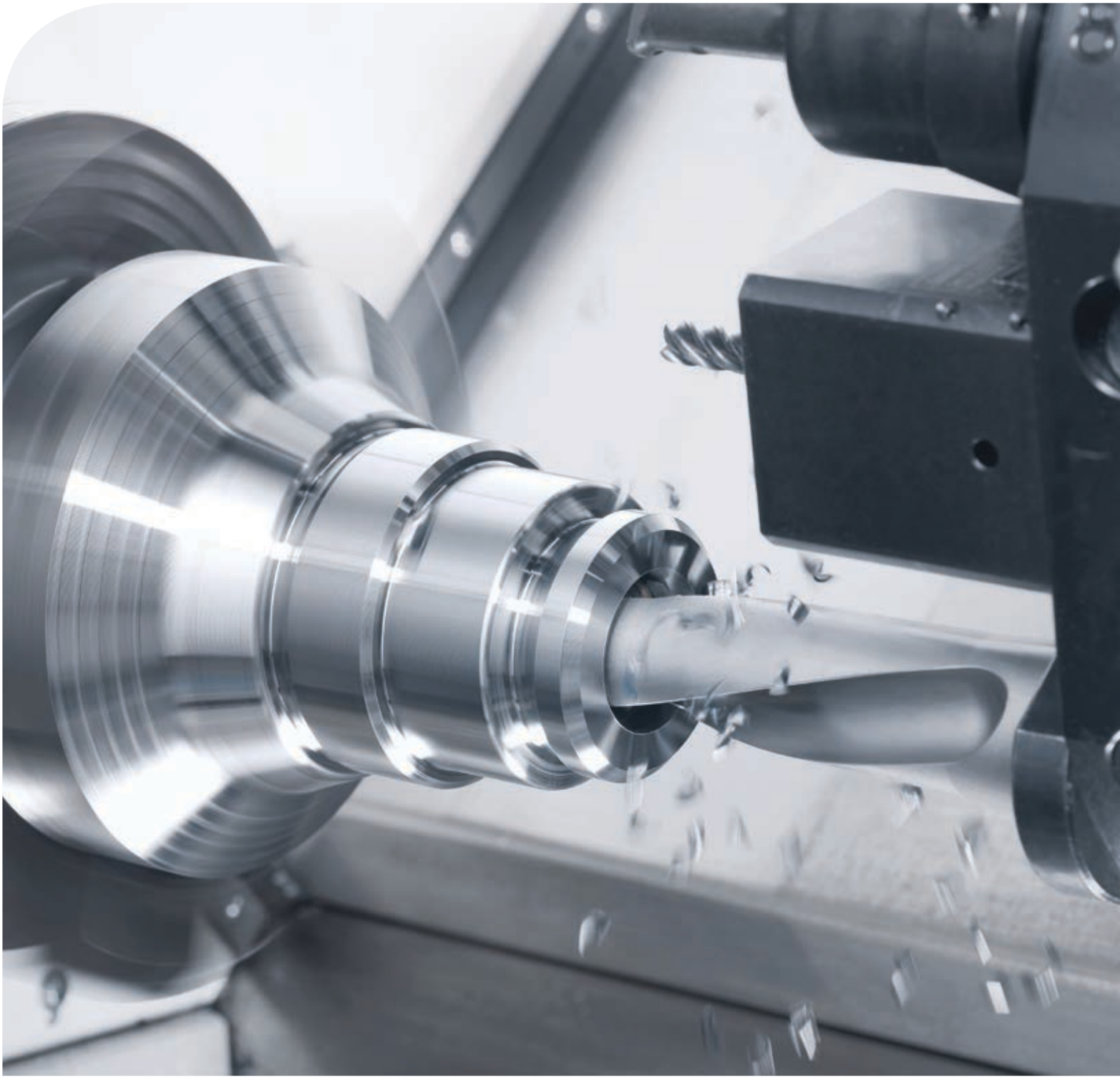
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DMG MORI

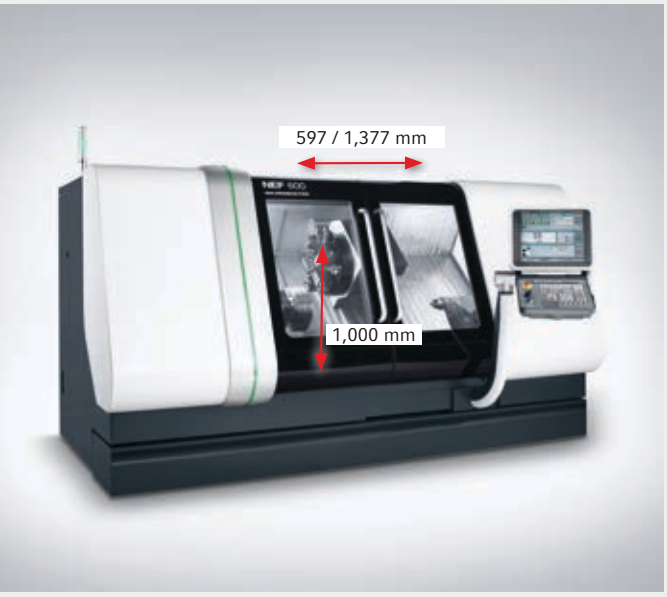
Highlights
Machine and technology
Technology and options
Applications and parts
Control technology
Working areas / layout plans / technical data

CNC universal turning machines with integrated spindle motor (ISM)

