

**ShopSABRE**

• ROUTERS • PLASMA CUTTERS •



**SHOPSABRE 23  
CATALOG**

**Professional CNC Router & Plasma Cutting Tables**  
*for Wood, Plastic, Metal, and More!*

Our machines are  
more than just  
1 or 2 projects a week  
machines



*You the owner/operator should be able to go to the machine, turn it on, and go to work. No squaring or alignment should be required. Chinese Imports and Kit Machines might play the smoke and mirrors game but in the end you will find yourself shopping again.*

**You can run them 24 hours a day 5 days a week  
or even more if your needs require.**

### **HEAVY WALL STRUCTURAL STEEL TUBE AND PLATE FRAMEWORK**

ShopSabre uses only top-rated North American steel tubes and steel plate. We do not use any extruded aluminum or sheet metal construction in our machine frames. Our systems are Heavy Wall Structural steel, fully welded with no customer assembly required. Each machine is Jig welded, Precision Milled, and Heat Treated to assure you get the most accuracy.



### **SHOPSABRE USES ONLY HIGH- PRECISION COMPONENTS**

We use 25MM linear guide rails with triple wiper linear guide bearing blocks on X, Y, and Z Axis. We use 2 bearing blocks on each rail to assure the cut forces are equally distributed over the rail to reduce the amount of wear and noise. The triple sealed bearing blocks assure that no matter how much debris and dust build up on the rails you will not get failure to the bearings. The design also makes the machine a self-cleaning system without the worry of wiping down the rails or watching for build up while cutting. On our ShopSabre 23 Bench Top Routers the motion on all 3 of the our axes are driven by high precision Ball Screws with the largest diameters in our class. The ShopSabre Ball Screws are Ball Matched Angular Contact Bearing to assure the highest accuracy possible. The ShopSabre CNC drives are all driven by High Definition Motors to Provide unmatched torque and performance.



## PROFESSIONAL-GRADE CNC CONTROLLER

ShopSabre uses the best of both worlds when it comes to a controller. We use Industrial Controller technology that has been conveniently installed into a Windows compatibility to give you the most control over your CNC system with the ease of running a computer. Our system does not connect to the machine with a cheap printer port or USB cable. We use a true CNC grade Industrial Connection via a 37 Pin direct connection.

The ShopSabre has a SSD Hard drive for **AT MACHINE STORAGE** and you can load your CAD/CAM software on the machine computer too if you would like, Eliminating the need to walk to a workstation to make changes to a file if necessary. ShopSabre also makes the machine completely networkable so you can utilize your businesses Internet Connection or Network for File Transfer, Storage, or On-line diagnosis/assistance.

The ShopSabre requires **NO** special training or machine setup. It has a dedicated built in microprocessor that **ONLY** drives your CNC machine, while the PC processor runs the PC and any programs you might have running. The ShopSabre CNC controller has USB drive ports to assure you can plug in your flash drives and external hard drives as necessary.

The ShopSabre Controller has **EVERY** capability that our competitors with standalone controllers have, and many more that competitors cannot offer (*even on competing machines costing \$100,000.00+*). The ShopSabre Controller is dust and dirt protected and designed to be used in a working environment. The Controller updates with Windows so you will never run into a problem with compatibility, and all controller software version updates are **FREE** for the lifetime of the equipment.

## SHOPSABRE HAS AN ANSWER FOR ANY BUDGET

We can build a CNC system that fits entry level needs from Porter Cable Routers all the way to a Quick Change HSD Italian Spindles. We provide 3.25HP Porter Cable Routers, 2.2Hp HSD Spindles, 3.7HP HSD Quick Change Spindles. All our HSD spindles come standard with a Variable Frequency Drive (VFD) to control spindle RPM ranging from 2,000-24,000 depending on the model (*ask sales for details*).

ShopSabre also has solutions that are expandable in the field meaning you can start with a 110V Solution and upgrade to the HDS Electric Spindles without sending the machine back to us for work. Don't be fooled by competitor's quotes, Many only provide you with cheaper liquid spindles or low torque solutions - ShopSabre provides industrial components you can depend on.

