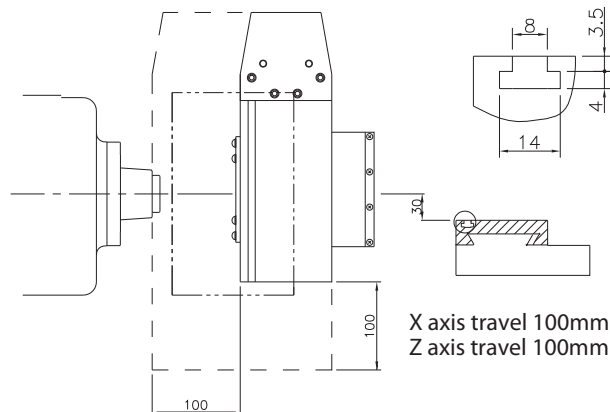


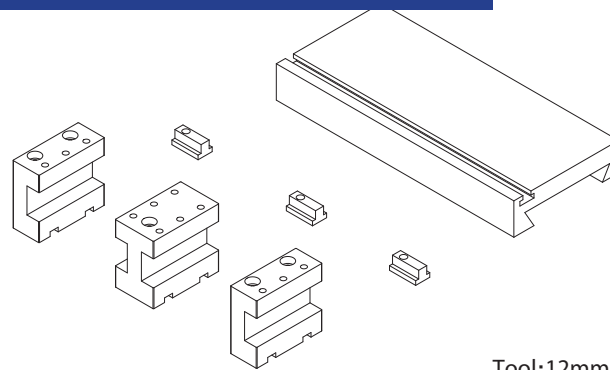
CJ-27CNC FEATURES

- » Uses widely available 5C collet for workholding.
- » Same super high precision spindle as our toolroom lathes.
- » Gang tool layout offers both simplicity and flexibility.
- » Easy to use LNC T515i control.
- » 6000 rpm spindle with Yaskawa variable frequency drive.
- » Rigid tapping capable
- » Space saving design. Only 44" x 24" footprint.

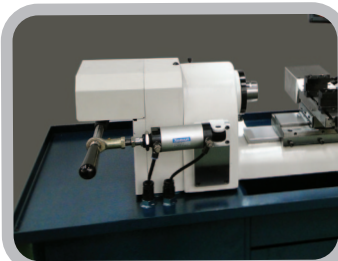
Ideal for finishing and 2nd operations



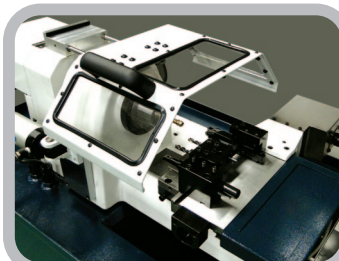
Gang tool plate and tool blocks



Tool:12mm



Air actuated lever-type
collet closer



Chuck cover

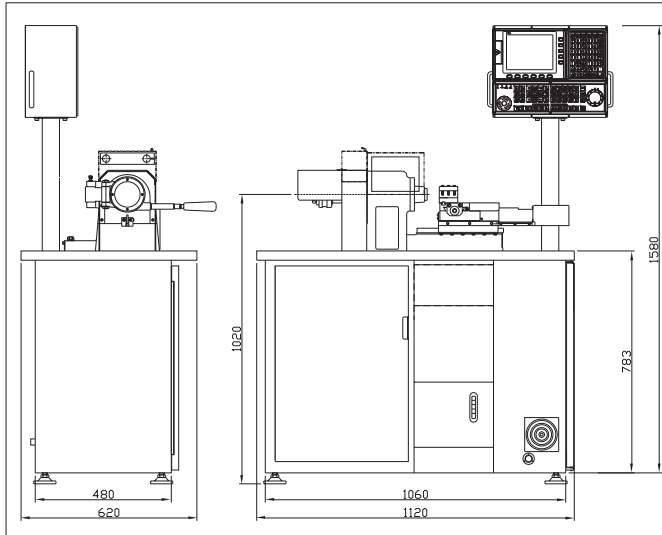


LNC T515i control



Uses 5C collets

Compact Size. Small Footprint



CJ-27CNC Specifications

CNC	Control	LNC T515i	
TURNING CAPACITY	Swing over Bed	11"	230mm
	Bar Stock Diameter (5C Collet)	Ø1 1/16"	Ø27mm
Tool	Square shank	12mm x 12mm	
SPINDLE	Spindle Speed	50 ~ 6000 RPM	
	Main Motor	2 HP	1.5 kw
	Hole through Spindle	Ø1 1/4"	Ø31.75mm
	Spindle Nose Taper ID / OD	5C (10°) / 4°	5C (10°) / 4°
TRAVELS & FEED RATES	X Axis	3.93"	100mm
	Z Axis	3.93"	100mm
	Rapids on X, Z	314 ipm	8 meter /min
	X, Z Servo Motors	0.5 HP	0.4 kw
MISCELLANEOUS	Coolant Motor	1/8 HP	
	Power Requirement	220V, 3-phase	
	Dimensions (L x W x H)	44" x 24" x 62"	1120 x 620 x 1580mm
	Machine Weight	1100 lbs	500 kg

• All dimensions, specifications and machine appearance are subject to change without further notice.

Optional Accessories

- » Collet
- » Step chuck
- » 3-jaw or 4-jaw chuck
- » Collet stop
- » Expanding collet

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