NEF 400 / NEF 600

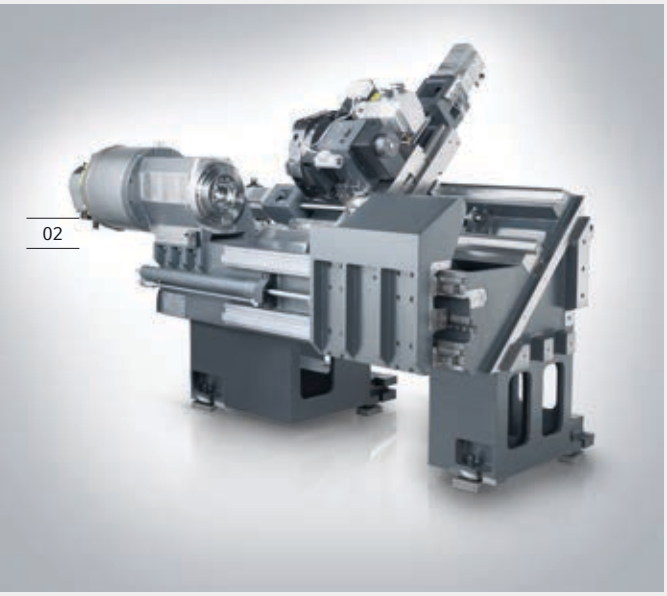


Highlights
Machine and technology
Technology and options
Applications and parts
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Optimal working depth – Ideal for training

+ Perfect accessibility through the wide working area door, 597 mm on the NEF 400 and 1,377 mm on the NEF 600
+ Space requirements of just 4.0 m^2 and 6.9 m^2 with the NEF 400 and the NEF 600 respectively
+ Optimal working depth: NEF 400 with 289 mm and NEF 600 with 424 mm



02

Massive cast bed with four slideways

+ 45° slant bed for maximised stability and perfect machining results
+ Optimal chip removal from the vertical slideways of the tailstock and steady



12 station turret

+ Servo-controlled turret for maximum functional safety
+ Driven tools* for machining complex workpieces
  NEF 400: VDI 30, 6x 4,500 rpm, 17.5 Nm, 5.5 kW
  NEF 600: VDI 40, 12x 4,000 rpm, 36 Nm, 7.5 kW

Highlights





Integrated spindle motor (ISM)

+ Integrated and liquid-cooled spindle motors for maximum temperature stability
+ Maximum precision thanks to the 0.001° C axis for machining complex components*
+ NEF 400: ISM 65 rated at 4,500 rpm, 340 Nm and 11.5 kW
+ NEF 600: ISM 90 rated at 3,500 rpm, 790 Nm and 37 kW

The latest control technology

+ DMG MORI ERGO*line*® 19" control console with SIEMENS ShopTurn 3G or Heidenhain CNC Pilot 640
+ Flexible and quick thanks to very short programming times for up to 30 % increased productivity
+ Efficient tool management
+ Simulation for more safety

* Optional

NEF 400 / NEF 600

More performance with the integrated spindle motor.

Highlights

+ Compact design thanks to the massive, highly stable cast iron bed
+ Optimal accessibility and working depth thanks to the wide working area door (NEF 400: 597 mm, NEF 600: 1,377 mm)
+ The ideal machine for training, with just 4 m^2 space requirement and a working depth of just 289 mm to the main spindle (NEF 600: 6.9 m^2 and 424 mm working depth)
+ Increased productivity with up to 12 driven tools (optional)
+ The latest control technology with SIEMENS ShopTurn 3G or Heidenhain CNC Pilot 640

