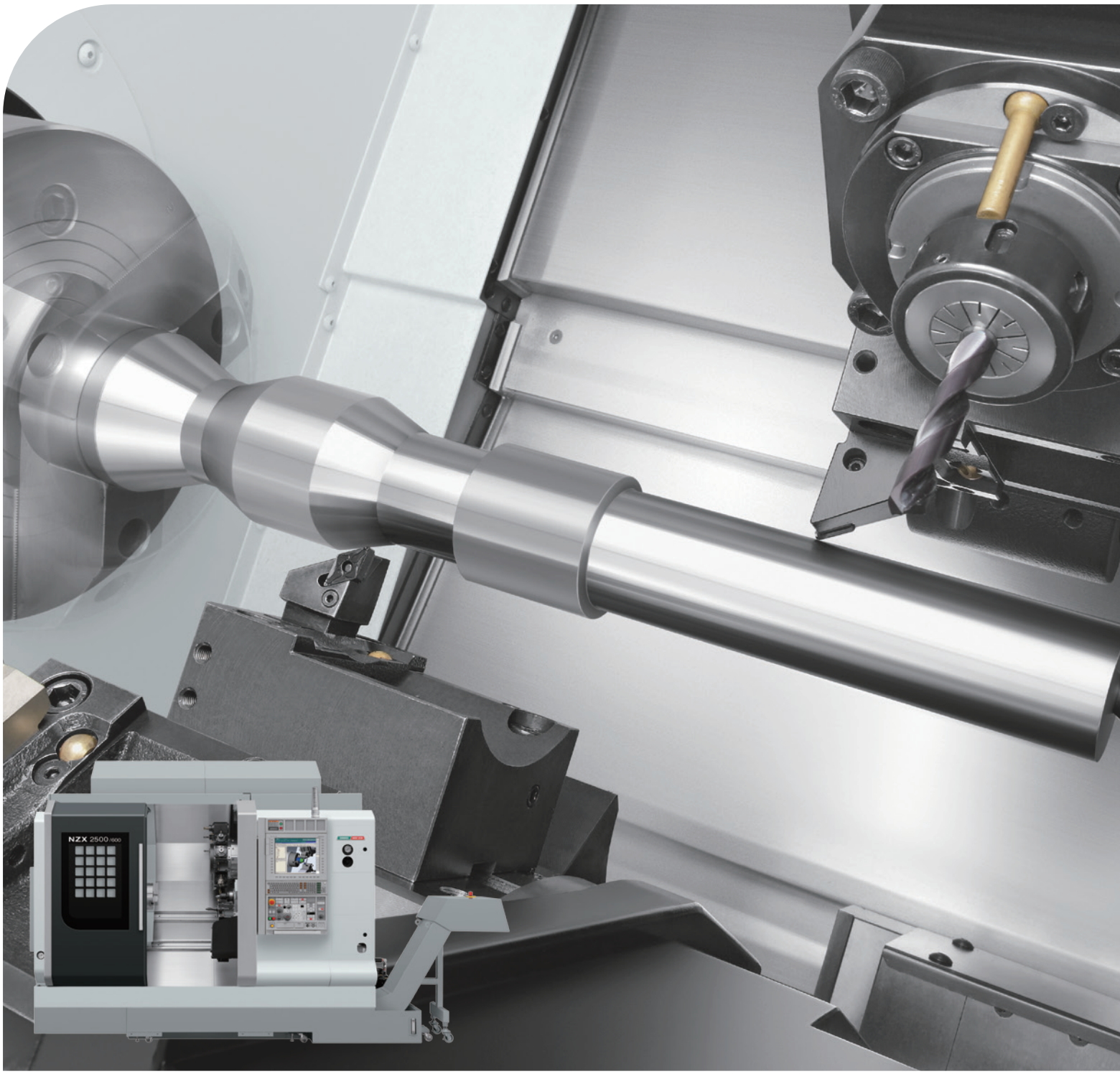
www.dmgmori.com

DMG MORI

High-Precision, High-Efficiency Multi-Axis Turning Center

NZX2500

NZX2500



High-efficiency 4-axis turning center that realizes high productivity with shaft and flange work

The NZX2500 has evolved from the ZL Series that sold approximately 2,500 units,
offering improved machining ability, accuracy and quality compared to its predecessor.
This machine offers a high level of integrated machining by using the Y-axis function (Y specifications),
which the ZL Series cannot provide, achieving highly productive machining of shafts and flanges.

NZX2500/600

Main features

Basic structure

Travel

X-axis travel

Turret 1 225 (185+40) mm (8.9 <7.3+1.6> in.)

Turret 2 170 (130+40) mm (6.7 <5.1+1.6> in.)

Y-axis travel <Y specifications>

Turret 1 +70/−50 mm (+2.8/−2.0 in.)

Z-axis travel

Distance between centers 600

Turret 1, Turret 2 650 mm (25.6 in.)

Distance between centers 1,000

Turret 1, Turret 2 1,050 mm (41.3 in.)

