APM STEELWORKER





Advance Pacific Machinery Sdn Bhd (Company No. 970311-K)
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QUALITY
MEET PERFORMANCE

APM STEELWORKER
Technical Data:

MODEL	ADC 70	ADC 95	ADC 125	ADC 175
Rated Capacity	70T	95T	125T	175T
PUNCHING				
Maximum capacity	26 x 20	27 x 25	35 x 25	40x32
Diameter x Thickness	57 x 9	57 x 12	67 x 16	57x22
Travel	55	80	80	80
Standard throath depth	305	355	355	625
Deep throat (optional)	625	625	625	625
Standard maximum punch	57	57	57	57
Optional maximum punch	160	160	225	225
Maximum beam size	305	305	305	380
SHEARING				
Plate Thickness	300 x 20	380 x 20	380 x 25	380 x 30
Maximum sheet width	375 x 15	480 x 15	600 x 15	600 x 20
45° angle shear, maximum 45°	100 x 15	120 x 15	120 x 15	120 x 15
Angle Cutting				
90° CUT	130 x 13	150 x 15	150 x 18	200 x 20
45° CUT	70 x 10	80 x 10	80 x 10	80 x 10
SECTION CUTTING				
Round bar / Square steel	45	50	55	65/55
Channel / H-Beam *	130 x 65	160 x 90	200 x 100	300 x 125
T-Beam *	90 x 12	100 x 12	120 x 12	150 x 15
NOTCHING				
Plate Thickness	12	13	13	16
Width - Rectangle	45	52	60	60
Deep - Rectangular	90	100	100	100
Deep-V-Shaped	60	70	80	80
Trimming	100 x 10	100 x 13	100 x 13	110 x 14
CORNER NOTCH *				
Notching maximum capacity	250 x 2	250 x 2	250 x 2	250 x 2
TUBE NOTCH *				
Maximum pipe diameter	83	108	108	165
BENDING *				
Flat steel bending	250 x 13	250 x 20	250 x 22	250 x 25
Plate bending	500 x 3	500 x 3	700 x 3	700 x 4
PUNCHING AT NOTCH STATION				
Deep throat	125	125	125	125
Maximum capacity	38 x 8	38 x 10	38 x 12	38 x 13
TECHNICAL DATA				
Motor power kW	7.5	7.5	7.5	11
Machine net weight Kg	1620/1990	2430/2880	3100/3620	5750
Machine dimensions (L x W x H) cm	164 x 71 x 180	190 x 79 x 191	200 x 80 x 203	217 x 112 x 216

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