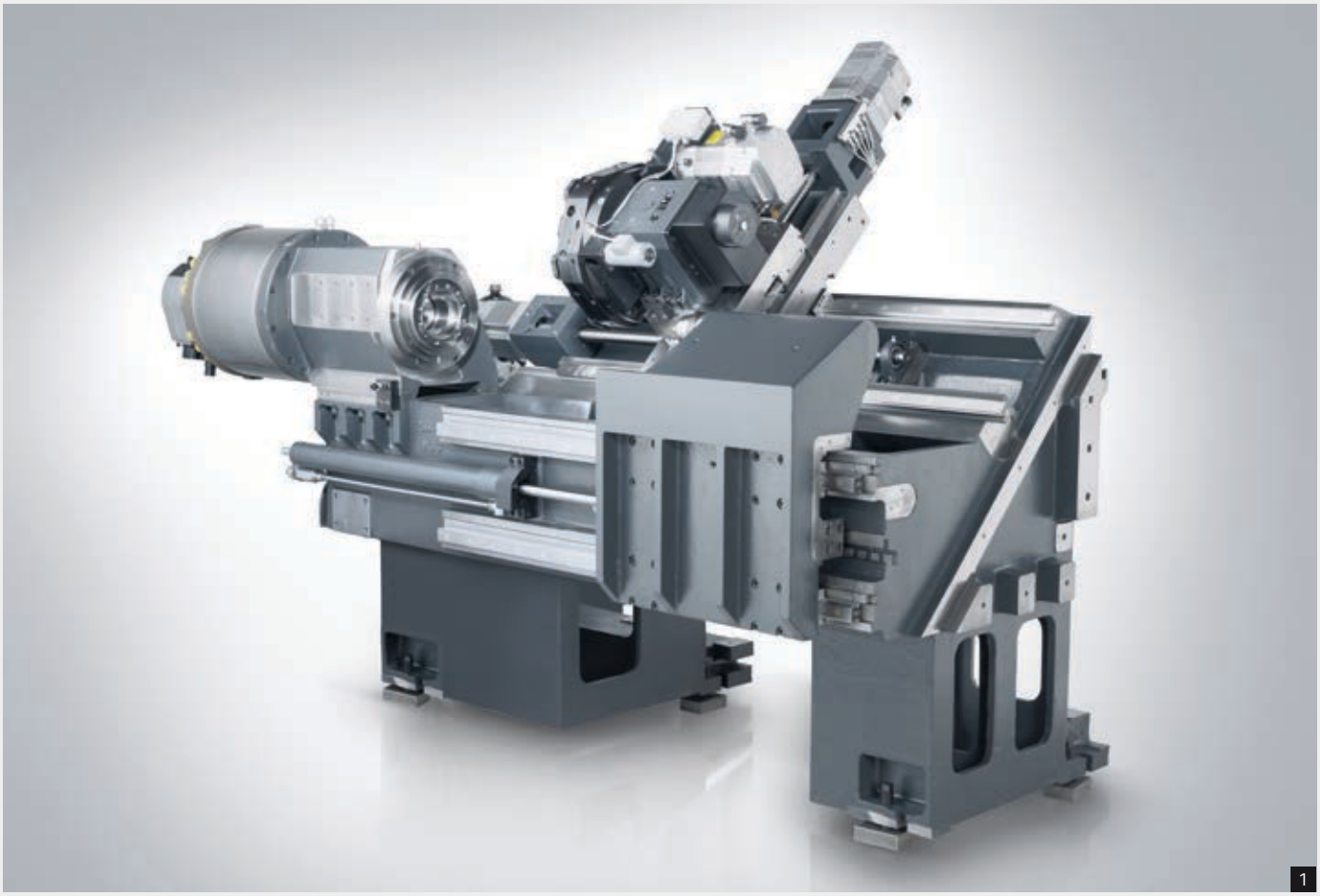




+ **The very highest, consistent quality due to the new, highly modern assembly line at Bielefeld**
+ Quicker delivery times due to faster cycle times in assembly line production



		NEF 400	NEF 600
Maximum workpiece length	mm	650	1,190
Maximum swing over bed // over slide	mm	ø 385 // ø 350	ø 600 // ø 490
Maximum cutting diameter over bed // over slide	mm	ø 350 // ø 350	ø 600 // ø 490
Main drive	rpm	ISM 65 // 4,500	ISM 90 // 3,500
Torque / power	Nm / kW	340 / 11.5	790 / 37
Space requirements	m^2	4.0	6.9



1

NEF 400 / NEF 600 technology

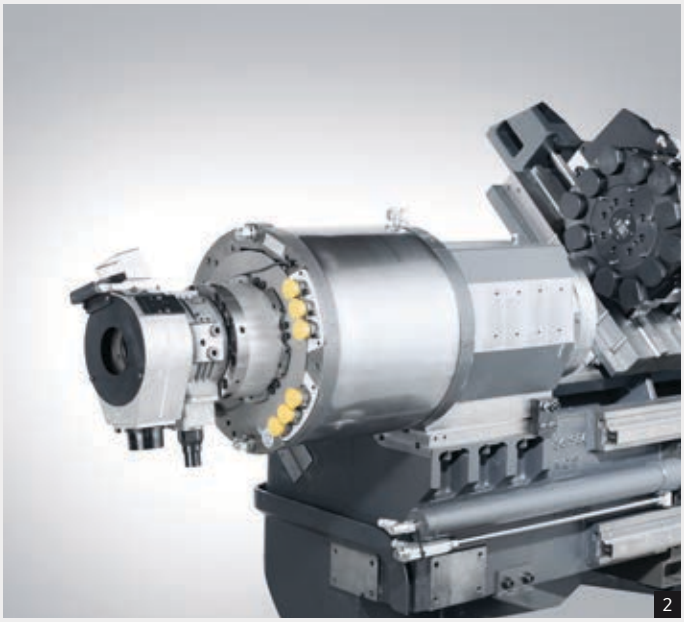
+ High stability and perfect machining results thanks to the massive GG 30 cast iron bed with four slideways
+ Maximum stability during machining thanks to widely spaced slideways at 346 mm and ø 40 mm ball screws (NEF 400: 240 mm and ø 32 mm)
+ Integrated spindle motors with high torque

NEF 400	ISM 65	340 Nm
NEF 600	ISM 90	790 Nm

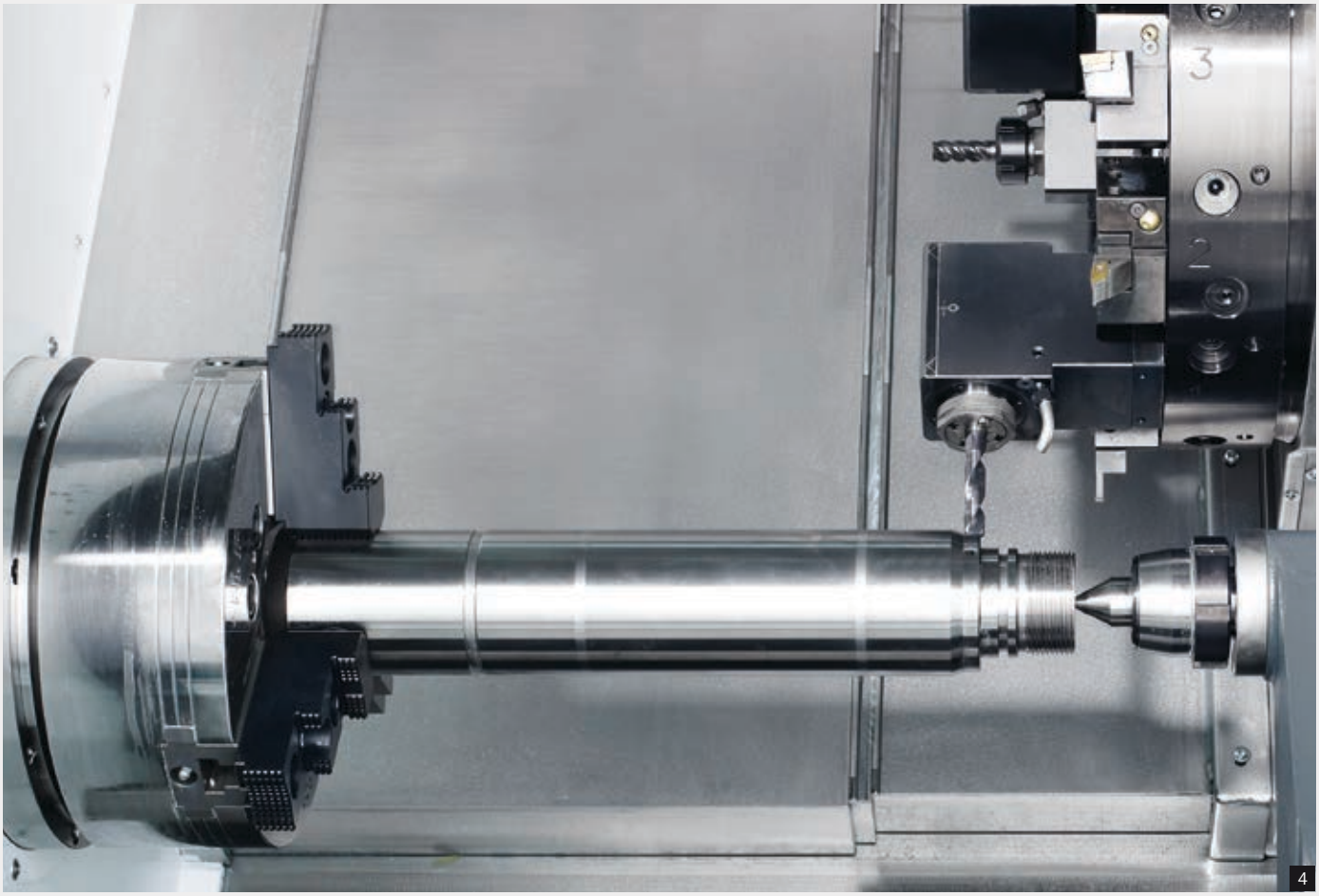
+ Maximum precision and temperature stability thanks to the liquid-cooled main drives and spindle bearing with a diameter up to 160 mm (NEF 400 with ø 130 mm), plus the use of absolute measuring systems
+ VDI 30 and VDI 40 12 station turrets for the NEF 600 and a hydraulically controlled tailstock as standard
+ Traversable steady (optional) and tailstock thanks to the four slideway bed design