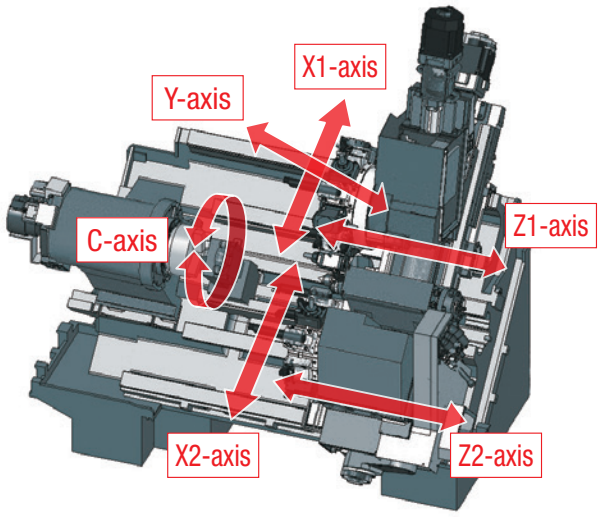
Tailstock

Distance between centers 600

600 mm (23.6 in.)

Distance between centers 1,000

1,000 mm (39.4 in.)



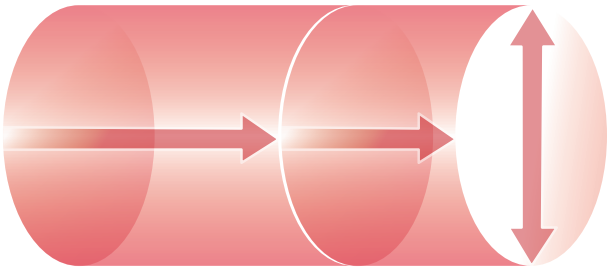
Rapid traverse rate

X1-axis, X2-axis 25 m/min (82.0 fpm)

Z1-axis, Z2-axis 30 m/min (98.4 fpm)

Y-axis <Y specifications> 15 m/min (49.2 fpm)

Workpiece size



Max. turning diameter

Turret 1

ϕ 370 mm (ϕ 14.5 in.)

Turret 2

ϕ 260 mm (ϕ 10.2 in.)

Max. turning length

Distance between centers 600

Turret 1, Turret 2 600 mm (23.6 in.)

Distance between centers 1,000

Turret 1, Turret 2 1,000 mm (39.3 in.)

Spindle

Max. spindle speed

4,000 min^{-1} <Through-spindle hole diameter ϕ91 mm (ϕ3.6 in.)>

5,000 min^{-1} <Through-spindle hole diameter ϕ73 mm (ϕ2.9 in.)> OP

2,500 min^{-1} <Through-spindle hole diameter ϕ111 mm (ϕ4.4 in.)> OP

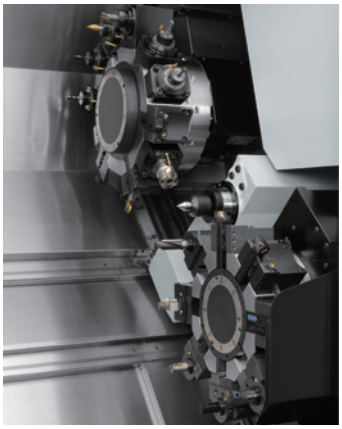
Chuck size

10 -inch

8 -inch OP

12 -inch OP

Turret



Number of tool stations

Turret 1 12 tools
10 tools OP

Turret 2 8 tools
12 tools* OP

Number of rotary tool stations

<Milling specification, Y specification>

Turret 1 12 tools
10 tools OP

Rotary tool spindle drive motor

<Milling specification, Y specification>

5.5/5.5/3.7 kW (7.5/7.5/5 HP)
<3 min./5 min./cont>

Max. rotary tool spindle speed

<Milling specification, Y specification>

6,000 min^{-1}
6,000 min^{-1} (High-torque) OP

* Uses a different holder from the one on Turret 1.

Built-in motor Turret

BMT® Built-in Motor Turret

Original technology

The built-in structure, in which the motor is placed inside the turret, minimizes heat generation and vibration, improves transmission efficiency and significantly increases cutting power, speed and accuracy.

Turret temperature increases

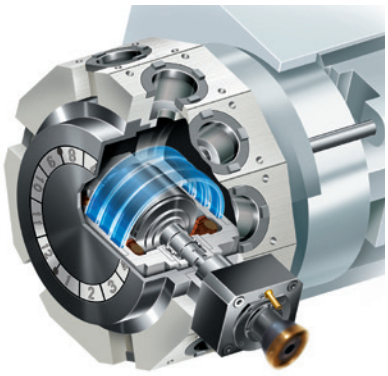
Compared with conventional machine 1/10 or less

Vibration amplitude

Compared with conventional machine 1/3 or less

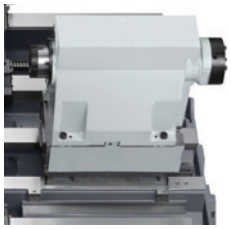
Effects of the BMT

- Improved milling power
- Improved milling accuracy
- Controls the turret's heat and vibration
- Reduced energy loss



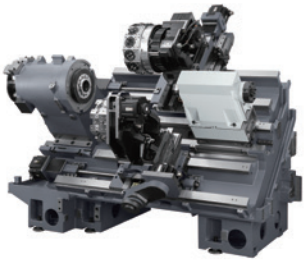
Tailstock

The programmable tailstock is installed on the slideway. The carriage-direct-coupled type (automatic) is equipped as standard and the servo-motor-driven type is available as an option.



Bed

Since the bed is equipped with three independent slideways for Turret 1, Turret 2 and the tailstock, Turret 2 movement is not restricted by the tailstock and steady rest.



