GP1000 SERIES BESIDE-THE-PRESS GRANULATORS

GRANULATE



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The GP1012 and 1018 Series granulators are designed for efficient beside-the-press regrind of reject components from injection molding, blow molding, and extrusion processes. Quiet-running and extremely versatile, they can be used with robot feed, conveyor feed or hand feed applications.

These sound-attenuating granulators are available in two models - 10x12 and 10x18. Both provide excellent quality regrind with the added advantage of reduced maintenance costs.



STANDARD FEATURES

Hopper:

- · Hand, robot or conveyor operation
- Sound attenuated
- Multi-feed

Cutting Chamber:

- Offset design, 2 bed knives
- · Machined, bolted and doweled
- · Fully sound-attenuated to approximately 70-80 dBA

3-Knife Rotor:

• Open-scooped with rotating end discs

Rotor and Bed Knives:

- D2 OEM manufactured
- Proprietary process

Removable pivoting drop-down screen and screen cradle:

- 1/4" standard, 3/16", 5/16", 3/8" and other sizes available
- 5 HP TEFC Motor and solid flywheel drive
- Standard metal bin discharge
- Quick-Release hand knob access

OPTIONAL FEATURES

- Motor: 7.5 to 15 HP (5.625 to 11.25 kW) TEFC motors
- · Discharges:
 - 1.25", 1.5" or 2.5" vacuum takeoff
 - 4" blower discharge

Knives:

 D2 components and wear-resistant package for abrasive applications

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SPECIFICATIONS

Model	GP1012	GP1018
Cutting Circle	10" (254.0 mm), 426 rotor rpm	
Throughput	450 lbs/hr (204.5 kg/hr)	550 lbs/hr (249.5 kg/hr)
Cutting Chamber	10" x 12" (254 mm x 304.8 mm)	10" x 18" (254 mm x 457.2 mm)
Rotor Knives	3 knife open-scooped with rotating end discs	
Discharge	Bin standard	
Motor	5 HP (3.75 kW) TEFC standard	
Drive Parts	Flywheel/rotor (solid), drive belts, taper lock bearings, and adjustable motor base	
Base	Sound-enclosed base, caster-mounted for bin enclosure	
Electrical Components	Start/stop button, complete set of safety interlocks	
Controls	NEMA Type 12	
Feed Height	49.44 " (1255.8 mm)	
Overall Height	58.25" (1479.6 mm)	
Overall Length	44.5" (1130.3 mm)	
Overall Width (A)	29.875 " (758.8 mm)	35.875" (911.2 mm)
Weight	1275 lbs (578.3 kg)	1440 lbs (653.2 kg)