## SHOPSABRE DOES NOT CUT CORNERS

If you purchase a ShopSabre it will come with the collet wrenches and collets! Yes - even the wrenches are included. If you choose to upgrade to a HSD Electric spindle you don't need to pay for added Z support. Our ShopSabre 23 is FEA engineered to assure the motors are already strong enough to carry the extra weight. Also, **EVERY** ShopSabre 23 comes standard with a Tool Measure switch so you are not limited on tooling and machine accuracy between tool changes.

# SHOPSABRE BENEFITS LIST

- » ShopSabre puts additional time and money into assuring that each CNC system is 100% **TESTED** and Calibrated prior to leaving our facility so you won't be the tester in the field. The ShopSabre is designed to drop into your building and go to work. Don't pay expensive fees to have someone on-site to setup your machine; it can be done before it ever leaves the factory with ShopSabre CNC keeping installation simple, easy, and stress free.
- » ShopSabre puts more time and effort into assure each mounting bracket, Spindle Plate, and Drive Component is machined to exact specs for increased accuracy and better fitments to assure you do not get any binding or excessive wear.
- » ShopSabre CNC uses High Grade Continuous Flex Robotic CNC wiring that is specifically designed for the type of work a CNC system does. It can bend and move all day without having any issues, and the anti-interference coating assures the wires are less likely to have interference from other electronic equipment in your shop for the highest accuracy possible. Many competitors use cheap wires that can be purchased off the shelf for less money, but they still charge comparable pricing. Don't be fooled by companies who don't build quality into their systems.
- » ShopSabre CNC is fully upgradable and has expansion capabilities for the growing shop. If you want to start with the basics and move to the bells and whistles down the road, almost every option (with a few exceptions) can be added after the sale in the field.
- » ShopSabre CNC designs our systems to be easy to work on so you do not need a ShopSabre technician to come into your facility to help with everything you encounter. You benefit from low operational cost and a big return on investment.
- » If you do find yourself in need of help, ShopSabre CNC offers **FREE** lifetime tech support and assistance as a part of ShopSabre "SabreNation" - because we are confident that our machines will last a lifetime. We also include remote diagnosis, Online Training, and access to our Exclusive SabreNation University Videos and can have a tech go On-Site if you request. We know our machines are the best but we want you to have the same confidence each and every time you turn the machine on.
- » ShopSabre sales are not paid on commission the only reason for them to recommend an option is truly to benefit your project and machine capabilities. ShopSabre sales consultants are trained on the technology and industry and not only understand our products but also our industry better than our competitors. ShopSabre has no reason to encourage you to spend more money than you need to up front to perform your job. We sell on facts and the facts should sell the technology, equipment, and options.
- » Don't be fooled by the other systems on the market. We are so confident of our machines that we extend an invitation to tour our facility and view our ShopSabre CNC systems in various stages of manufacturing. With prices starting under \$20,000 you can't afford not to check us out!

# SHOPSABRE 23



## POPULAR INDUSTRIES

- Schools
- Garage/Hobbyist
- Light to medium Duty Shops
- Entry Level Shops

## PRODUCT DESCRIPTION

The ShopSabre 23 is the most compact ShopSabre Model available. This machine gives you ShopSabre Technology available in a Desktop model. We saw what solutions were out there and realized there needed to be a better solution, with that in mind our team of Engineers went to work and developed a system that has re-designed the Desktop market entirely. These machines are rigid just like the larger scale ShopSabre machines but compact and budget friendly to fit an entry level budget and need. We also cut no corners to achieve this so just like our larger machines the ShopSabre 23 runs the industry recognized ShopSabre control interface. Designed specifically to be extremely user friendly yet robust enough to perform some of the most complex jobs.