BMT: Built-in Motor Turret

Main features

Variations

Specifications	Chuck size	Distance between centers		
Turning specifications	10 -inch 8 -inch OP 12 -inch OP	600 mm (23.6 in.)	NZX2500/600L	2 models
		1,000 mm (39.4 in.)	NZX2500/1000L	
Milling specifications	10 -inch 8 -inch OP 12 -inch OP	600 mm (23.6 in.)	NZX2500/600	2 models
		1,000 mm (39.4 in.)	NZX2500/1000	
Y specifications (Milling + Y-axis)	10 -inch 8 -inch OP 12 -inch OP	600 mm (23.6 in.)	NZX2500/600Y	2 models
		1,000 mm (39.4 in.)	NZX2500/1000Y	

6 models in total

High-precision equipment

Direct scale feedback (X, Y, Z-axis) OP

The absolute magnetic linear scale (full closed-loop control) made by Magnescale is effective for high-precision positioning, and is available as an option.

- High accuracy, high resolution
- Greater accuracy than optical scale
- Highly resistant to condensation and oil
- Vibration and impact resistant characteristics

Resolution

0,01 µm

Magnescale

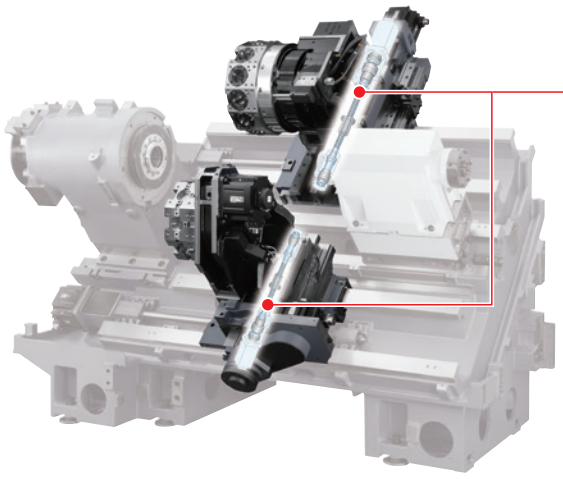
Coolant cooling system (Separate type) OP

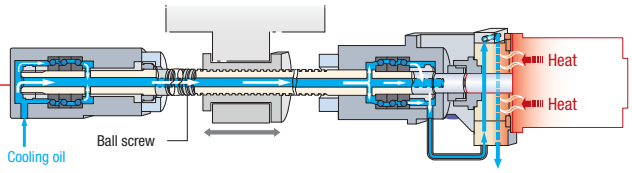
Raised coolant temperature causes thermal displacement in the fixtures and workpiece, affecting the machining accuracy of the workpiece. Use this unit to prevent the coolant from heating up. When using oil-based coolant, the coolant temperature can become extremely high even with the standard coolant pump, so please be sure to select this unit.

When using oil-based coolant, please be sure to consult with our sales representative.

- We cannot guarantee that this unit will completely control the coolant temperature. It is designed to help prevent oil temperature increases.

Measure against heat





Ball screw core cooling is used for the X1 and X2 axes as standard. Cooling oil flowing through the center of the ball screw controls temperature changes.

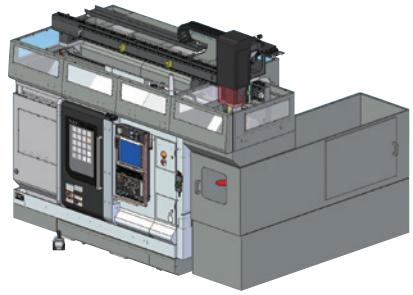
Peripheral equipment

Loader type

OP Consultation is required

We have prepared the LG-10 that has a separate type workpiece stocker.

■ LG-10 (Gantry loader)



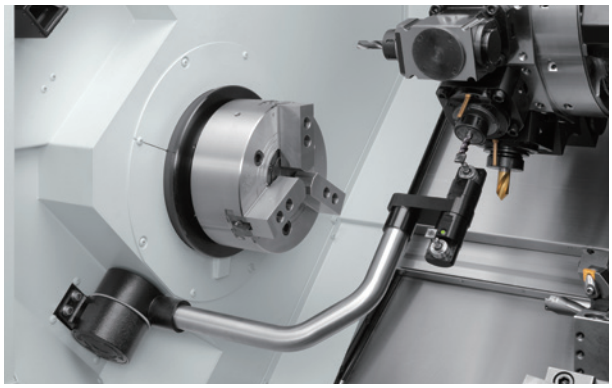
Loader type			LG-10
Gantry loader	Max. travel speed	X-axis (hand up/down) m/min (fpm)	90 (295.2)
		Z-axis (loader unit left/right) m/min (fpm)	120 (393.7)
Loader hand	Model		Parallel hands
	Max. transfer weight		10 kg×2
	Applicable workpiece diameter	mm (in.)	ϕ 40—ϕ 200 (ϕ 1.6—ϕ 7.9)
	Applicable workpiece length	mm (in.)	20—150 (0.8—5.9)
Work stocker	Number of pallet tables		10 (20)
	Max. workpiece weight	kg (lb.)/Pallet	75 (165)
	Max. workpiece stacked height	mm (in.)	470 (18.5)
	Applicable workpiece diameter	mm (in.)	ϕ 40—ϕ 200 (ϕ 1.5—ϕ 7.8)

- The standard specification may not be able to handle some workpieces depending on their forms. For details, please consult with our sales representative.
- Please consult with our sales representative in the case that a workpiece diameter is less than 40 mm (1.6 in.), or a workpiece length is less than 20 mm (0.8 in.).

