

MANUFACTURING SOLUTIONS, INC.

## ChamferMate® Pipe Beveling Machines

Production machines for up to 8" diameter pipe



No more
hand-grinding
or torching
of weld bevels

Many times faster than portable units

Cycle normally in the 5-20 second range

Safer than hand-grinding

Accurately machines weld bevel and faces pipe square

Sturdy construction and quality materials for years of dependable service

Low operating cost

Visit our Website for more information and video of the machine in operation.



 Machines available for ½" up to 8" pipe or tubing

 Adjustable cutter head quickly set with gauges

 Uses standard off-the-shelf carbide inserts. Tooling available for custom angles and J-bevels

> Interchangeable grips for different size pipe or tubing

**C8H** 

- Electronic variable-speed drive
- Heavy-duty spindle that rides on machine tool-type linear ball rails
- · Totally enclosed cutting area
- Large chip drawer



C5H

C5A



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## **ChamferMate® Machine Specifications**

All of MSI's machines can be customized to meet your individual production needs.

MODEL	C3A	C5A	C5H	С8Н
Diameter Range	1/2" to 3" OD	1/2" to 5" OD	1/2" to 5" OD	1" to 8-5/8" OD
Pipe Sizes	1/2" to 2-1/2"	1/2" to 4"	1/2" to 4"	1" to 8"
Appx Wall Thickness (1)	3/8"	3/8"	5/8"	3/4"
Horsepower (Std)	3 HP	5 HP	7-1/2 HP	20 HP
Voltage/Amp (2)	220-3-60 / 9.6A 440-3-60 / 4.8A	220-3-60 / 15.2A 440-3-60 / 7.6A	220-3-60 / 22A 440-3-60 / 11A	440-3-60 / 27A 220-3-60 / 54 A
RPM Range (3)	500-2000	500-1000	500-1000	150-600
Pneumatic Requirement	4 CFM @ 90 PSI	4 CFM @ 90 PSI	1 CFM @ 90 PSI (5)	1 CFM @ 90 PSI
Clamping	Pneumatic	Pneumatic	Hydraulic	Hydraulic
Spindle Feed	Air over Oil	Air over Oil	Hydraulic	Hydraulic
Feed Rate	Adjustable	Adjustable	Adjustable	Adjustable
Spindle Stroke	3"	3"	3"	6"
Coolant	Optional	Optional	Standard	Standard
Pipe Stop (Sliding Stop)	Optional	Optional	Optional	Standard
Type of Head (Std)	Single Tool OD Only	Single Tool OD	Only Single Tool OD	Only Three Tool ID, OD, Face
Optional Head (4)	Three Tool ID, OD, Face	Three Tool ID, OD, Face	Three Tool, ID, OD, Face	
Physical Size	27"W x 35"D x 45"H	27"W x 35"D x 46"H	30"W x 36"D x 52"H	37"W x 51"D x 68"H
Appx Weight (Lbs)	1,000 lbs	1,250 lbs	1,600 lbs	3,500 lbs

## **NOTES**

- (2) Other voltages and frequencies available for additional cost.
- (3) Other RPM ranges available.

- (4) Custom heads and tool holders for special angles, J-Bevels, OD Hollow Milling, ID boring, Center Drilling, etc., are available.
- (5) Only required if equiped with Pipe Stop.

