FRICTION STIR WELDING

MANUFACTURING TECHNOLOGY, INC



Small Scale, Cost-Effective Friction Stir Welding Machine For High-Volume Production

The new PM-0 from Manufacturing Technology, Inc. is a compact 3-axis CNC machine for Friction Stir Welding in a production environment. Despite its small size, the PM-0 is a full-featured FSW machine with force and position control capabilities.

APPLICATIONS:

- Electronic Enclosures
- Flat Panels
- Heat Exchangers
- Drive Shafts
- Canisters

Manufacturing Technology, Inc. offers consulting, design and build services for Friction Stir Welding machines and tooling. We are licensed and listed by The Welding Institute (TWI) as a Friction Stir Welding machine manufacturer

SYSTEM SPECIFICATIONS:

X axis: 780mm Yaxis: 370mm

Z axis: 150mm stroke, force or position controlled

15 kN (3400lbf) axial force

Welding Speed:

3000mm/min

Spindle:

3.5 kW (5 HP) Vector Drive 3000 RPM maximum

Various speed and torque

combinations available

Rotary Chuck Axis:

Available as an option



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