Manual in-machine tool presetter

OP

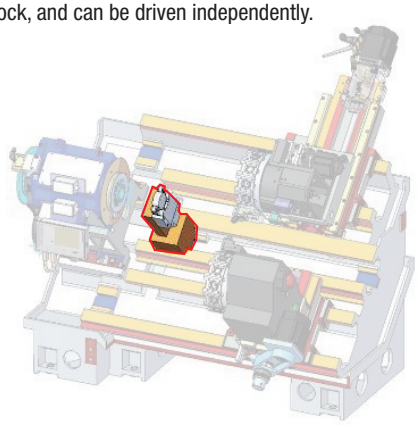
This allows highly effi cient tool measurement, improving ease of setup.



Hydraulic steady rest

OP

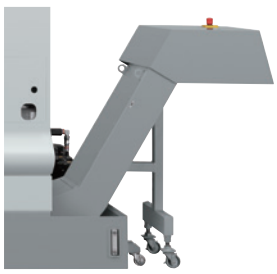
The hydraulic steady rest can be mounted on the same slideway with the tailstock, and can be driven independently.



External chip conveyor

OP

Specifications	Workpiece material and chip size ○ : Suitable × : Not suitable						
	Steel			Cast iron	Aluminum, non-ferrous metal		
	Long	Short	Powdery	Short	Long	Short	Powdery
Hinge type	○	×	×	×	○	×	×
Scraper type	×	○	○	○	×	×	×
Magnet scraper type	×	○	○	○	×	×	×



Chip size guidelines
Short: chips 50 mm (2.0 in.) or less in length, bundles of chips ϕ 40 mm (ϕ 1.6 in.) or less
Long: bigger than the above

- The options table below the general options when using coolant. Changes may be necessary if you are not using coolant, or depending on the amount of coolant, compatibility with machines, or the specifications required.
- Please select a chip conveyor to suit the shape of your chips. When using special or difficult-to-cut material (chip hardness HRC45 or higher), please consult with our sales representative.
- We have prepared several options for different chip shapes and material. For details, please consult with our sales representative.

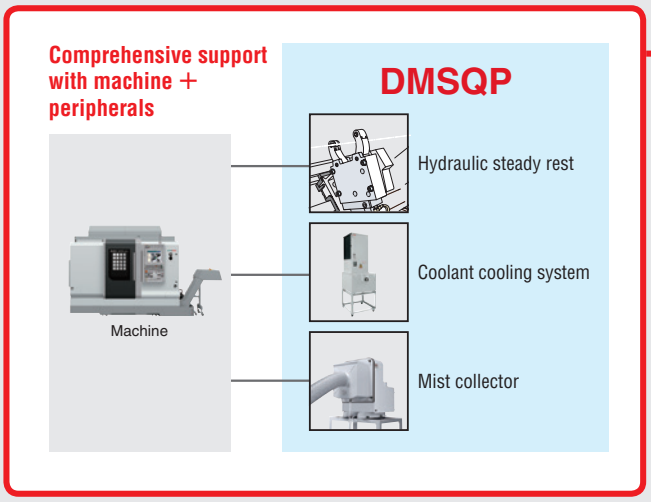
DMSQP (DMG Mori Seiki Qualified Products) OP

Selected peripherals with superior quality, performance and maintainability.

The DMSQP program is designed to certify peripherals that meet DMG MORI SEIKI standards in quality, performance and maintainability. DMSQP provides customers with even greater peace of mind.

Comprehensive support with machine + peripherals

DMG MORI SEIKI provides comprehensive support, from proposal to delivery and maintenance, for high-quality peripherals that offer superior performance and maintainability.



DMG MORI SEIKI Service Center

Advantages of DMSQP

- Qualified peripherals are arranged by DMG MORI SEIKI
- Two-year warranty, the same as machines
  (Parts relating to machine breakdown will be guaranteed free for 2 years from the date of installation, and labor costs to repair will be free for 1 year)
- Toll-free phone support is available 24 hours a day, 365 days a year (Japan only)

Examples of qualified products (NZX2500)

☐ **Hydraulic steady rest**
This supports a shaft-like workpiece during machining, and minimizes run-out caused by rotation.

☐ **Super-high-pressure coolant system (separate type)**
This improves chip disposal capability and contributes to machining of difficult-to-cut material by minimizing heat generation at the tool tip.

☐ **Coolant cooling system**
It cools down coolant to offer better cutting performance and minimize thermal displacement in the workpiece.

☐ **Mist collector**
It removes mist, smoke, etc. generated inside the machine.

☐ **Chip bucket**
Chips discharged from the chip conveyor are collected into this bucket.

☐ **Refrigerating type air dryer**
This unit removes moisture contained in the compressed air supplied by the compressor, preventing moisture-related problems in the pneumatic equipment.

☐ **Live center**

☐ **Tool cabinet**

● For more details on DMSQP items, please contact your sales representative.

MAPPS Ⅳ

A New High-Performance Operating System
for Multi-axis Turning Centers

● 19-inch operation panel

A new high-performance operating system that pursues ease of use, and combines the best hardware in the industry with the advanced application/network systems.

- **Outstanding operability thanks to upgraded hardware**
- **Enhanced functionality by using CAM software**
- **New functions for easier setup and maintenance**
- **Various types of monitoring, including internal monitoring, are possible on the screen (option)**
- **In the event of trouble, DMG MORI SEIKI's remote maintenance service solves it smoothly** **MORI-NET** Global Edition Advance OP

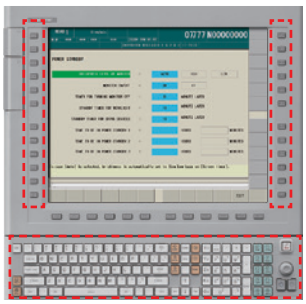
Outstanding operability

Vertical soft-keys

Vertical soft-keys are arranged on the left and right sides of the screen. The vertical soft-keys can be used as option buttons or shortcut keys to which you can assign your desired screens and functions, allowing you to quickly display the screen you want.