The use of top-quality components from Germany,
e.g. control systems, measurement systems, hydraulics, spindles and turrets from:
SIEMENS, Heidenhain, Bosch, Rexroth, Kessler and Sauter.

Highlights
Machine and technology
Technology and options
Applications and parts
Control technology
Working areas / layout plans / technical data







1: Massive, highly stable cast iron bed, compact design – 45° slant bed **2:** ISM – integrated spindle motor for the highest performance **3:** NEF 400 working area with automatic tailstock **4:** Machining a shaft on an NEF 600 with driven tools

Options

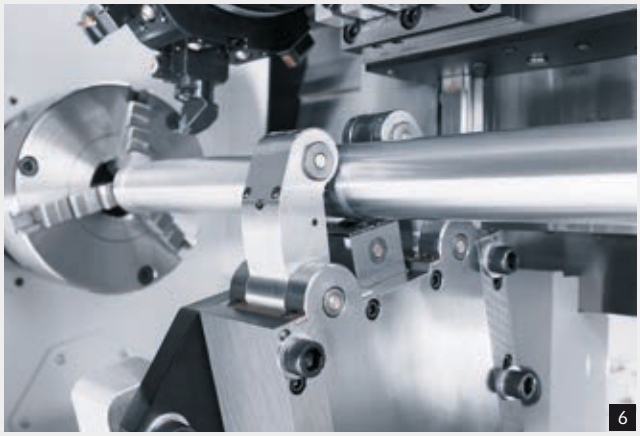
+ The highest technical level thanks to the integrated spindle motor and tailstock as standard
+ Optional 6 (or 12)* live tool stations including main spindle with C axis
+ Tool measurement device
+ Bar package with workpiece collection device, workpiece size:

NEF 400	ø 65	length 150 mm	weight 3 kg
NEF 600	ø 90	length 200 mm	weight 5 kg

+ Steadies for the NEF 600, workpieces up to a diameter of 200 mm

* Data for the NEF 600







5: Integrated parts catcher **6:** Hydraulically centring steady on the vertical slideways on the NEF 600 **7:** Tool measurement device – removable from the working area



Bar machining package with
parts catcher and conveyor belt.

Highlights
Machine and technology
Technology and options
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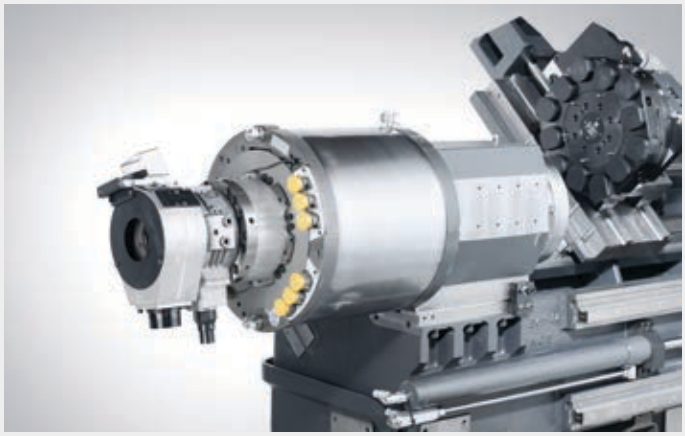


Integrated spindle drives rated at up to 790 Nm for the highest machining performance.

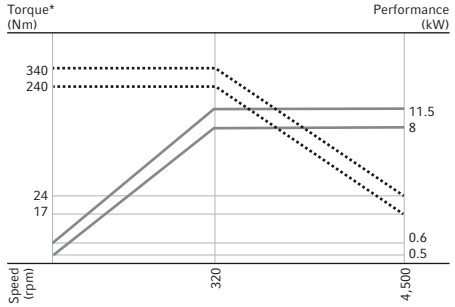
Integrated spindle motor (ISM)

+ Integrated and liquid-cooled spindle motor for maximised temperature stability
+ Improved precision on the C axis* thanks to the 0.001° resolution
+ Hollow clamping cylinder (optional) from the CTX beta range for more clamping force

