

Electric Discharge Machine

### Just perfect for what you need

High-strength, high-rigidity Machine Tool Common features for Mega 0, Mega 1 M & Mega 2

- > Moving table, fixed column type machine tool
- X, Y guide ways with turcite coating
- Z axis with cross roller bearings DC servo motor for Z axis
- Double door work tank
- X, Y, Z axes with linear scale (0.005 mm resolution)
- > Centralised lubrication system manual Back slide to accommodate bigger jobs Safety interlocks with audiovisual signal
- ▶ Input supply ➤ Fan failure ➤ Servo overload
- Low level ➤ Fire detection indication (optional)
  Over-temperature ➤ Overflow ➤ Spark guard

### Available in ZNC versions

## Mega 1 M

- > X x Y : 550 x 450 mm Z: 220 + 330 mm
- > Max. workpiece weight: 750 kg
- > Pulse generator in manual / ZNC



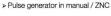
## Mega 2

> X x Y : 650 x 550 mm Z: 280 + 350 mm

Max. workpiece weight: 1000 kg



> X x Y x Z : 1200 x 600 x 550 mm > Maximum workpiece weight: 4500 kg





## Mega 0, Mega 1 M, Mega 2, Mega 3 & Mega 5

**Electric Discharge Machines** 

### **Super Stable Machine Tool**

- > Fixed table, moving column type machine tool
- > X, Y guideways fitted with LM guides
- > Z axis with LM guides
- > Motorised X and Y axes
- > DC servo motor for Z axis
- > Drop door work tank
- > X, Y, Z axes with linear scale (0.005 mm resolution)
- > Centralised lubrication system manual

### High-performance S series Generator

- > Reduction in power consumption
- > Guaranteed lowest electrode wear with high MRR
- > Predictable performance
- > Multistage anti-arc control
- > Micro controller-based logic circuits and oscillator
- > Hand-held remote control unit for ease of operation
- ➤ Equi-energy pulse

Mega 5

- > Programable Pulse Generator with equi-energy pulse
- ➤ 99 programs, 50 steps per program
- > EDM technology at a glance on CRT
- > 3 axes digital positioning display
- > Day and night function
- > Reverse servo machining
- > Higher Material Removal Rate due to equi-energy pulse
- ➤ Reduced electrode wear with high MRR
- ➤ High-speed jump function
- > Built-in super finish function
- > SAFE machining circuit inside > Full function remote control unit

Provide positioning information and depth to go.

'Built-in Ez-GURU' Simple 4-step

Mega programing



Provide basic information such as electrode & workpiece material, machining area, etc.



Select START & END steps from the recipe generated by 'Ez-GURU' depending upon the surface finish required.



Press single key to generate the program automatically.









# Mega 3