Keyboard

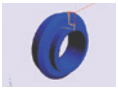
A PC-type keyboard is used as standard, making key input easy. A keyboard with a conventional key layout is also available as an option.



Advanced hardware

Reduction of drawing time

Shorter drawing time was achieved thanks to increased CPU performance.



MAPPS Ⅲ 57 sec.
MAPPS Ⅳ 42 sec.

Approx. Reduced by 27 %

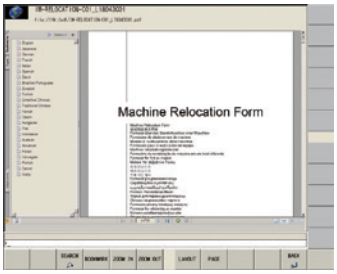
Main specifications

Main memory	3 GB
User area	Standard: 6 GB Option: 20 GB
Interface	・USB 2.0 3 ports (Screen side: 1, Bottom and back of operation panel: each 1) ・LAN 2 ports (1000BASE-T) ・RS-232-C port ・Memory card slot
Soft-keys	Left/right 12 keys Bottom 12 keys

Improved ease of setup

File display and Memo function

Data necessary for setups such as operating instructions, drawing data and text data can be viewed on MAPPS. Text data is editable.



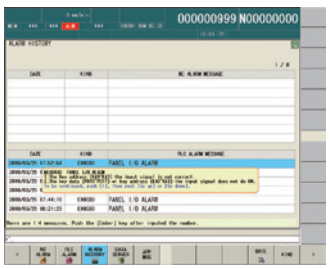
Viewable file types

- PDF ・TXT (Editable)
- Any file that can be displayed with Internet Explorer is available

Improved ease of maintenance

Alarm help function

When an alarm occurs, MAPPS identifies the cause of the trouble and provides solutions.



Improved work efficiency

Fixed-point in-machine camera OP Consultation is required

Images taken by cameras installed inside/outside the machine can be viewed on the programming screen. This function is useful for maintenance.

Examples of camera locations

- Inside machine (to check machining)
- Tool magazine (to check cutting tools)
- Chip bucket (to check chip accumulation)

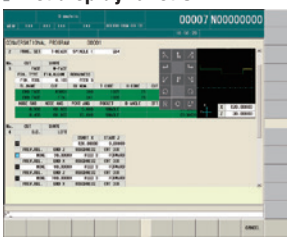
MAPPS: Mori Advanced Programming Production System

Conversational automatic programming

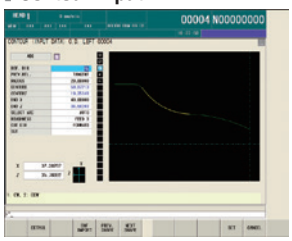
This function allows users to create programs simply by following the guidance on the screen.
Much of the programming process has been simplified due to the minimal key entry required for even the most complex shapes.

Machining menu

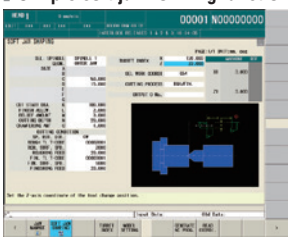
List display function



Contour input

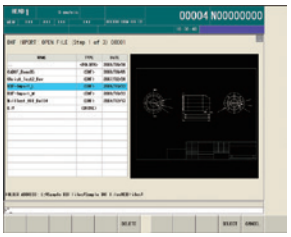


Simple soft jaw forming function



Relief machining OP

DXF import function OP



MORI Automatic Programming System for NZ/ZT

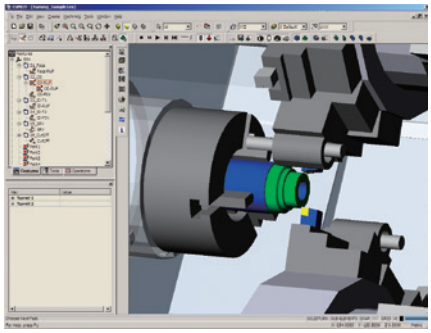
MORI-APNZ/ZT OP

Application systems which let you create machining programs easily on your PC.

- Easy operation, simply by entering the product shapes while following the instructions on the screen.
- Its functions, data and operability are fully compatible with the conversational programming system of the MAPPS Ⅳ operating systems.

CAM software

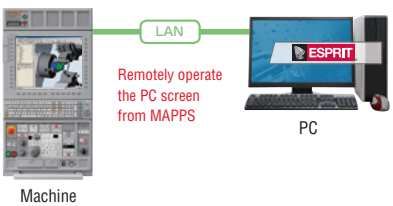
ESPRIT® allows you to create complex 3D programming with high-added value. By just installing the software on your PC with connection to LAN, you will be able to use it. (Once the software is started on the computer, it can be used for up to 7 days without LAN connection)



- **Postprocessor as standard**
- **CAM software will be ready to use once your machine is installed**
- **Cost for introducing CAM software can be saved**
- **ESPRIT® data can be modified on the machine** (through Remote Desktop connection*)
- **The software can be installed on multiple PCs on the network** (It cannot be simultaneously started up on more than one PC)
- **2-year warranty support** (including free update)

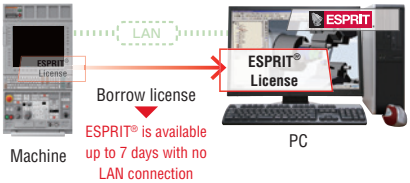
Remote Desktop <Patent pending>

ESPRIT® installed on your PC can be operated from your machine via LAN. (It cannot be simultaneously started up on more than one PC)



License borrowing system

By borrowing the ESPRIT® license from the machine over LAN, ESPRIT® can be run on the PC up to 7 days without LAN connection (or turning on the machine).



