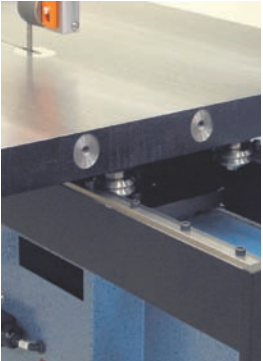
Blade welder



Worklight



Magnifying attachment



Glide table



Chip blower



Dust spout



Secondary table



18" hydraulic stroke table



Inserts and guide blocks



Post elevating handwheel



Extended workheight

Accessories extend versatility and increase productivity



SAWING PRODUCTS

20" & 36" Vertical Contour Saw Specifications

	2013-V	2013-V3	2013-V5	2012-VH	3613-1	3613-V3	3613-V5	3612-VH
Throat band to column	20" (508mm)	20" (508mm)	20" (508mm)	20" (508mm)	36" (915mm)	36" (915mm)	36" (915mm)	36" (915mm)
Maximum work height	13" (330mm)	13" (330mm)	13" (330mm)	12" (305mm)	13" (330mm)	13" (330mm)	13" (330mm)	12" (305mm)
Band width capacity	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)	1/16 to 1" (1.5 to 27mm)
Saw band length	154" (3,910mm)	154" (3,910mm)	154" (3,910mm)	154" (3,910mm)	199" (5,055mm)	199" (5,055mm)	199" (5,055mm)	199" (5,055mm)
Variable band speed	55-300 fpm (17-90mpm) 960-5,200 fpm (292-1,585mpm)	30-320 fpm (10-100mpm) 550-5,500 fpm (170-1,680mpm)	550-5,500 fpm (170-1,680mpm)	30-320 fpm (10-100mpm) 550-5,500 fpm (170-1,680mpm)	55-300 fpm (17-90mpm) 960-5,200 fpm (292-1,585mpm)	30-320 fpm (10-100mpm) 550-5,500 fpm (170-1,680mpm)	550-5,500 fpm (170-1,680mpm)	30-320 fpm (10-100m/min) 550-5,500 fpm (170-1,680mpm)
Table (tilts 45°R, 10°L)	26 x 26" (660 x 660mm)	26 x 26" (660 x 660mm)	26 x 26" (660 x 660mm)	26-1/2 x 33-1/2" (675 x 850mm)	26 x 26" (660 x 660mm)	26 x 26" (660 x 660mm)	26 x 26" (660 x 660mm)	26-1/2 x 33-1/2" (675 x 850mm)
Table to floor height	39" (990mm)	39" (990mm)	39" (990mm)	40" (1,020mm)	39" (990mm)	39" (990mm)	39" (990mm)	40" (1,020mm)
AC drive motor	2 hp AC (1.5 kW)	3 hp AC (2.25kW)	5 hp AC (3.75 kW)	3 hp (2.25 kW)	3-hp (2.25 kW)	3 hp (2.25 kW)	5 hp (3.75 kW)	3 hp (2.25 kW)
Table stroke	NA	NA	NA	12" (305mm)	NA	NA	NA	12" (305mm)
Table feed (hydraulic)	NA	NA	NA	0-6 fpm (0-1.8mpm)	NA	NA	NA	0-6 fpm (0-1.8mpm)
Table feed force	NA	NA	NA	0-175 lb (0-79kg)	NA	NA	NA	0-175 lb (0-79kg)
Table capacity	500 lb (227 kg)	500 lb (227 kg)	500 lb (227 kg)	500 lb (227 kg)	500 lb (227 kg)	500 lb (227 kg)	500 lb (227 kg)	500 lb (227 kg)
Wheels	Aluminum with crowned rubber tires	Aluminum with crowned rubber tires	Aluminum with crowned rubber tires	Flanged with steel backed rubber tires	Aluminum with crowned rubber tires	Aluminum with crowned rubber tires	Aluminum with crowned rubber tires	Flanged with steel backed rubber tires
Upper wheel adjustment	3" (75mm)	3" (75mm)	3" (75mm)	3" (75mm)	2" (51mm)	2" (51mm)	2" (51mm)	3" (75mm)
Height, maximum	80-1/4" (2,038mm)	80-1/4" (2,038mm)	80-1/4" (2,038mm)	81" (2,057mm)	80" (2,032mm)	80" (2,032mm)	80" (2,032mm)	80" (2,032mm)
Floor area required	53-1/2 x 45" (1,360 x 1,145mm)	53-1/2 x 45" (1,360 x 1,145mm)	53-1/2 x 45" (1,360 x 1,145mm)	54-1/4 x 58" (1,380 x 1,475mm)	74 x 45" (1,880 x 1,145mm)	74 x 45" (1,880 x 1,145mm)	74 x 45" (1,880 x 1,145mm)	74-1/2 x 58" (1,895 x 1,475mm)
Weight	1,250 lb (567 kg)	1,250 lb (567 kg)	1,250 lb (567 kg)	1,900 lb (863 kg)	1,460 lb (634 kg)	1,460 lb (634 kg)	1,460 lb (634 kg)	2,200 lb (990 kg)



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