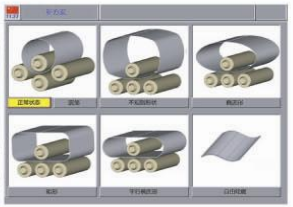
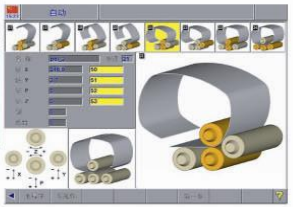
TXW12HCNC 4-ROLLER PLATE BENDING MACHINE

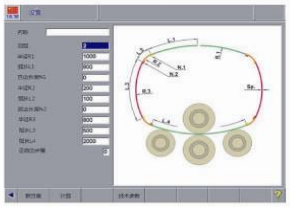
→TXW12HCNC-全数控四辊卷板机

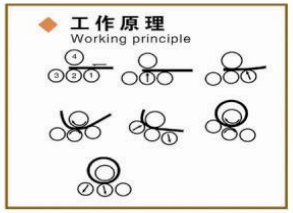
四辊卷板机数控界面：（可选配）





→TXW12HCNC-16x3000全数控辊卷板机





→TXW12HCNC-6x2000弧线下调式四辊卷板机

性能与特点:

该机结构形式四辊式，上辊为主传动，也可上下辊同时驱动，通过液压马达提供动力，为卷制板材提供扭矩；下辊作垂直升降运动，通过液压缸内的液压油作用于活塞而获得，以便夹紧板材，为液压传动；在下辊的两侧设有侧辊并沿着机架导轨作弧线运动，通过液压传动；该机优点是板材端部预弯及卷圆可以在同一台设备上进行。

Main characteristic:

The machine adopts the four-roller structure with the upper roller as the main drive,Both upward and downward movement Through hydraulic motors powered.The lower roller makes vertial movements and imposes a force on the piston through the hydraulic oil in the hydraulic cylinder so as to clamp the plate tight.Side rollers are arranged on the two sides of the lides of the lower roller,and make inclining movement along the guide rail,and provide drive through the screw,the nut,the worm and the lead screw.The advantage of the machine is that the preliminary bending and rolling of the top ends of the plates can be conducted on the same machine.

技术参数 TECHNICAL PARAMETERS

规格型号 Specification	最大卷板厚度 Max Thickness of Coiled Plate mm	最大卷板宽度 Max Width of Coiled Plate mm	卷板速度 Coiling Speed m/min	满载最小卷板直径 Min Full Loading Diameterof Coiled Plate mm	上辊直径 Diameter of Top shaft mm	下辊直径 Diameter of Bottom shaft mm	侧辊直径 Diameter of Button shaft mm	侧辊最大行程 Central distance between bottom shafts mm	侧辊调整速度 Motor power m/min	主电机功率 Motor Power Kw
TXW12-16X2000	16	2000	4.5	500	240	210	200	240	80	11
TXW12-16X3000	30	3000	4.5	700	330	300	260	280	80	18.5
TXW12-20X2000	20	2000	4.5	550	260	240	220	240	80	18.5
TXW12-20X2500	20	2500	4.5	700	330	300	260	280	80	18.5
TXW12-20X3000	20	3000	4.5	800	350	320	290	310	80	22
TXW12-25X2500	25	2500	4.5	800	350	350	300	330	80	30
TXW12-25X3000	25	3000	4.5	800	350	350	300	330	80	30
TXW12-30X2500	30	2500	4.5	800	360	350	290	330	80	30
TXW12-30X3000	30	3000	4	900	420	380	350	380	80	37
TXW12-40X2500	40	2500	4	950	460	420	380	420	80	45
TXW12-40X3200	40	3200	4	1100	520	490	450	450	80	45

由于产品在不断的改进中，如出现样本技术数据与产品实际数据有不一致处，应遵照双方的技术参数协议，恕不另行通知
Description and specifications given in this catalogue are subject to modification without notice.