Support system

Distributors/Trading companies, DMG MORI SEIKI Technical Centers and ESPRIT® Support Team will answer inquiries about the CAM software.

* Applicable Operating Systems: Windows® Vista Business/Ultimate, Windows® 7 Professional/Ultimate
- A PC is required to use ESPRIT®. Please prepare PCs by yourself.

- The photo shown may differ from actual machine.
- Information about the screen is current as of February 2013.

MORI-NETWORK

Network Application Systems
MORI-NET, MORI-SERVER, MORI-MONITOR

For shorter total production time for all our customers

DMG MORI SEIKI's software Line-up

This network system application achieves fast information sharing and increased production efficiency.

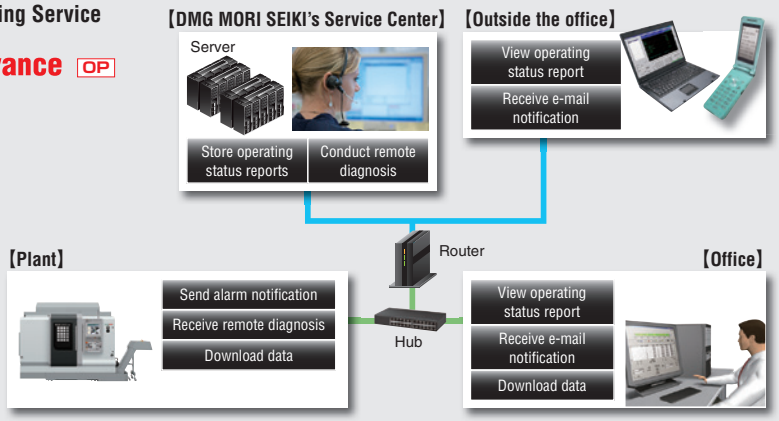
【Internet】
【LAN】

Remote Maintenance/Machine Operation Monitoring Service

MORI-NET Global Edition Advance OP

■ Features

- Remote maintenance service by DMG MORI SEIKI Service Center
- Internet-based, high speed (max. 1 Gbps), large capacity network
- No server installation is required — reduction in initial cost
- Download various data from the server located at DMG MORI SEIKI



■ Remote alarm support

When an alarm goes off,
an alarm notification will be sent to the DMG MORI SEIKI Service Center simply by pressing the "Send e-mail" button on MAPPS.
DMG MORI SEIKI service personnel will remotely diagnose the cause of the problem, and quickly provide solutions for machine recovery.

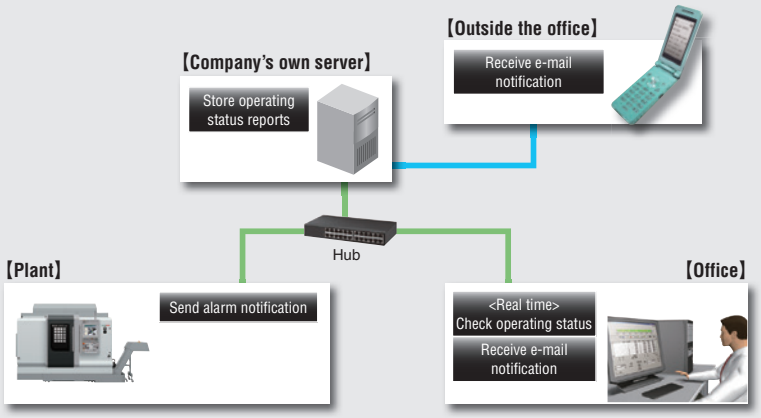
- This service may not be available in some areas. Please contact our sales representative for details.

Machine Operation Monitoring System

MORI-NET LAN Edition OP

■ Features

- Intra-corporate network system
- Up to 30 machines can be connected with one server
- The operating status of your machines can be centrally managed in real time



Application for Data Transmission

MORI-SERVER [Standard features]

This enables high-speed transfer of programming data between your office computer and machine, reducing the lead time of pre-machining processes.

MAPPS Screen Remote Control and Browsing Application

MORI-MONITOR OP

This is an application which allows you to remotely operate and view the MAPPS screens from your office computer.

ACT Advanced Communication Technology

Advanced Communication Technology (ACT) connects machine tool and peripheral devices

DMG MORI SEIKI's new proposal, ACT, is designed to strengthen connections between machine tools and peripheral equipment by standardizing communication and software of the entire system. With ACT, standardization of interfaces of peripherals, simplified wiring, and labor saving can be achieved.

