

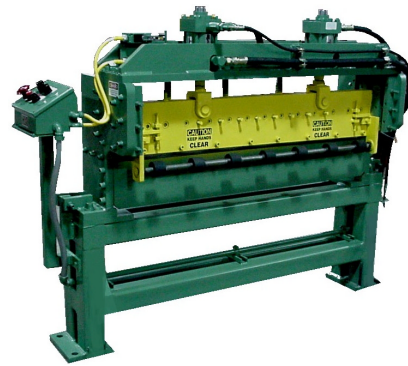
Other Equipment include:



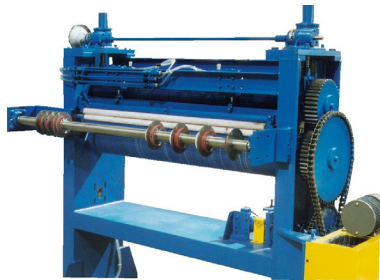
**Coilcars**



**Uncoilers**



**Shears**



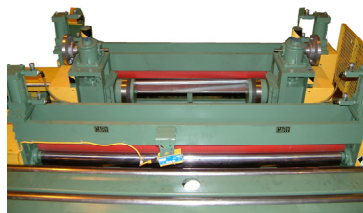
**Tension  
Stands**



**Recoilers**



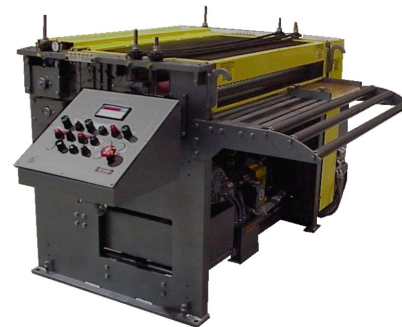
**Roll Feeds**



**Edge  
Trimmers**



**Cut-to-length  
& Slitting  
Lines**



**Trim Line**



**GARY MACHINERY LLC**  
1931 East Main Street  
Griffith, IN 46319  
Phone: 219/ 980-5700  
FAX: 219/ 980-0405

**COIL CARS \* UNCOILERS \* RECOILERS \* TURNSTYLES \* COIL TIPPERS**

*Industrial Duty*



**Sheet Slitters**

Dedicated To  
Increasing  
Customer  
Profits &  
Productivity



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Slitter Specifications

Industrial Duty Model						
	448	460	548	560	648	660
Overall Width	66"	77 ½"	66"	77 ½"	66"	77 ½"
Overall Depth	30"	30"	30"	30"	30"	30"
Overall Height	43 ½"	43 ½"	50"	50"	50"	50"
Shipping Weight	1300	1600	2200	2500	3000	3300
Max Sheet Width	49 ½"	61 ½"	49 ½"	61 ½"	49 ½"	61 ½"
Pass Line Height	38"	38"	38"	38"	38"	38"
Knife Arbor Diameter	4"	4"	5"	5"	6"	6"
Knife Dimensions	4" x 6" x 1"	4" x 6" x 1"	5" x 7" x 1 ½"	5" x 7" x 1 ½"	6" x 9" x 1 ½"	6" x 9" x 1 ½"
Motor	1 HP	1 HP	3 HP	2 HP	7 ½ HP	5 HP
Speed	80 fpm	80 fpm	100 fpm	100 fpm	100 fpm	100 fpm
Voltage	120V 1 ph. 60 Hz		240/480V 3 ph. 60 Hz			
Standards	Adjustable top arbor penetration via fine-thread screws with connecting chain with a dial indicator, Hand wheel adjustable outboard squaring guide, T-handle Allen wrench, Three sets of knives and rubber stripper ring assemblies, Operating manual		Adjustable top arbor penetration via Jack Screws with a dial indicator, Hand wheel adjustable outboard squaring guide, T-handle Allen wrench, Three sets of knives and rubber stripper ring assemblies, Operating manual			
Options	Extra tooling, Special tooling, Variable speed drives, Centering type entry guides, Passline rolls, Overrunning clutch, Air clutch/brake					

