

Advanced Machine Design Company
 45 Roberts Avenue
 Buffalo, New York 14206, USA
 Phone 001.716.826.2000 Fax: 001.716.826.2394
sales@amd-co.com

Hydraulic Bar & Billet Shear Sizing

<u>Cold Shear</u>		Capacities					
		1020 Steel		8620 Steel		*4140 Steel	
Model #	Tonnage	Round	Square	Round	Square	Round	Square
150-1230	150	2 3/4	2 3/8	2 1/8	1 7/8	1 7/8	1 3/4
240-1530	240	3 3/8	3	2 3/4	2 3/8	2 3/8	2 1/8
360-1830	360	4 1/4	3 3/4	3 3/8	3	3	2 5/8
530-2230	530	5 1/8	4 1/2	4	3 5/8	3 5/8	3 1/4
740-2630	740	6 1/8	5 3/8	4 7/8	4 1/4	4 3/8	3 7/8
1000-3030	1000	7 1/8	6 1/4	5 5/8	5	5	4 3/8
1400-3630	1400	8 3/8	7 1/2	6 5/8	5 7/8	6	5 1/4
1700-4030	1700	9 1/4	8 1/4	7 3/8	6 1/2	6 1/2	5 7/8

* Cold Shear Quality Material

<u>Hot Shear</u>		Capacities	
		Steel	
Model #	Tonnage	Round	Square
75-830	75	4 1/4	3 3/4
150-1230	150	6	5 1/4
360-1830	360	9 1/2	8 1/4
795-2630	795	14 1/4	12 1/2