



Electric Discharge Machine

*Just perfect for what you need*

**High-strength, high-rigidity Machine Tool**

Common features for Mega 0, Mega 1 M & Mega 2

- Moving table, fixed column type machine tool
- X, Y guide ways with turoite coating
- Z axis with cross roller bearings
- DC servo motor for Z axis
- Double door work tank
- X, Y, Z axes with linear scale (0.005 mm resolution)
- Centralised lubrication system - manual
- Back slide to accommodate bigger jobs
- Safety interlocks with audiovisual signal
- Input supply ➤ Fan failure ➤ Servo overload
- Low level ➤ Fire detection indication (optional)
- Over-temperature ➤ Overflow ➤ Spark guard

Available in ZNC versions

## Mega 0

- X x Y : 450 x 350 mm
- Z : 200 + 200 mm
- Max. workpiece weight : 600 kg
- Pulse generator in manual / ZNC



## Mega 1 M

- X x Y : 550 x 450 mm
- Z : 220 + 330 mm
- Max. workpiece weight : 750 kg
- Pulse generator in manual / ZNC



## Mega 2

- X x Y : 650 x 550 mm
- Z : 280 + 350 mm
- Max. workpiece weight : 1000 kg
- Pulse generator in manual / ZNC



## Mega 3

- X x Y x Z : 1200 x 600 x 550 mm
- Maximum workpiece weight : 4500 kg
- Pulse generator in manual / ZNC



## Mega 0, Mega 1 M, Mega 2, Mega 3 & Mega 5



Electric Discharge Machines

### Super Stable Machine Tool

- Fixed table, moving column type machine tool
- X, Y guideways fitted with LM guides
- Z axis with LM guides
- Motorised X and Y axes
- DC servo motor for Z axis
- Drop door work tank
- X, Y, Z axes with linear scale (0.005 mm resolution)
- Centralised lubrication system - manual

### High-performance S series Generator

- Reduction in power consumption
- Guaranteed lowest electrode wear with high MRR
- Predictable performance
- Multistage anti-arc control
- Micro controller-based logic circuits and oscillator
- Hand-held remote control unit for ease of operation
- Equi-energy pulse

#### S ZNC

- Programmable Pulse Generator with equi-energy pulse
- 99 programs, 50 steps per program
- EDM technology at a glance on CRT
- 3 axes digital positioning display
- Day and night function
- Reverse servo machining
- Higher Material Removal Rate due to equi-energy pulse
- Reduced electrode wear with high MRR
- High-speed jump function
- Built-in super finish function
- SAFE machining circuit inside
- Full function remote control unit

### 'Built-in Ez-GURU' Simple 4-step Mega programming

1

Provide positioning information and depth to go.

2

Provide basic information such as electrode & workpiece material, machining area, etc.

3

Select START & END steps from the recipe generated by 'Ez-GURU' depending upon the surface finish required.

4

Press single key to generate the program automatically.

## Mega 5

- X x Y x Z : 2100 x 800 x 600 mm
- Max. workpiece weight : 8000 kg
- Pulse generator in manual / ZNC

