



B&K

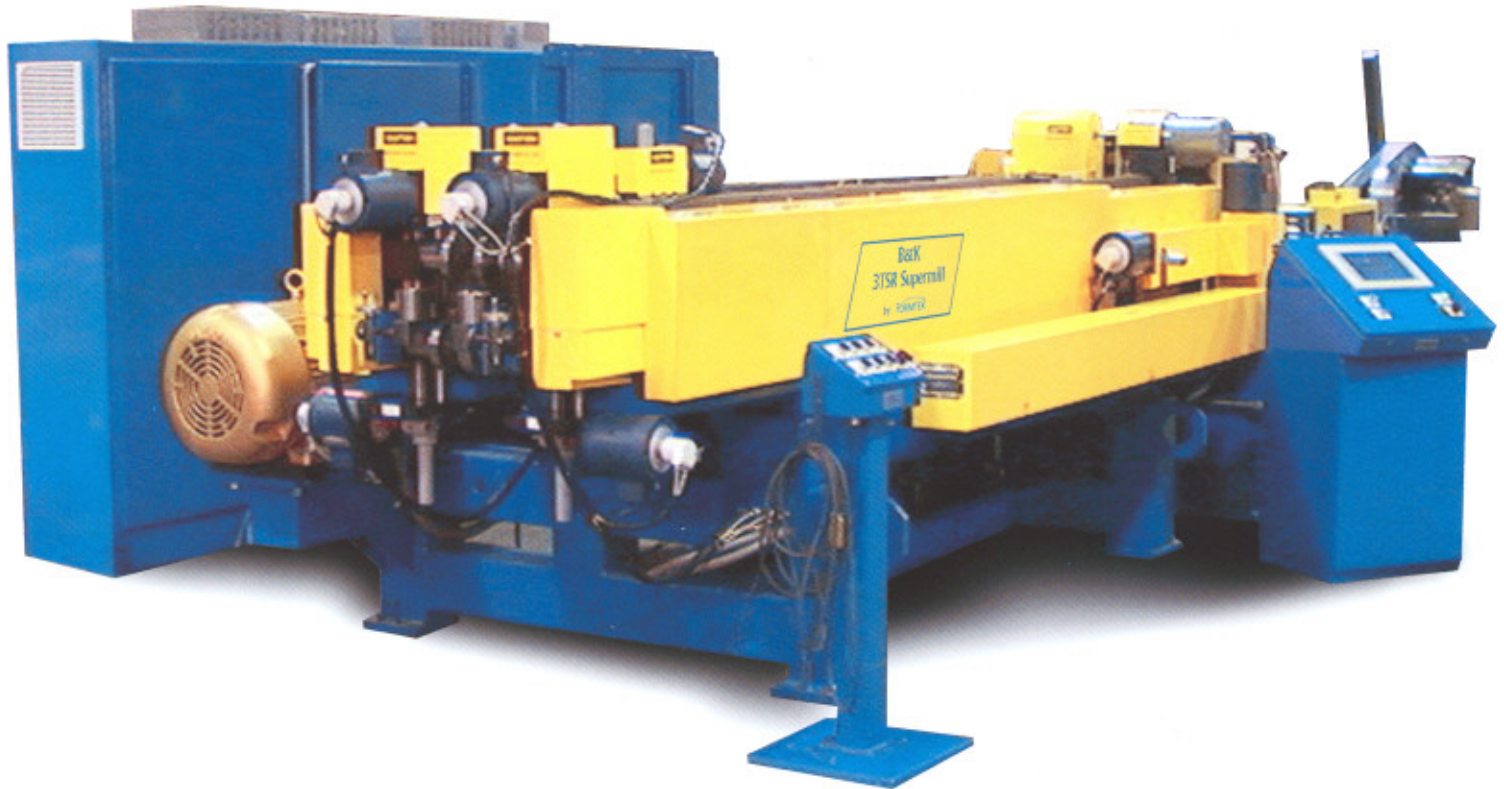
SUPERMILL

by

FORMTEK

More Productive Metalforming Solutions

3TSR

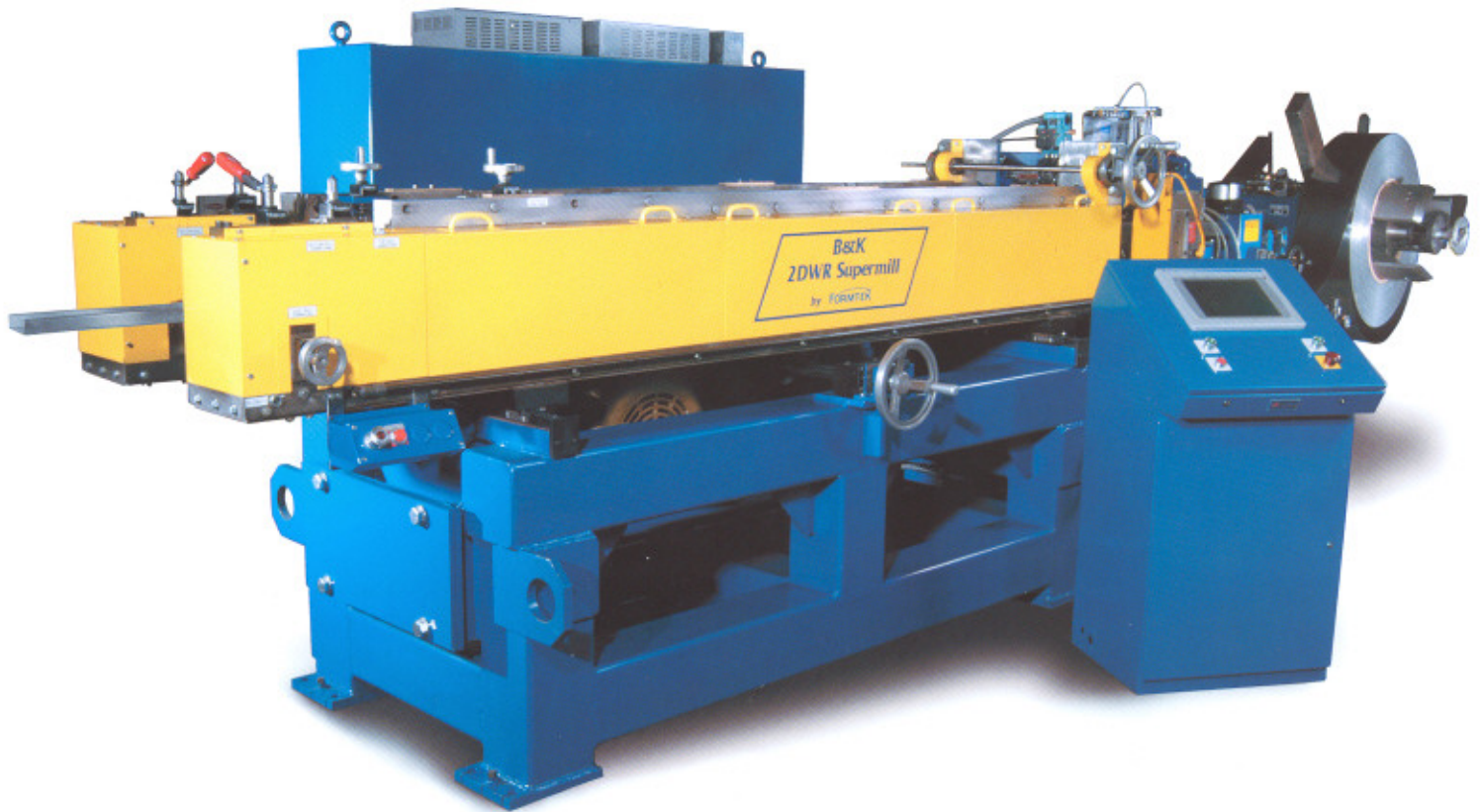


Supermill Model	Product Application	Material Thickness	Web Width	Leg Height	Floor Space	Line Speed
3TSR	Structural Light Structural Drywall Studs & Track	0.015" (0.38mm) to 0.105" (2.6mm)	2.5" (63.5mm) to 14" (355mm)	1.0" (25mm) to 3.0" (76mm)	173" (4394mm) x 431" (10949mm) (no runout table)	Up to 300 FPM (90 MPM)