* Option

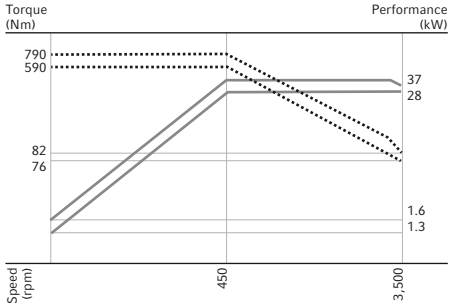


NEF 400



* Up to 240 Nm with the Heidenhain control system

NEF 600



ISM 65 // NEF 400
ø 65 mm maximum bar diameter
4,500 rpm // 11,5 / 8 kW // 340 / 240 Nm

High-performance turning (Ck 45 // 110 mm component diameter)	
Material removal rate	250 cm³ / min
Clamping depth	5.5 mm
Cutting speed	150 m / min
Feed	0.3 mm / U

High-performance boring (Ck 45)	
Workpiece diameter	30 mm*
Spindle speed	850 rpm
Cutting speed	80 m / min
Feed	0.2 mm / U

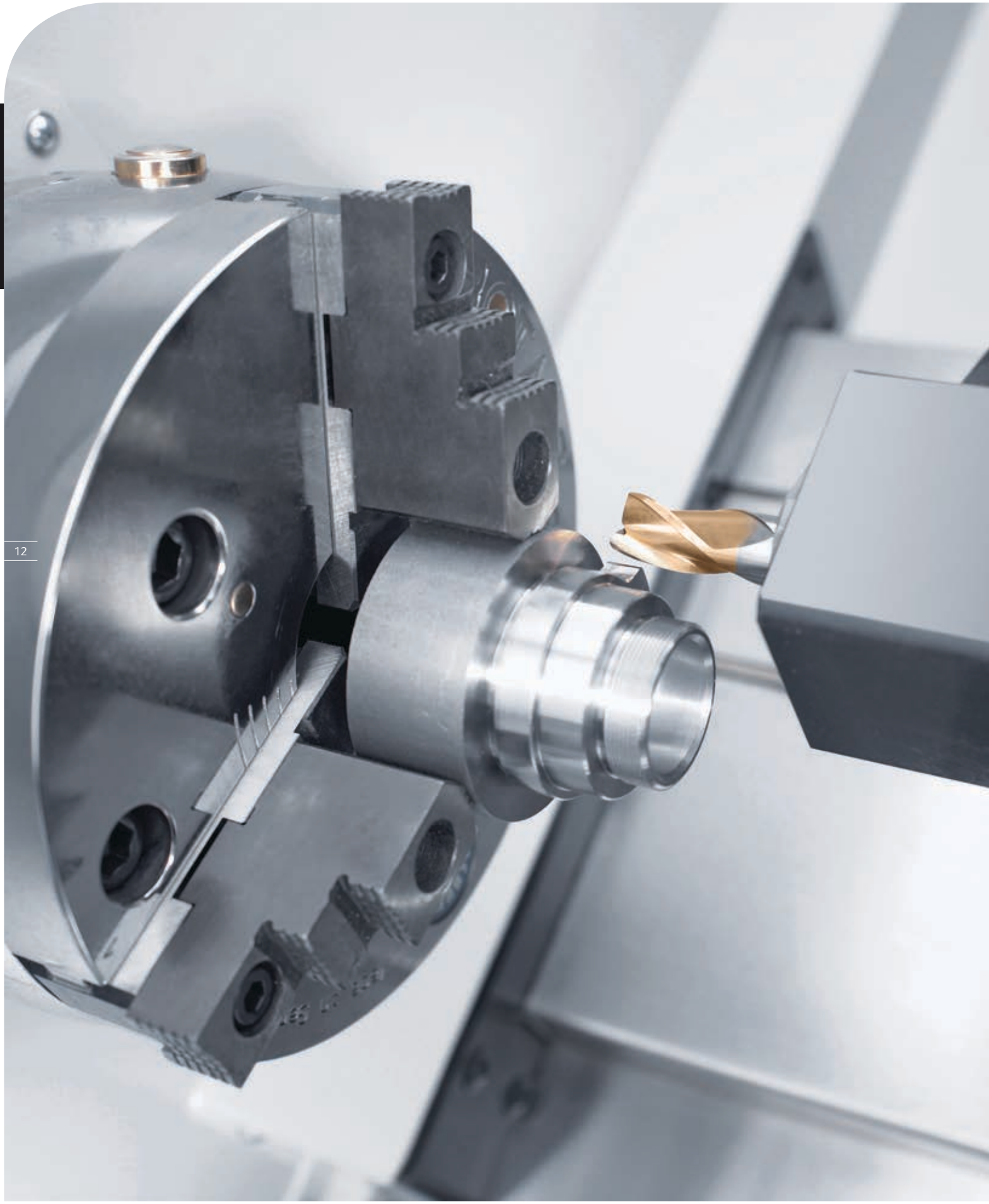
ISM 90 // NEF 600
ø 92 mm maximum bar diameter
3,000 rpm // 37 / 28 kW // 790 / 590 Nm

High-performance turning (Ck 45 // 150 mm component diameter)	
Material removal rate	750 cm³ / min
Clamping depth	10 mm
Cutting speed	150 m / min
Feed	0.5 mm / U

High-performance boring (Ck 45)	
Workpiece diameter	50 mm*
Spindle speed	509 rpm
Cutting speed	80 m / min
Feed	0.24 mm / U

* Performance is limited by the Z drive

Highlights
Machine and technology
Technology and options
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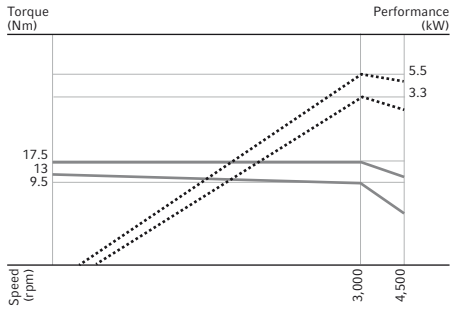
Tool drive

