

ST-10**All prices posted at haascnc.com**

SWING DIAMETER	S.A.E.	METRIC
Over Front Apron	25.25 "	641 mm
Over Cross Slide	16.25 "	413 mm
Over Tailstock	23.50 "	597 mm
CAPACITIES	S.A.E.	METRIC
Chuck Size	6.5 "	165 mm
Max Cutting Diameter (varies with turret)	14.0 "	356 mm
Max Cutting Length (without workholding)	14.0 "	356 mm
Bar Capacity	1.75 "	44 mm
TRAVELS & FEEDRATES	S.A.E.	METRIC
X Axis	7.88 "	200.2 mm
Z Axis	14 "	356 mm
Rapids on X	1200 in/min	30.5 m/min
Rapids on Z	1200 in/min	30.5 m/min
Max Thrust X	3300 lb	14679 N
Max Thrust Z	3300 lb	14679 N
SPINDLE	S.A.E.	METRIC
Max Rating	15 hp	11.2 kW
Max Speed	6000 rpm	6000 rpm
Max Torque	75 ft. lb @ 1300 rpm	102 Nm @ 1300 rpm
Spindle Nose	A2-5	A2-5
Spindle Bore ø	2.31 "	58.7 mm
TURRET	S.A.E.	METRIC
Number of Tools	12 Stations	12 Stations
OD vs ID Tools	Any Combination (will vary with turret style)	Any Combination (will vary with turret style)
Boring Bar Rear Clearance (from back of turret)	0.75 "	19.1 mm
GENERAL	S.A.E.	METRIC
Air Required	4 scfm, 100 psi	113 L/min, 6.9 bar
Coolant Capacity	30 gal	114 L