



# 6" Seamless Rollformer



New upright, tension brake,  
aluminum spool and coil scale

**2 YEAR WARRANTY**  
ON PARTS & LABOR

## Standard Equipment

- Front pull guillotine
- Seven station aluminum box
- Emergency shutdown switch
- Easy adjust entrance guides
- Two quick release runout stands

## Standard Upright System

- 2 spool turnstile upright & 2 aluminum spools
- New aluminum spools less than half the weight of steel spools
- Modular upright system distributes the weight of the coils to the floor of the vehicle, not the machine
- Coil tension brake
- Transfer bar

 **KWM**  
Gutterman<sup>INC.</sup>

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Toll-free (888) 729-4290



## 6" Seamless Rollformer

### Dimensions

Top of spools to the bottom of machine 52".  
Width 25". Length 127" with straight blade guillotine.  
129" with front pull guillotine.

### Construction

3/8" steel frame welded on a jig fixture for accuracy.  
Fully enclosed with 7 gauge steel sides. All parts  
individually painted prior to assembly.

### Drive/Forming Rollers

Fourteen drive forming rollers — 8 bottom, 6 top.  
Rollers are 1045 high carbon steel with .002 industrial  
hard chrome.

### Weight

1,690 lbs.

### Power

3/4 HP, high torque sealed motor. 1 HP reduction  
gear. Machine plugs directly into 110–120V outlet.

### Production

Approximately 35 feet per minute

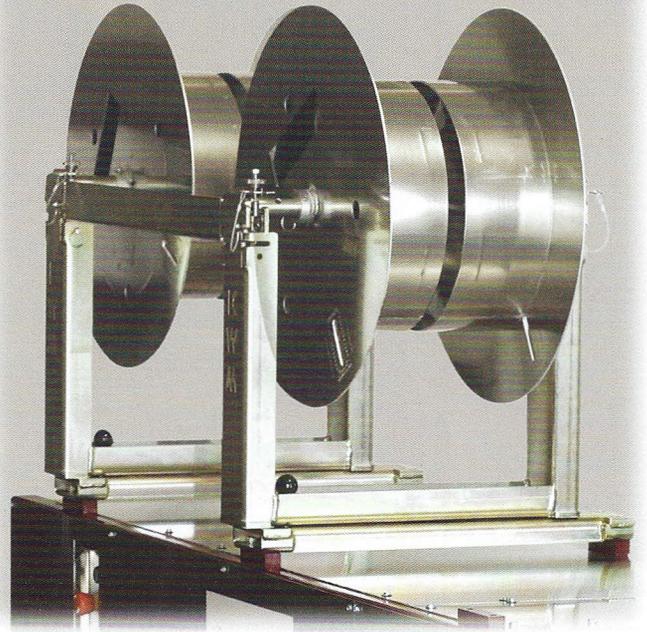
### Recommended Materials

Maximum width 15"

Material	Maximum Gauge
Aluminum	.032
Painted steel	26
Copper	16 oz. 3/4 hard

### Options

- Straight blade guillotine
- Additional runout support stands
- 220 volt/50hz.
- Single, double or triple spool upright available
- Machine mount cradle
- CE Certification
- 12 volt DC power
- Trailer riser pad



Quick release turnstile and transfer bars



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