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95 YEARS
1918 - 2013

THE EVOLUTION OF EXPERIENCE

DOUBLE DISC GRINDERS





CENTERLESS GRINDERS

VIOTTO

MONZESI

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VIOTTO

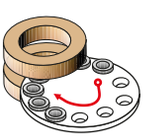
DOUBLE DISC GRINDERS

Verticale Vertical

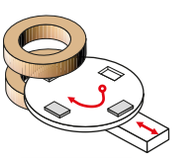
	RV2 450	RV2 610	RV2 760
Diametro mole *Grinding wheel diameter*	450 mm	500/610 mm	760/915 mm
Potenza mandrini *Spindle power*	15 + 15 kW	22/30 +22/30 kW	53+53 kW
Potenza totale *Total power*	40 kW	66/110 kW	165 kW
Dimensioni ingombro * *Overall dimensions **	1050x1890x2600 mm	1350x2470x3580 mm	1830x3485x2665 mm
Peso *Weight*	6000 kg	10500 kg	15200 kg

*Dimensioni macchina, escluso quadro elettrico
**Grinder only, without electrical cabinet*

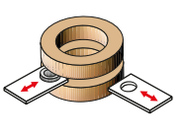




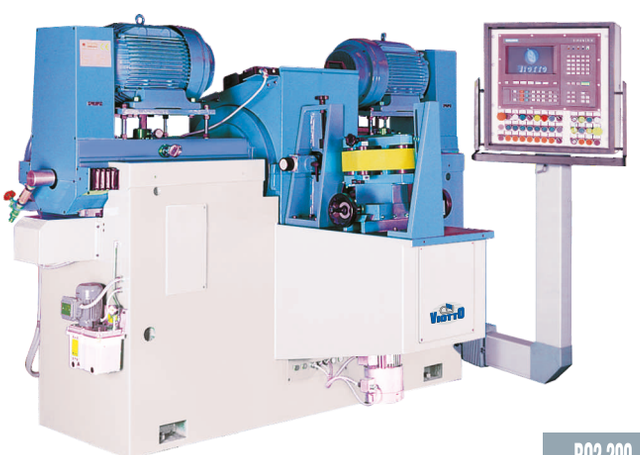
Rotante
Rotary



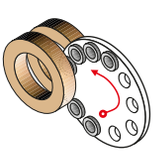
Interpolato
Interpolated



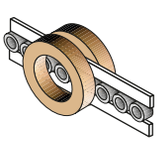
Combinato
Reciprocating



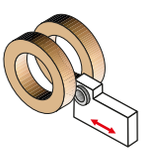
Rotante
Rotary



Passante
Thrufeed



Oscillante
Reciprocating



	R02 200	R02 350	R02 450	R02 610
Diametro mole *Grinding wheel diameter*	200 mm	350 mm	450 mm	610 mm
Potenza mandrini *Spindle power*	2,2 + 2,2 kW	7,5 + 7,5 kW	15 + 15 kW	22/30 + 22/30 kW
Potenza totale *Total power*	6 kW	20 kW	40 kW	50/70 kW
Dimensioni ingombro * *Overall dimensions **	1400x800x1200 mm	1250x1300x1350 mm	1750x2650x1700 mm	1850x2750x2200 mm
Peso *Weight*	1200 kg	3000 kg	4500 kg	6000 kg

*Dimensioni macchina, escluso quadro elettrico
**Grinder only, without electrical cabinet*

Orizzontale Horizontal

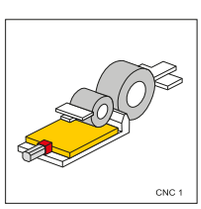
THE EVOLUTION OF EXPERIENCE

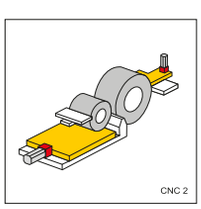
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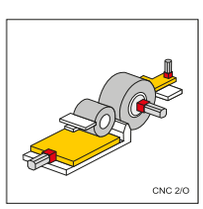
CENTERLESS GRINDERS