+ Quick and precise production thanks to the rapid servo turret for maximum function safety
  NEF 400: 12-slot VDI 30 disc-type turret,
  NEF 600: 12-slot VDI 40 disc-type turret
+ Driven tools* for machining complex workpieces
  NEF 400: 6 tool slots, 4,500 rpm, 17.5 Nm, 5.5 kW
  NEF 600: 12 tool slots, 4,000 rpm, 36 Nm, 7.5 kW

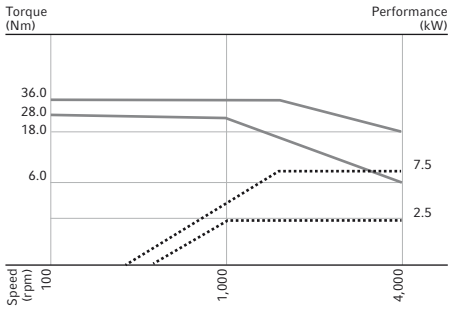
* Option



NEF 400



NEF 600



High-performance milling (Ck 45)	
Material removal rate	97.4 cm^3 / min
Spindle speed	2,706 rpm
Power	5.2 kw
Torque	17 Nm
Feed	0.2 mm / tooth
Cutting depth / width	3 / 20 mm
Cutting speed	170 m / min
Number of teeth	3
Mill diameter	20 mm
Spec. Cutting force	1,450 N / mm^2

Tapping (Ck 45)	
Thread size	M12x1.25
Spindle speed	398 rpm

High-performance milling (Ck 45)	
Material removal rate	151.5 cm^3 / min
Spindle speed	1,933 rpm
Power	7.5 kw
Torque	36 Nm
Feed	0.2 mm / tooth
Cutting depth / width	3.5 / 28 mm
Cutting speed	170 m / min
Number of teeth	4
Mill diameter	28 mm
Spec. Cutting force	1,450 N / mm^2

Tapping (Ck 45)	
Thread size	M22x1.5
Spindle speed	217 rpm


1

|1| Distributor – NEF 400

Sector / material	Fluidics / 16MnCr5
Workpiece dimensions	ø 32 x 45 mm
Machining time	1.9 mins
Highlight	Profile groove with repeat function in the groove cycle


2

|2| Seal – NEF 400

Sector / material	Hydraulics / Ck 45
Workpiece dimensions	ø 100 x 82 mm
Machining time	4.5 mins
Highlight	Hexagonal milling with driven tool


3

|3| Sliding block – NEF 400

Sector / material	Machine construction / 42CrMo4
Workpiece dimensions	ø 52 x 80 mm
Machining time	2.8 mins
Highlight	Interpolating face machining


4

|4| Intermediate adapter – NEF 400

Sector / material	Machine construction / Aluminium
Workpiece dimensions	ø 110 x 120 mm
Machining time	6.8 mins
Highlight	Full machining with driven tools


5

|5| Adapter disc – NEF 400

Sector / material	Machine construction / Ck 45
Workpiece dimensions	ø 140 x 72 mm
Machining time	7.2 mins
Highlight	Efficient internal machining thanks to high-performance turning


6

|6| Optical holder – NEF 400

Sector / material	Optics / Aluminium
Workpiece dimensions	ø 85 x 65 mm
Machining time	5.8 mins
Highlight	Turning of delicate surfaces



1

|1| Pulley – NEF 600

Sector / material	Drive technology / Ck 45
Workpiece dimensions	ø 100 x 80 mm
Machining time	6.8 mins
Highlight	High-performance wide grooving



2

|2| Special flange – NEF 600

Sector / material	Drive technology / Ck 45
Werkstückabmessungen	ø 220 x 55 mm
Machining time	21.4 mins
Highlight	Optimised machining of individual parts thanks to conversational workshop programming



3

|3| Adapter disc – NEF 600

Sector / material	Drive technology / Ck 45
Workpiece dimensions	ø 250 x 100 mm
Machining time	15.8 mins
Highlight	Tapping from below



4

|4| Slide – NEF 600

Sector / material	Hydraulics / 42CrMo4
Workpiece dimensions	ø 68 x 350 mm
Machining time	8.3 mins
Highlight	Vibration-free surfaces thanks to the 'Alternating Speed' technology cycle



5

|5| Lubricated casing – NEF 600

Sector / material	Hydraulics / Ck 45
Workpiece dimensions	ø 70 x 140 mm
Machining time	13.8 mins
Highlight	Turning of complex inner and outer contours



6

|6| Forming roller – NEF 600

Sector / material	Food industry / X2CrNi18-9
Workpiece dimensions	ø 32 x 155 mm
Machining time	6.7 mins
Highlight	Complex profiling in stainless steel

NEF 400 / NEF 600

DMG MORI ERGO*line*® Control with SIEMENS and ShopTurn 3G.



Highlights

+ **Up to 60 % reduction in programming time**
thanks to simple and graphical programming, even of complex components
+ **3D workpiece simulation**
+ **Absolute flexibility between DIN and workshop-oriented programming**
thanks to the combination of ShopTurn cycles with DIN
+ **Quick, easy and clearly structured tool management**
+ **Full ShopMill functionality**

DMG MORI ERGO*line*® Control with Heidenhain CNC pilot 640.



Highlights

+ **Up to 80 % time saved thanks to automatic route sheet generation**
  - Independent route sheet generation
  - Automatic tool selection
  - Automatic cutting data calculation
  - Generation of a structured and clear Smart.Turn program
+ **Smart.Turn**
  - Import filter for Heidenhain 4290 programs
  - Easy to combine UNIT and DIN / ISO code
  - DXF import of raw and finished part contours
+ **Tool management**
  - 20 % less set-up time thanks to new tool management and automatic control parameter adjustment
+ **9-block menu navigation** for intuitive and quick single-handed control
+ **HEROS 5,** a range of new, modern interfaces, e.g. USB, network etc.
+ **TURNguide user handbook** with context-sensitive assistance on the control system

NEF 400 / NEF 600

Up to 50 % increased productivity thanks to exclusive technology cycles for SIEMENS with ShopTurn 3G.