【Internet】
【LAN】

Industrial Network for Peripheral Equipment Control

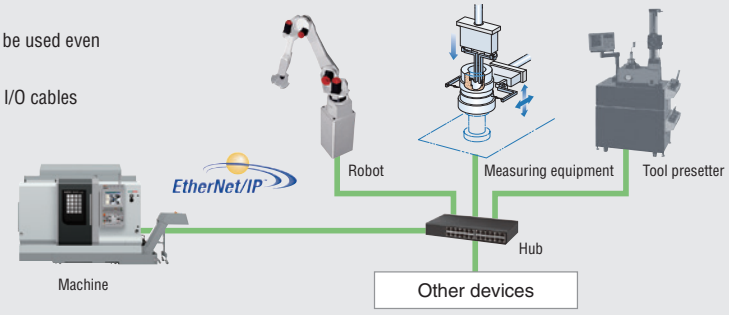
MAPPS EtherNet/IP I/F OP

This industrial network using the standard Ethernet (TCP/IP) offers high speed and reliable connection. Simple Plug and Play connections, which are made available just by connecting to the hub through MAPPS, enable you to build a system easily.
The use of standard cables also helps to reduce costs.

■ Features

- Connections between a machine and peripheral equipment become easy because standard LAN cables are used
- Thanks to increased versatility, your peripheral equipment can be used even when the machine tools are replaced by new ones
- Reliability is significantly increased by reducing the number of I/O cables

- **Easy system construction**
- **Connection with existing devices**
- **Inexpensive devices**



Communication Interface for Monitoring Machine Operation

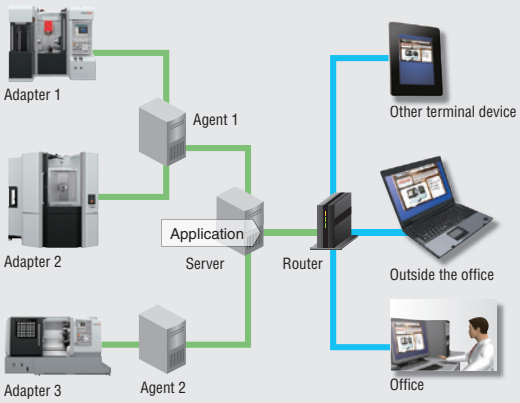
MAPPS MTConnect I/F

MTConnect, which was introduced by the Association for Manufacturing Technology (AMT) in 2008, is a new XML (Extensible Markup Language) based communication protocol that offers an open interface. This interface allows you to build a system to monitor the operating status of your machines.

■ Features

- Open communication interface allows you to access to your company's system
- This makes it possible for you to build a system to monitor the operating status of your machines via the Internet

■ System examples



■ Application examples

Your machines are displayed all at once, allowing you to quickly call up the machine you wish to check.

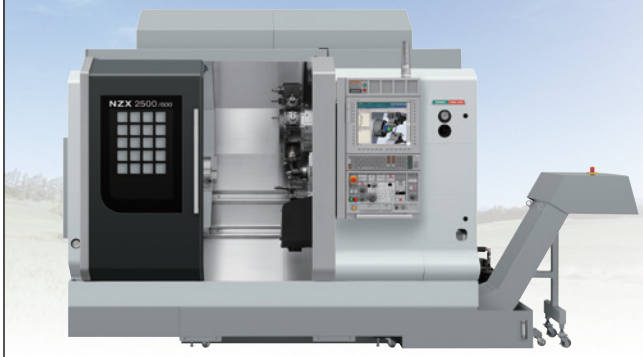
Operating status can be checked in real time.

You can check the operating history on the Gantt chart screen.

- A server and application must be prepared by the customer.
- For introduction of MTConnect, separate consultation is required.

Reduction in environmental burden

To conserve limited resources and protect global environment.
The NZX2500 Series pursues a high "environmental performance"
that is required of machine tools.



Power-saving function

Power consumption is reduced while operating the machine efficiently.

Automatic machine light function

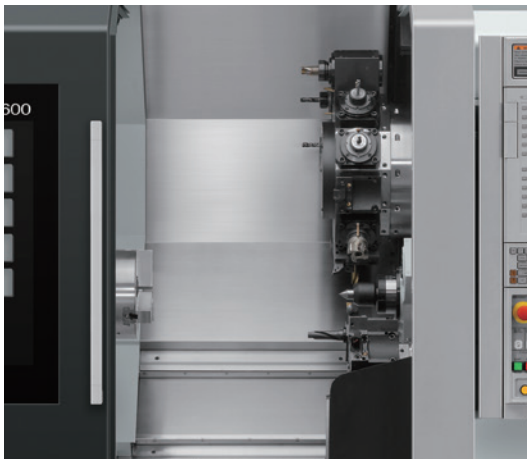
If the operation panel is not touched for a certain amount of time, the interior light turns off. This saves energy and lengthens the life of the machine lights.

Automatic sleep function

If the keyboard is not touched for a certain amount of time and NC operation is not being performed, power is cut off to the servo motor, the spindle, the coolant pump and the chip conveyor, thereby saving energy.

LED lighting

LED with high luminous efficiency offers a high light output at a low wattage, contributing to reducing electricity use.