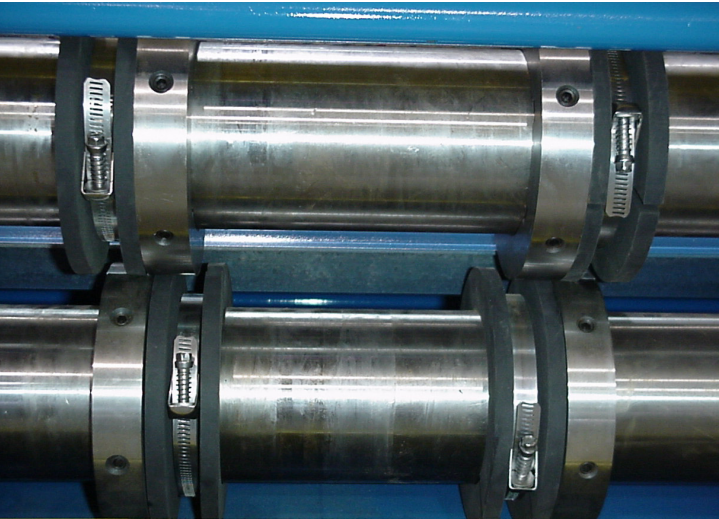
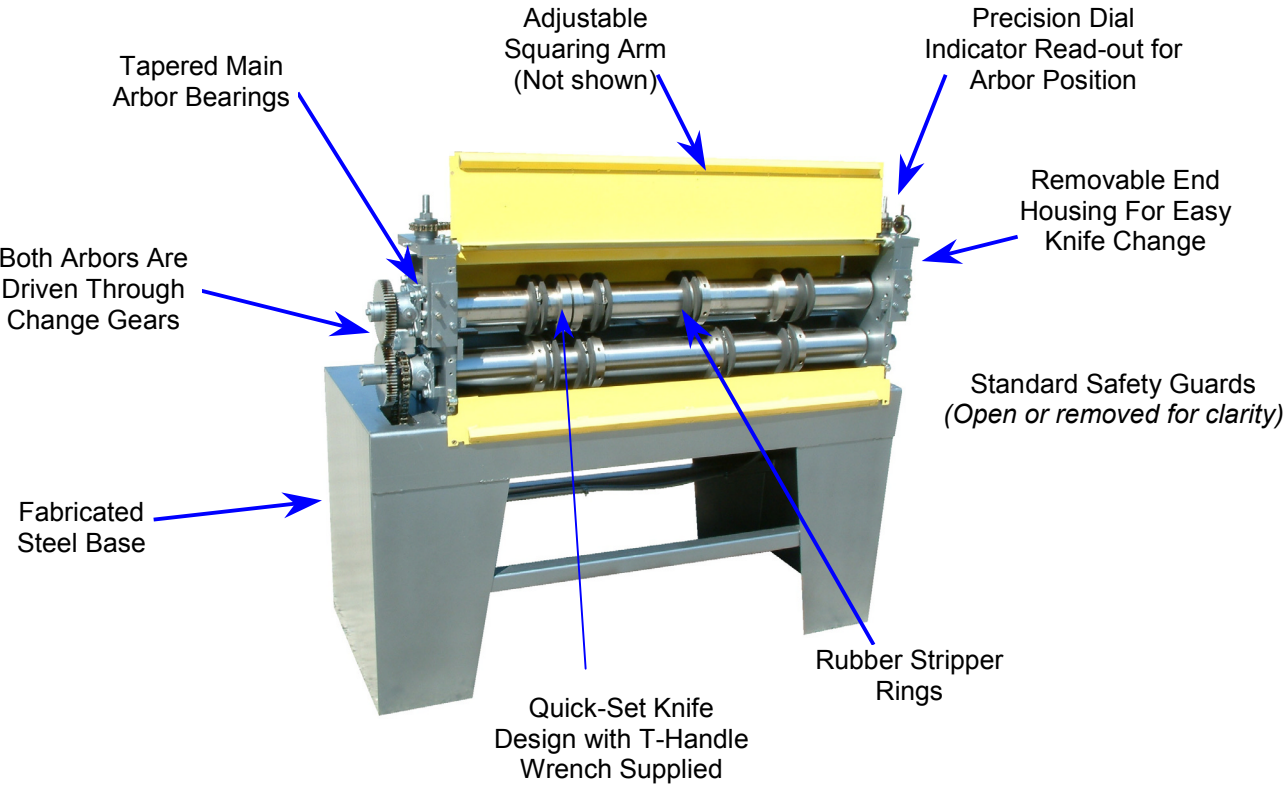
Slitter Capacities

(Number of cuts)

Thickness			MODEL						
			Industrial Duty						
Ga.	In.	Mm.	448	460	548	560	648	660	672
30	.015"	.30	*	*	*	*	*	*	*
28	.018"	.37	*	*	*	*	*	*	*
26	.021"	.45	*	17	*	*	*	*	*
24	.027"	.60	*	13	*	*	*	*	*
22	.033"	.75	15	8	*	19	*	*	*
20	.039"	.91	10	5	*	13	*	*	21
18	.051"	1.2	5	3	13	7	*	19	12
16	.063"	1.5	3	2	8	5	*	12	7
14	.078"	1.8	1		3	2	14	8	5
12	.108"	2.6			1		6	4	2
10	.137"	3.4					2	1	

\* Cutting capacity is limited by allowable number of knives on the machine.

Industrial Duty Features



Included, as a standard on the Industrial Duty Slitters is rubber stripper rings to prevent twisting material, scratches, and prevents the material from sticking in between the knives. It also serves to feed the material to assure a straight cut.