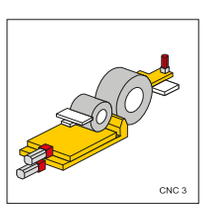


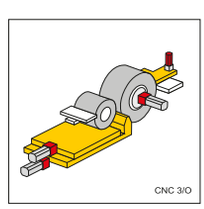
	MONZA 310	MONZA 410	MONZA 520X250	MONZA 620X350	MONZA 620X500
Diametri rettificabili *Grinding diameter range*	3÷ 50 mm	3 ÷100 mm	3 ÷150 mm	3 ÷200 mm	3 ÷200 mm
Lunghezza rettificabile max. a tuffo *Maximum infeed lenght*	100 mm	200 mm	250 mm	355 mm	500 mm
Dimensione mola operatrice (ø est. x spess. x foro) *Grinding wheel size (OD x W x BORE)*	305x102x127 mm	406x204x152 mm	508x250x152 mm	610x355x305 mm	610x500x305 mm
Velocità mola operatrice (standard) *Grinding wheel speed (standard)*	20 - 45 m/sec	20 - 45 m/sec	20 - 45 m/sec	20 - 45 m/sec	20 - 45 m/sec
Motore mola operatrice *Grinding wheel motor*	7,5 kW	15 kW	22 kW	37 kW	45 kW
Dimensione mola conduttrice (ø est. x spess. x foro) *Regulating wheel size (OD x W x BORE)*	204x102x80 mm	254x204x115 mm	305x250x127 mm	355x355x140 mm	355x500x140 mm
Velocità mola conduttrice variabile *Regulating wheel variable speed*	0 ÷265 RPM	0 ÷265 RPM	0 ÷265 RPM	0 ÷265 RPM	0 ÷265 RPM
Motore mola conduttrice brushless *Regulating wheel brushless motor*	3,9 kW	3,9 kW	8 Nm	18 Nm	18 Nm

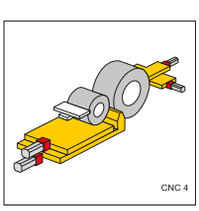


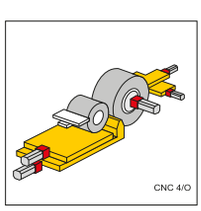


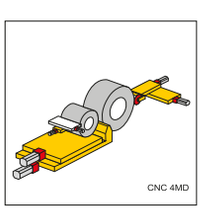


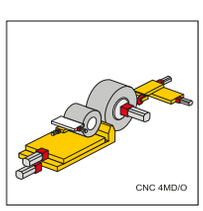


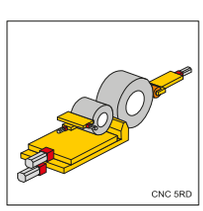


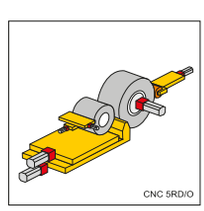


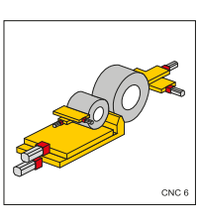


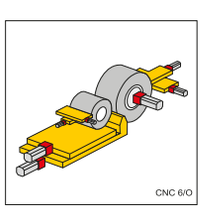


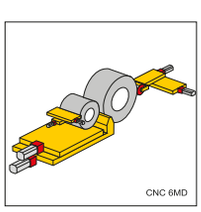


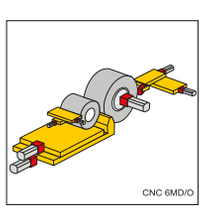


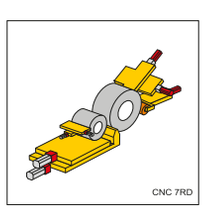


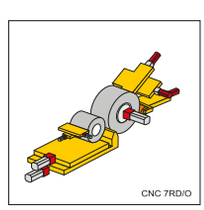














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