Easy tool monitoring

+ Driven tool load monitoring during the machining process in order to avoid damage to the machine, workpiece and equipment



Alternating speed – for vibration-critical clamping

+ Automatic and repeating modification of the spindle speed in order to avoid vibrations in the tools during the machining process



Multi-thread cycle

+ This cycle provides an interface for entering the angle, number of threads and contour of the thread



Technology cycle highlights

+ Exclusive technology know-how
+ Simply enter the parameters into a graphical dialogue
+ Exclusive context menus with parameters
+ Easy to learn thanks to predefined input screens – no programming knowledge required
+ Program generation by the machine operator, no complicated DIN programming
+ Cycle to produce a thread with free contours, e.g. for large power transmission threads or special threads



Easy tool monitoring

Driven tool load monitoring during the machining process in order to avoid damage to the machine, workpiece and equipment.

NEF 400 / NEF 600

Save up to 30 % energy – energy efficiency measures in DMG MORI machines.

Efficient – optimised design

+ Optimal drive design
+ Drives capable of recovery
+ Controlled accumulators*
+ Minimised friction

* Optional

Efficient – intelligent control system

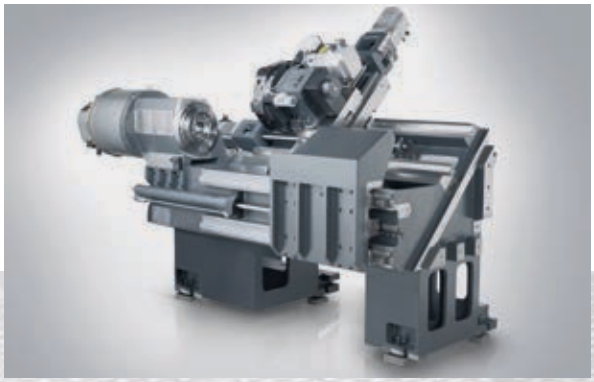
+ Process optimisation
+ DMG AUTO*shutdown*



Energy saving

+ **Smart technology already saves up to 20 % of energy costs** as standard over the entire life cycle of your DMG MORI machine tool.
+ **DMG AUTO*shutdown*:** Intelligent standby controls to avoid unnecessary energy consumption when idle.

DMG MORI ENERGY SAVING



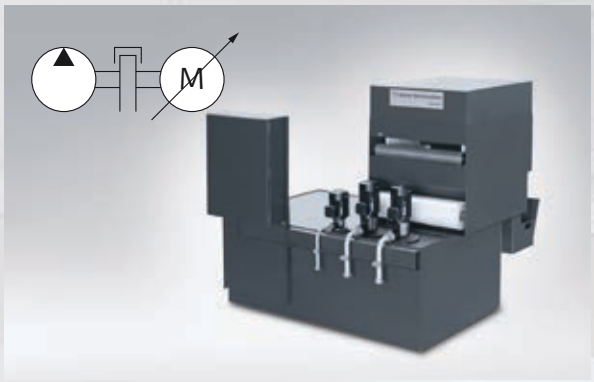


Design

FEM-optimised design with high static and low moving masses.

Linear guides

The most negligible friction effects thanks to the consistent use of ball guide technology.





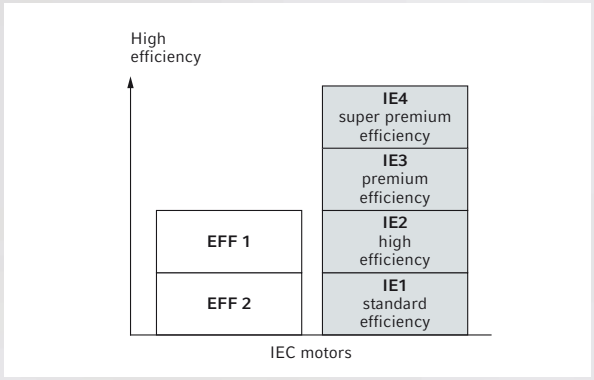
Servo technology / frequency control*

Frequency-controlled coolant and hydraulic pumps instead of fixed displacement pumps with regulator technology.

* Optional

Drives

Energy recovery during the braking phases of spindles and feed drives.





Motor

Use of the latest drive motors with up to 93 % efficiency.

DMG AUTO*shutdown*

Machine tools switch to standby mode when idle.

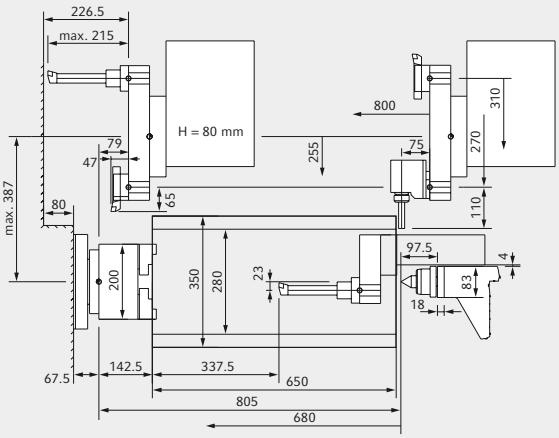


Machining between centres with driven tools on an NEF 600.