The ShopSabre 23 incorporates an at Machine PC System operating with Windows OS so you control your machine with simple point and click technology. This machine control also features simple at machine CAD/CAM abilities, file storage, part preview, and onboard diagnostic and training. No cheaper imported hand controllers, the ShopSabre 23 is user friendly enough that even the novice can get up to speed quickly without the fear of future limitations. Like our larger machines these too incorporate 3 Axis Ball Screw Drives giving you better motion and more accuracy than competitive systems using Rack and Pinion Drives and cheaper Chinese designs. We use only the finest in quality parts including high definition motors with advanced communication wiring to deliver the most in accuracy and dependability and we provide you a system that factually is built stronger, more advanced, and more dependable!

## STANDARD OPTIONS

- » Fully Assembled, Tested, and Pre-Calibrated for Easy Installation
- » Access to "SabreNation" - Life-Time Support via Phone, Email, and PC Connectivity
- » Access to ShopSabre Basic Training Course (Ask for Details)
- » Vectric VCarve Pro CAD/CAM software
- » ShopSabre CNC WINCNC Controller Hardware and Software
- » Integrated PC with Windows software and Monitor/Keyboard included
- » Fully Configured Control Box
- » Precision Linear Guide Rails and Bearings on X, Y, and Z Axis
- » Large Diameter Ball Screw Drives on X, Y, and Z axis
- » Structural Tube Steel Gantry Bridge
- » Extended Gantry on Right Side for Addition of 4th Axis or off Table work
- » Upgraded Stepper Motors on X, Y, and Z Axis
- » High Quality CNC Grade Wiring with Cable Guards and Carriers
- » ShopSabre Z Axis Stiffener System
- » 2D and 3D Capable (4th Axis Available)
- » Tool Measure Switch for Fast and Accurate Tool Changes
- » Accepts G-Code or DXF Files direct
- » Hi-Definition Control Cabling for Machine Communication
- » PC Control Software
- » PC Included with SSD Hard Drive
- » WinCNC hardware with 37 pin HI definition cable, accepts .dfx or standard G-Code

## MACHINE SPECS

<b>Traversing Speed</b>	Up to 600IPM
<b>Cutting Speed</b>	UP to 350IPM
<b>Resolution</b>	.0005"
<b>Repeatability</b>	+/- .001"
<b>CUTTING AREA</b>	
<b>ShopSabre 23</b>	30" x 40" x 5"

## CONSTRUCTION

<b>Table</b>	Welded Precision Ground Tubular Steel Construction with Steel Tube Gantry and Plate Aluminum Uprights
<b>Linear Rails</b>	25mm Precision HiWin Rails
<b>Foot Print</b>	52" x 71" x 36"
<b>Weight</b>	750 lbs
<b>Power Requirements</b>	20amp / 110 Volt

## LINEAR GUIDES

This machine like all our equipment is built with 25MM Industrial Linear Guide Rails and Bearings reducing the maintenance and wear you would find on smaller bearing systems. These bearings are the top of the line and built for longevity and easy maintenance.



## BALL SCREW DRIVES

This ball bearing drive system is the most accurate drive technology available. We cut no corners and put over-sized Industrial Ball Screw drives on all axis. This gives you more power, accuracy, and dependability over the competition.



## CONTROLLER

Our Controller is Industrial in strength yet easy to operate with simple point and click technology you won't need to remember difficult code or screen switching. Everything is done in one place with keyboard and mouse control! No Special Operators Required – Anyone can learn this system



## STEEL FRAMES

These machines are FEA Engineered and Designed, 100% Welded, Precision Aerospace Milled, and Heat Treated Structural Tube Steel Frame and Gantry bridge. The machines are all Aerospace Milled and FARO Tested to assure the machine is accurate and true which will provide you better cuts and more accurate products.



# SHOPSABRE 23

## CONFIGURATION:

- » Welded steel structural stressed relieved frame and structural steel gantry bridge with Milled and Welded Plate Aluminum Uprights.
- » Fully FEA Engineered and Designed for Better Performance
- » X Axis: Ball Screw Drive and Linear Guide Rails and Bearings
- » Y Axis: Ball Screw Drives and Linear Guide Rails and Bearings
- » Z Axis: Ball Screw Drive and Linear Guide Rails and Bearings
- » All Motors are High Powered Motors
- » Machines are 100% American Designed, Engineered, Supported, and Manufactured!

