



## Cost-Effective, Robust Production Friction Stir Welding Machine Designed for Linear Seam Welding

The LS-1 Friction Stir Welding machine is a moving C-frame styled welder for Linear Seam Welding and general production. This machine is ideal for joining flat panels or extrusions of varying widths and lengths. Modular base sections with rack and pinion drive system make it possible to achieve any desired system length. Coordinated Y-axis and an optional turntable provide maximum versatility.

### APPLICATIONS:

- Extrusion joining
- Decking for ships and aircraft
- Structural components
- General fabrication

Manufacturing Technology, Inc. offers consulting, design and build services for Friction Stir Welding machines and tooling. We are licensed and listed by The Welding Institute (TWI) as a Friction Stir Welding machine manufacturer.



Full-featured CNC User Interface

### SYSTEM SPECIFICATIONS:

- X axis:** 1m to 100m or more  
Up to 5000mm/min velocity, servo controlled
- Y axis:** 1 meter standard
- Z axis:** 600mm stroke, force or position controlled  
50 kN (11,200lbf) axial force
- Tilt:** +/-5 degrees
- Spindle:**  
15 kW (20 HP) Vector Drive  
Various speed and torque combinations available
- Rotary Table Axis:**  
Available as an option
- Control:**  
Force or Position control modes  
Full Data Acquisition System



**Manufacturing Technology, Inc.**  
Solid-State Joining & Welding Solutions, Equipment & Services

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