

Ohio Broach RP/224 VERTICAL SURFACE BROACHING MACHINE

A BROACHING MACHINE TAILORED
IN SIZE, SPEED AND PRICE TO MEET
YOUR SMALL BROACHING NEEDS.

FEATURES:

- 1 Compact, high-speed, solidly constructed vertical surface broaching machine uses minimum floor space.
- 2 Designed for secondary machining operations such as flats, slots, surface contours, etc. where such operations are now performed by milling or grinding.
- 3 24" stroke, 2-ton capacity.
- 4 Broaching speed up to 100 F.P.M.; return speed 200 F.P.M.
- 5 Solid-state Allen Bradley programmable controls.
- 6 Machine ways are medium carbon steel coated with Moglice® anti-stick bearing surface for long service life.
- 7 Ram slides are close-grain, high-tensile cast iron, ground to a precise fit.
- 8 Durable cast iron guide block.
- 9 Equipped with individual point pressurized lubrication system.
- 10 High-performance Vickers pump, valves and controls for reliable "open-loop" hydraulics.
- 11 Rigid base weldment supports the ram, guide and table assembly while providing the coolant reservoir.
- 12 Easily set-up for automated or hand load applications.
- 13 No pit or platform is required for operation.
- 14 Optional industrial casters can be added for ease in relocating.
- 15 Optional chip removal system available.



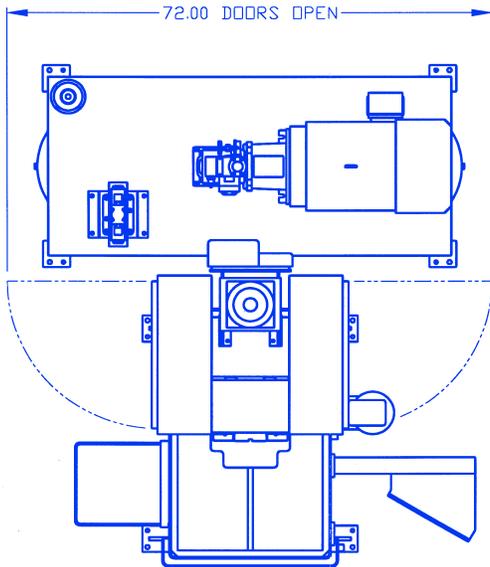
The Ohio Broach & Machine Company
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ISO 9001 Certified

Ohio Broach RP/224

VERTICAL SURFACE BROACHING MACHINE

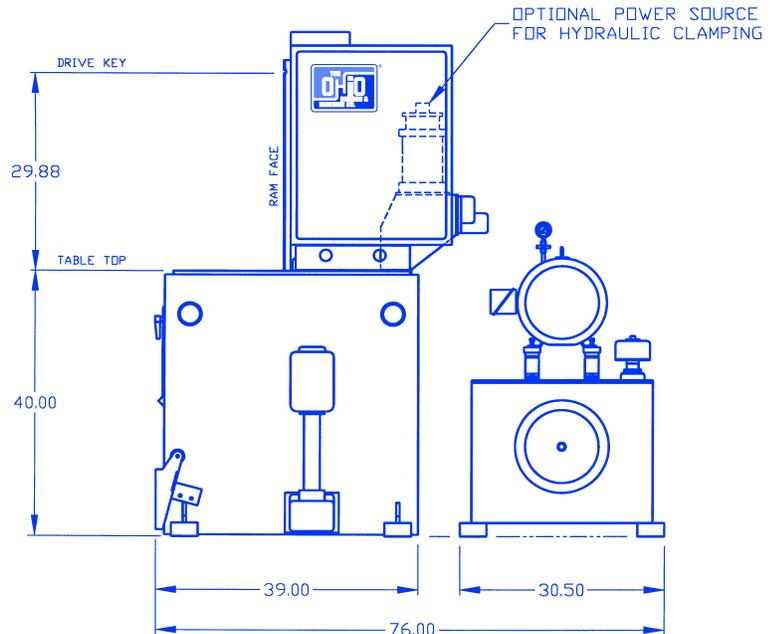
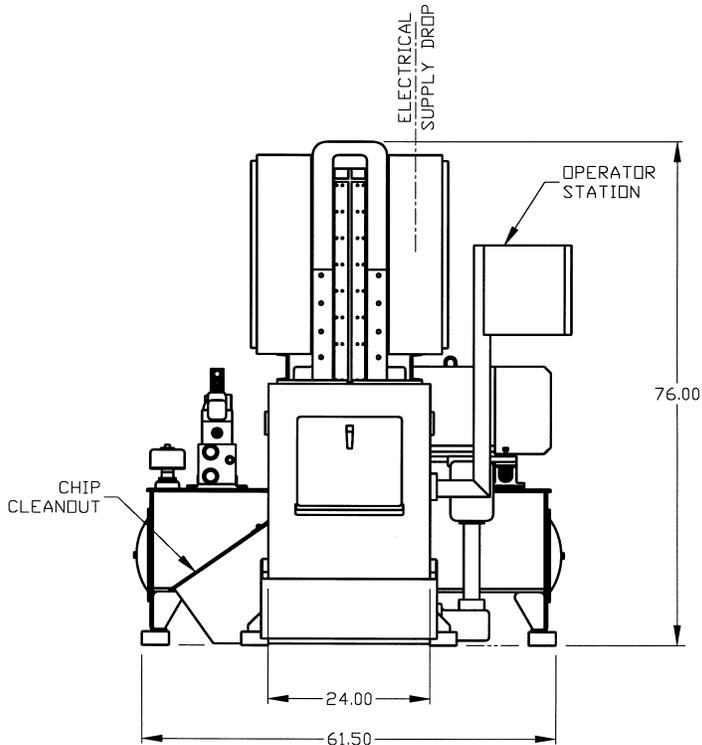


S P E C I F I C A T I O N S

Tonnage	2 Ton
Stroke	24"
Normal Cut Capacity	4,000 Lbs.
Broaching Speed*	100 F.P.M.
Hydraulic Pump Type	"Vickers" Vane
Main Hydraulic Motor	15 H.P.
Main Hydraulic Motor	1800 R.P.M.
Coolant Motor	1/4 H.P.
Coolant Motor	1800 R.P.M.
Hydraulic Tank Capacity	80 Gallons
Coolant Tank Capacity	30 Gallons
Dimensions	76"H x 62"W x 76"L
Standard Colors	Vista Green and Machine Tool Grey (Additional colors available)
Standard Voltage	440/480 Volts, 3 Phase, 60 Hz
A-B Programmable Controller	

* Other speed ranges available.

NOTE: The photos, drawings and dimensions contained herein are for illustrative purposes only. Should certified dimensions be required, please consult our factory.



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