Machine specifications

Item			NZX2500					
			/600L	/600	/600Y	/1000L	/1000	/1000Y
Capacity	Swing over bed	mm (in.)	780 (30.7)					
	Max. turning diameter	mm (in.)	No.1: 370 (14.5) No.2: 260 (10.2)					
	Max. turning length	mm (in.)	600 (23.6)			1,000 (39.3)		
Travel	X-axis travel	mm (in.)	No.1: 225 (8.9) <185+40 (7.3+1.6)> No.2: 170 (6.7) <130+40 (5.1+1.6)>					
	Y-axis travel	mm (in.)	—		+70/−50 (+2.8/-2.0)	—		+70/−50 (+2.8/-2.0)
	Z-axis travel	mm (in.)	No.1: 650 (25.6) No.2: 650 (25.6)			No.1: 1,050 (41.3) No.2: 1,050 (41.3)		
Spindle	Max. spindle speed	min^{-1}	4,000 [5,000] *1 [2,500] *2					
	Number of spindle speed ranges		1					
	Spindle nose		A_2-8 [A_2-6] *1 [A_2-8] *2					
	Through-spindle hole diameter	mm (in.)	91 (3.6) [73 (2.9)] [111 (4.4)]					
	Min. spindle indexing increment		—	0.001°		—	0.001°	
	Spindle bearing inner diameter	mm (in.)	140 (5.5) [120 (4.7)] *1 [160 (6.3)] *2					
	Chuck used		10-inch [8-inch] [12-inch] Solid & hollow					
Turret	Number of tool slides		2					
	Turret type		No.1: 12-station No.2: 8-station					
	Number of tool stations		No.1: 12 [10] No.1: 8 [12] *3	No.1: 12 <Rotary tool: 12 [10]> No.2: 8		No.1: 12 No.2: 8	No.1: 12 <Rotary tool: 12 [10]> No.2: 8	
	Shank height for square tool	mm (in.)	25 (1.0)					
	Shank diameter for boring bar	mm (in.)	Max. ϕ 50 (ϕ 2.0)					
	Turret indexing time	sec.	0.2	0.25		0.2	0.25	
	Max. rotary tool spindle speed	min^{-1}	—	6,000 [6,000 (High-torque)]		—	6,000 [6,000 (High-torque)]	
Feedrate	Rapid traverse rate	mm/min (ipm)	X1, X2: 25,000 (984.3) Z1, Z2: 30,000 (1181.1)		X1, X2: 25,000 (984.3) Z1, Z2: 30,000 (1181.1) Y: 15,000 (590.6)	X1, X2: 25,000 (984.3) Z1, Z2: 30,000 (1181.1)		X1, X2: 25,000 (984.3) Z1, Z2: 30,000 (1181.1) Y: 15,000 (590.6)
		min^{-1}	—	C: 300		—	C: 300	
	Jog feedrate	mm/min (ipm)	X, Y, Z: 0-5,000 (0-196.9) <20 steps>					
Tailstock	Tailstock travel	mm (in.)	600 (23.6)			1,000 (39.4)		
	Tailstock spindle diameter	mm (in.)	110 (4.3)					
	Taper hole of tailstock spindle		MT5 <Live center> [MT4 <Built-in center>]					
	Tailstock spindle travel	mm (in.)	150 (5.9) [220 (8.7)]					
Motors	Spindle drive motor	kW (HP)	26/26/22 (34.7/34.7/30) <10 min./30 min./cont> [22/15 (30/20) <30 min./cont>] *1 [30/25 (40/33.3) <30 min./cont>] *2					
	Rotary tool spindle drive motor	kW (HP)	—	5.5/5.5/3.7 (7.5/7.5/5) <3 min./5 min./cont>		—	5.5/5.5/3.7 (7.5/7.5/5) <3 min./5 min./cont>	
Power sources (Standard)	Electrical power supply (cont)	I94279A04 kVA	43.1	48.3	51.3	43.1	48.3	51.3
	Compressed air supply	MPa (psi), L/min (gpm)	—	0.5 (72.5), 20 (5.3) <ANR>		—	0.5 (72.5), 20 (5.3) <ANR>	
Tank capacity	Coolant tank capacity	L (gal.)	400 (105.6)					
Machine size	Machine height (From floor)	mm (in.)	2,249 (88.5)		2,570 (101.2)	2,249 (88.5)		2,570 (101.2)
	Floor space (width × depth)	mm (in.)	2,940×2,100 (115.7×82.7)			3,930×2,280 (154.7×89.8)		
	Mass of machine	kg (lb.)	7,000 (15,400)	7,100 (15,620)	7,600 (16,720)	8,500 (18,700)	8,600 (18,920)	9,100 (20,020)

[ ] Option No.1: Turret 1 No.2: Turret 2

NZX2500 (120224)

*1 Through-spindle hole diameter ϕ 73 mm (ϕ2.9 in.)
*2 Through-spindle hole diameter ϕ 111 mm (ϕ4.4 in.)
*3 Uses a different holder from the one on Turret 1.

- Max. spindle speed: Depending on restrictions imposed by the workpiece clamping device, fixture and tool used, it may not be possible to rotate at the maximum spindle speed.
- ANR: ANR refers to a standard atmospheric state; i.e., temperature at 20°C (68°F); absolute pressure at 101.3 kPa (14.7 psi); and relative humidity at 65%.
- Power sources, Machine size: The actual values may differ from those specified in the catalogue, depending on the optional features and peripheral equipment.
- Compressed air supply: Please be sure to supply clean compressed air <air pressure: 0.7 MPa (101.5 psi), pressure dew point: 10°C (50°F) or below>.
- A criterion capacity to select a compressor is 90 L/min (23.8 gpm) per 0.75 kW (1 HP).
  However, this figure may differ depending on the type of compressors and options attached. For details, please check the compressor specifications.
- When the tool tip air blow is regularly used, air supply of more than 300 L/min (79.2 gpm) is separately required.
- The information in this catalog is valid as of March 2013.

DMG MORI

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2 years Guaranteed peace of mind

<Precautions for Machine Relocation>

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