Working areas / layout plans

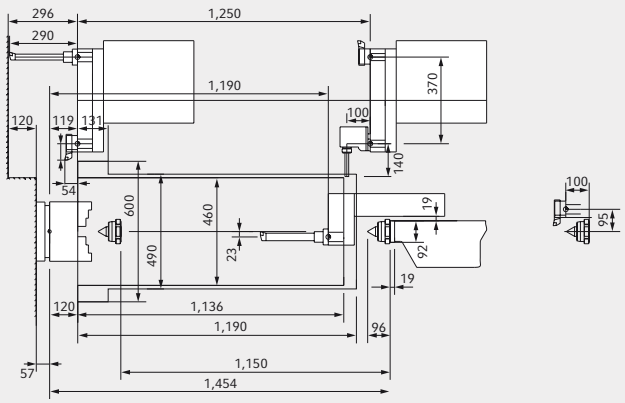
NEF 400

Working area



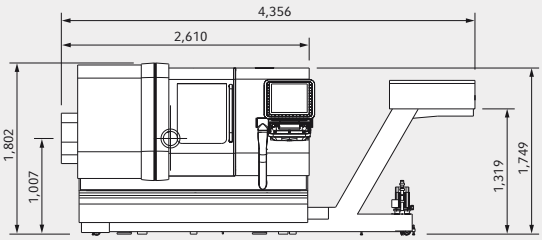
NEF 600

Working area



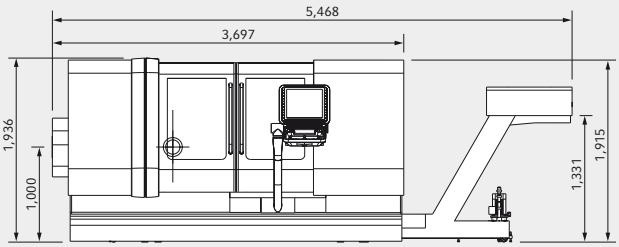
NEF 400

Front view



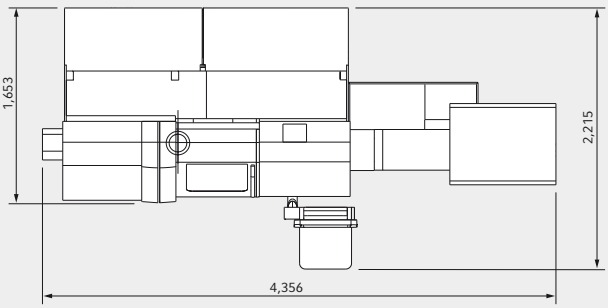
NEF 600

Front view



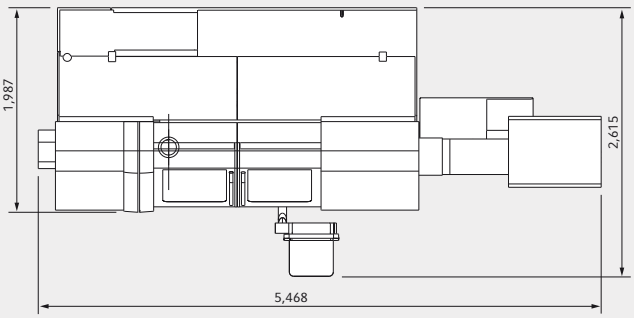
NEF 400

Top view



NEF 600

Top view



NEF 400 / NEF 600

Technical data

		NEF 400	NEF 600
Working area			
Maximum swing over bed	mm	385	600
Maximum swing over cross slide	mm	350	490
Maximum cutting diameter over bed	mm	350	600
Maximum cutting diameter over cross slide	mm	350	490
Distance from main spindle to tailstock (without chuck)	mm	902.5	1,454
Maximum workpiece length with tailstock (machinable)	mm	650	1,190
Main spindle		**ISM 65**	**ISM 90**
Integrated spindle motor (ISM)	rpm	4,500	3,500
C axis resolution*	°	0.001	0.001
Drive performance (40 / 100 % ED)	kW	11.5 / 8	37 / 28
Torque (40 / 100 % ED)	Nm	340 / 240	790 / 590
Spindle head (flat flange)	Size	170 h5	220 h5
Front bearing diameter	mm	130	160
Spindle bore	mm	87	118
Drawbar inner diameter	mm	67	95
Maximum bar capacity	mm	65	92
Maximum chuck diameter	mm	250	315
Turret			
Tool holder under VDI / DIN 69880*	mm	12 x VDI30	12 x VDI40
Number of driven tools*		6	12
Maximum speed	rpm	4,500	4,000
Drive power (40 % ED)	kW	5.5	7.5
Torque (40 % ED)	Nm	17.5	36
Turret slide			
Travel X / Y	mm	255 / 800	398 / 1,250
Rapid traverse speed X / Z	m / min	30 / 30	30 / 30
Feed force X	kN	4.5	6.2
Feed force Z	kN	6.2	10
Tailstock			
Stroke (hydraulic)	mm	680	1,150
Pressure	kN	6.8	12.5
Centre location	MK	4	5
Machine weight			
Machine without chip conveyor	kg	3,500	5,500
Machine with chip conveyor (optional)	kg	3,700	5,700

* Optional machine V3: driven tools and C axis

DMG MORI
recommends
eni
eni.com

Options

	NEF 400	NEF 600
Machine options		
Machine in V3 configuration: Turret for driven tools and C axis on the main spindle	○	○
Differential pressure clamping for the main spindle	○	○
Tool measurement device	○	○
Semi-hollow clamping device ø 67 mm	○	–
Semi-hollow clamping device ø 95 mm	–	○
Hollow clamping device ø 67 mm	○	–
Hollow clamping device ø 95 mm	–	○
Chip conveyor	○	○
Bar machining / automation		
Bar machining package with tool collection device, hydraulic hollow clamping device, quad-colour signal light and connection slot for a bar feed or bar loading magazine	○	○
Workpiece catcher	○	○
Short bar loading magazine	○	○
Automatic sliding cover	○	○
Shaft machining		
Steady clamping range up to 101 mm	–	○
Steady clamping range up to 152 mm	–	○
Steady clamping range up to 200 mm	–	○
Differential pressure tailstock	○	○
Clamping device for the main spindle		
210 mm diameter chuck including accessories and chuck jaws	○	–
215 mm diameter chuck including accessories and chuck jaws	○	–
250 mm diameter chuck including accessories and chuck jaws	○	○
315 mm diameter chuck including accessories and chuck jaws	–	○
Control system		
DMG MORI ERGO*line*® control panel with 19" monitor	●	●
SIEMENS 840D solutionline Operate with ShopTurn 3G	●	●
Heidenhain CNC pilot 640	○	○

● Standard, ○ Option, – Not available

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MONTFORT WERBUNG

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