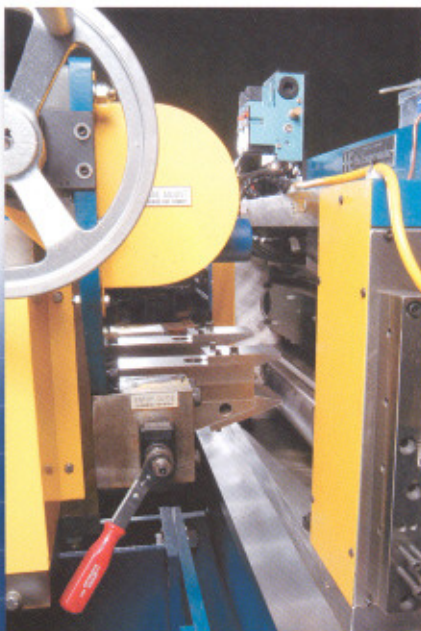
- Patented gauge change system adjusts all roll clearances, both horizontal and vertical, with the push of a button.
- Fixed roll tooling produces all standard profiles. No need to change or shim rolls.
- No air bending used anywhere in the forming process.
- Quick, easy adjustments correct for bow, twist and flare.
- Compact, double mandrel uncoiler for loading the next coil while running off the current coil.
- A B&K Rotary Shear for accurate, high-speed precut operation that eliminates cutoff die changes.
- A B&K Rotary Punch for accurate, high-speed punching.
- Integrated line controls for automatic setup and adjustment reduces operator error.



