

Permanent Media Gravity Drum Filtration System



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Filterveyor® By Jorgensen Conveyors, Inc.

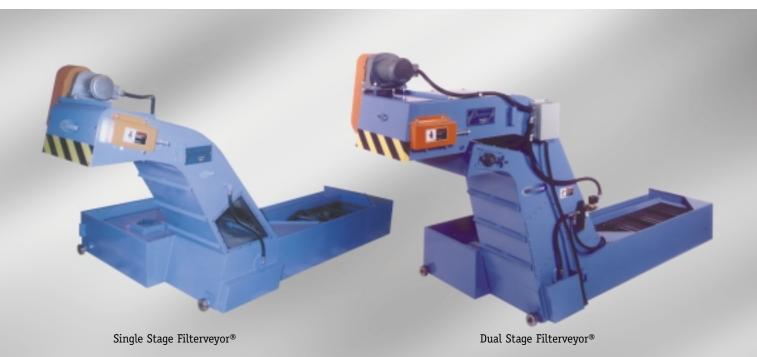
Applications

The Filterveyor[®] permanent media gravity drum filtration system effectively combines chip removal and coolant filtration. The system efficiently removes a wide range of chips and small fines of steel, aluminum, brass and many other materials, to 50 microns nominal.

Coolant Flow Rate

Model	Requirements for Machine*					
Mouel	Gallons Per Minute	Litres Per Minute				
FV - 600	0 — 60 gpm	0 — 227 lpm				
FV - 900	61 — 90 gpm	231 — 341 lpm				
FV - 1200	91— 120 gpm	344 — 454 lpm				

* Flow rates to 1000 gpm, (3785 lpm) available.



Features and Benefits

- Single stage design for broken/fine chips and swarf sludge.
- Dual stage design for bushy, stringy and high chip load applications.
- Self cleaning drum system for maintenance free operation.
- Minimal sump maintenance allows for extended coolant life and less downtime.
- No disposable media.
- Very efficient in difficult machining applications where many fine chips are present.
- Dual drives for increased system reliability.
- Capable of providing filtration to multiple machines.

- Low profile designs available for machine V fit up.
- Less reliance on downstream bag or cartridge filters than conventional conveyor systems.
- Drop-in designs for existing coolant tanks.
- Extends tooling life and improves machining accuracy.

System Options

- High pressure coolant system
- Pumps/plumbing/coolant transfer
- Downstream filtration
- Tramp oil skimmers
- Coolant chillers/heat exchangers
- Complete electrics/controls
- Air knife

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New product development group you can count on our commitment to be proactive in developing new and innovative products to meet the needs of our customers.

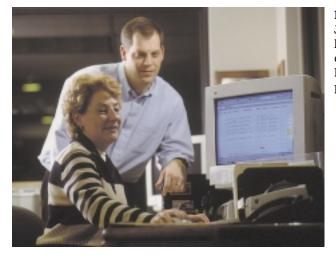
Filterveyor® Application Chart

Material Type*	Steel		Cast Iron		Aluminum		Brass	
Model Stages	Single	Dual	Single	Dual	Single	Dual	Single	Dual
Chip Type								
Bushy & Tight (Birds Nest)	•	•	_	_	▼	•	▼	•
Bushy & Loose	•	▼	_	_	▼	•	▼	•
Broken Chips (6's & 9's)	•	▼	•	•	▼	•	•	•
Fine Chips (Free Flow Granular)	•	–	•	▼	▼	V	•	
Swarf Sludge	▼	V	•	•	•	•	•	

V Recommended Application **V** Used In Some Applications

V Not Recommended

* For other materials please contact a lorgensen proposal engineer.



Established supplier relationships -

Jorgensen has established long standing relationships with many key suppliers. New suppliers of raw materials and components evolve from a rigorous gualification and selection process. Requirements include product quality, company reliability, competitive pricing and on-schedule delivery.

What Customers are Saying "Jorgensen has always been there with new ideas when we needed them. We are happy with their support and with the quick turnaround they give us on quotes. We are very happy with the product's reliability and with their support."

Himat Patel Hurco Manufacturing

Filterveyor® By Jorgensen Conveyors, Inc. **Typical System** FILTER MEDIA INTERNAL SPRAY BAR DIRTY COOLANT FLOWS GEARMOTOR DRIVE FIRST STAGE FINE SWARF GEARMOTOR DRIVE SECOND STAGE JUNCTION BOX CLEAN COOLANT TO TANK DETAIL VIEW OF THE FILTER DRUM ASSEMBLY SPRAY BAR PUMP LARGE CHIP DISCHARGE FINE SWARF DISCHARGE PRE-CLEAN CHIP REMOVAL DIRTY COOLANT FROM BELT CONVEYOR MACHINE TOOL SECONDARY FINES FILTERVEYOR CLEAN COOLANT TANK **DUAL STAGE FILTERVEYOR** FILTER DRUM CONTROL CABINET GEARMOTOR DRIVE ∞ SPRAY BAR PUMP 00 0 FINE SWARF DISCHARGE DIRTY COOLANT FROM FILTER DRUM MACHINE TOOL CLEAN COOLANT TANK

SINGLE STAGE FILTERVEYOR



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