JINAN TESTING EQUIPMENT IE CORPORATION

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PLS Series Dynamic and Static Electro-Hydraulic Servo Testing Machine

Applications:

PLS series dynamic and static Electro-hydraulic servo testing machine is produced according to the dynamic servo test technology, and utilizes the design methods of unitization, standardization and modularization, which enhance the stability and reliability of the system. The machine is mainly used for the dynamic and static mechanics performance tests to material and parts, equipped with corresponding accessories, it can do tensile, compression, low cycle and high cycle, crack growth tests and other mechanics tests for various kinds of materials, and it widely used in the fields of aviation and aerospace, ship-making and military industries.





Model		PLS-20/25	PLS-50/100	PLS-250	PLS-500	PLS-1000				
Max. load (KN)		20/25	50/100	250	500	1000				
Measuring accuracy	Load	≤±0.5/1 from 2%-100%of F. S.								
	Displacement	≤±0.5/1 of F. S.								
	Deformation	≤±0.5/1								
Frequency (Hz)		(0.05-50/0.05-10	0.05-30/0.05-30						
Amplitude (mm)		±75/100								
Load frame		Dual columns	with actuator or	Four columns with the						
			bottom.	actuator on the top						
Diameter of piston (mm)		φ63	φ105	φ180	φ250	φ300				
Space between columns(mm)		500	600	715	840×500	930×590				
Test space(mm)		650	750	1200	1500	1500				
Dimensions(mm)		850×590	900×620	1030×747×3	1200×1230×	1280×1235×				
		×2580	×2620	127	3127	3940				
Weight(kg)		1100	1400	2100	3600	3900				
Specimen clamping		Hydraulic clamping								
Test space adjusted		crosshead moved by actuators through hydraulic mode								

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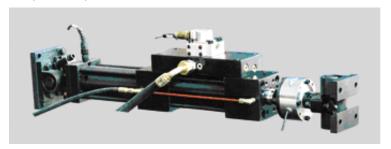


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Actuator

- Module unit design. Its feature is low friction, high response, small exposure inside, and strong anti-lateral load capacity.
- It is equipped with universal joint and suitable for several kinds of installation methods (front & back flange, back hinge, foundation installation).
- Double direction piston. Sealing method: guide ring + servo sealing ring.
- LVDT displacement sensor is installed inside actuator and electro-hydraulic servo valve is installed outside actuator. Teflon guide sleeve is installed between LVDT displacement sensor and piston rod, small friction and good guidance can guarantee trouble-free long-time work of sensor.
- Actuator amplitude limit is designed within hydraulic damping area to avoid running out of control.
- Load sensor is set up on the piston rod end.



Standard Constant Pressure Servo Pump Station & Pipes

Constant pressure servo pump station is designed and manufactured with standard modularization cell. It is used for electro-hydraulic servo static and dynamic universal testing machine and various electro-hydraulic servo fatigue test machine. It features constant pressure test, high filtration precision, low noises, smooth operation and long service life. The system is protected by automatically shut down or alarming while the temperature or oil level exceeds the limits or oil filter blocking occurs.





Specifications:

Model/specification	BST36	BST45	BST70	BST90	BST110	BST140	BST175	BST230		
Flow (L/min)	36	45	70	90	110	140	175	230		
power KW	15	22	30	37	55	75	90	110		
System pressure (MPa)	21									
Filtering accuracy	3μm									
Sealing parts	PARK of USA									
Oil pump	Gear pump produced by NACHI of Japan									
motor	From ABB									

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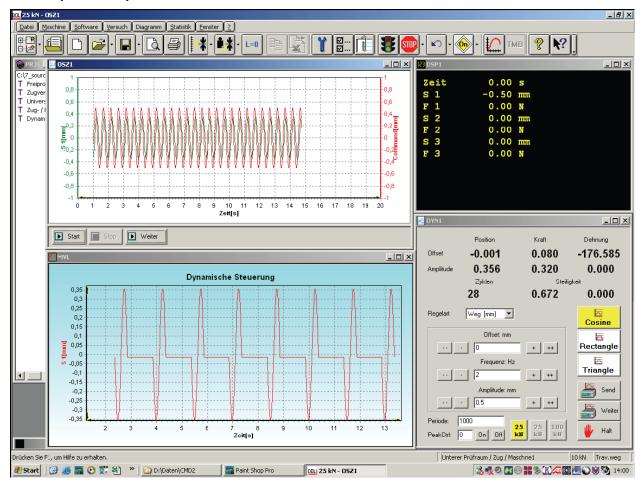
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Controller:



- Minimal control loop cycle time: 0.4ms
- Encoder SSI input channel (on board): max 32 MHz (app. 300 kHz)
- Digital inputs with 24 Volt level: 8
- Digital outputs with 24 Volt level: 8
- Interface to PC: USB and Ethernet
- General purpose I4 Option slots: 8
- Power supply: 100-250V AC
- internal 24 Volt/2A DC power supply for external devices
- Drive Interface: ±10 V command output with ±15 Bit resolution digital command output I/O's and relays for safety functions



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20-50KN load frame

300KN load frame







1000KN load frame

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100KN load frame for high temp. test



100KN load frame for absorber test



500KN load frame for low temp. test



100KN for dynamic bending test with 'bed'