2DWR

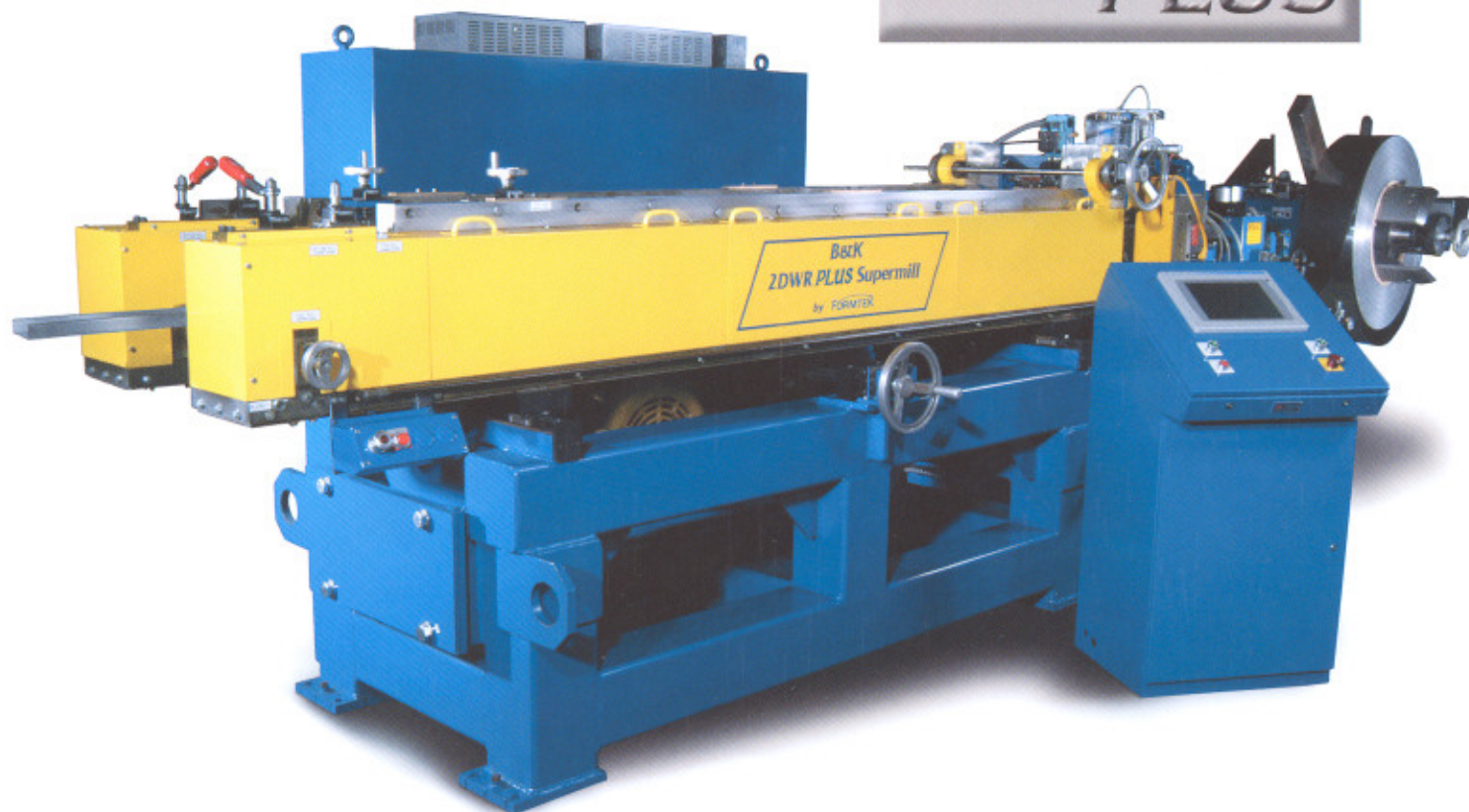


Supermill Model	Product Application	Material Thickness	Web Width	Leg Height	Floor Space	Line Speed
2DWR	Drywall Light Structural	0.015" (0.38mm) to 0.048" (1.2mm)	1.625" (41mm) to 8" (203mm)	1.0" (25mm) (Track) to 1.25" (31.8mm) (Stud)	123" (3124mm) x 352" (8940mm) (no runout table)	Up to 500 FPM (150 MPM)



- Patented gauge change system adjusts all roll clearances, both horizontal and vertical.
- Fixed roll tooling produces all standard profiles. No need to change or shim rolls.
- No air bending used anywhere in the forming process.
- Quick, easy adjustments correct for bow, twist and flare.
- Compact, double mandrel uncoiler for loading the next coil while running off the current coil.
- A B&K Rotary Shear for accurate, high-speed precut operation that eliminates cutoff die changes.
- A B&K Rotary Punch for accurate, high-speed punching.
- Integrated line controls for setup reduces operator error.

2DWR PLUS



Supermill Model	Product Application	Material Thickness	Web Width	Leg Height	Floor Space	Line Speed
2DWR PLUS	Drywall Light Structural	0.015" (0.38mm) to 0.048" (1.2mm)	1.625" (41mm) to 8" (203mm)	1.0" (25mm) (Track) to 2.00" (50mm)	123" (3124mm) x 352" (8940mm) (no runout table)	Up to 500 FPM (150 MPM)

- Leg heights are easily adjustable with hand cranks and mechanical readouts. No roll changeover is required.
- Patented gauge change system adjusts all roll clearances, both horizontal and vertical.
- Fixed roll tooling produces all standard profiles. No need to change or shim rolls.
- No air bending used anywhere in the forming process.
- Quick, easy adjustments correct for bow, twist and flare.
- Compact, double mandrel uncoiler for loading the next coil while running off the current coil.
- A B&K Rotary Shear for accurate, high-speed precut operation that eliminates cutoff die changes.
- A B&K Rotary Punch for accurate, high-speed punching.
- Integrated line controls for setup reduces operator error.

FORMTEK

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Financing Available

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