## STANDARD FEATURES:

- » 5" Gantry Clearance
- » 600 IPM Rapid Movement on X and Y Axis
- » Industrial Ball Screw Drives on All Axis
- » Upgraded Z Axis Technology for Rigid Tooling and Machining
- » Precision Linear Guide Rails and Bearings
- » Machine Mounted Continuous Flex Robotic CNC Grade Wiring
- » Auto Tool Measuring Technology
- » X, Y, and Z limit Switches with Homing Position and Accuracy
- » ShopSabre Quick Dust Skirt
- » Emergency Stop Switch
- » Vectric VCarve Pro CAD/CAM Software
- » Nesting Capabilities

- » Industrial ShopSabre WINCNC Controller with at Machine CAD/CAM Capabilities, SSD Hard Drive, Ethernet and USB connections with online, phone, and email support

## POPULAR OPTIONS AND FEATURES (OTHER OPTIONS MAY BE AVAILABLE)

- » HSD Spindles with Quick Changing or Collet Systems
- » Rotary 4th Axis (Lathe) System
- » Vacuum Hold Down Systems with Single Zone Grid and High Flow Pumps
- » T-Slot Clamp Options
- » Machine Base Stands with Casters
- » Tooling Packages
- » Software Packages
- » Dust Collectors



# A BUSINESS BORN OF NECESSITY, HARD WORK, AND INSPIRATION

## BACKGROUND

Years ago Jim Bombardo, founder of ShopSabre, had an idea to build a CNC machine to do crafts for his wife's business. Jim knew that if he did not have a machine capable of producing parts, he would have many long hours of back breaking work to do by hand. With a background in engineering and software, he started the project of building his own CNC machine.

After the initial days and weeks of research, Jim knew that he had to have a system that was an industrial design which would provide fewer headaches and years of problem-free service. His first machine was a full ball screw driven machine with industrial components throughout. Now he could produce parts for hours with ease and great precision.

After running the machine for some time, friends and acquaintances saw it and were amazed by its fully welded construction, power, precision and overall quality. After getting offers to sell it and hours of convincing, Jim sold the machine and decided he would build another for himself. Armed with experience and new ideas, the second machine went together much quicker, and Jim was once again convinced to sell it.

During the construction of the third machine, Jim had done further research in the CNC market and was amazed that no one offered an industrial quality machine under \$60,000. The only machines on the market were small bolt-together machines, and the components being used were simply hobbyist in quality. After seeing everything and doing this research, Jim decided to take this third machine to the Woodworkers show in Atlanta.

During the show he received a lot of attention and accolades for the machine design. When the show was finished they had over a dozen request for orders. Every client was willing to wait for the machine as they understood the quality and components put into each one.

After arriving back home, a facility was constructed for the manufacturing of the new CNC machines, and ShopSabre was born. Jim had started with himself, four sons, and his wife.

ShopSabre is a self-funded company and the machines are constructed from the ground up with every component being closely monitored to ensure it works flawlessly. ShopSabre's philosophy is simple: Customer Service is Everything. Each machine is tested for hours before it leaves to ensure power, precision, quality and reliability.

Currently there are over 5,000 machines around the world in over 29 countries. ShopSabre CNC has experienced enormous growth in the past few years, and has received recognition from some of the largest manufacturers of cabinets, aerospace parts and equipment, signs and many other industries. Business owners and engineers are seeing that you do not have to spend \$100k or more on a machine that can produce precision parts three shifts a day every day of the week.

ShopSabre is continuing to be on the cutting edge of CNC technology with the release in January '08 of its fastest and most powerful machine under \$100,000. ShopSabre's ability to monitor every part of the build cycle and every industrial component put into the machine each one is built to perfection before it leaves regardless if it is a router, spindle, laser, plasma, tangential knife or other product.

Jim is still personally involved in the construction and assembly of nearly every machine. With new products in the works and growth continuing at an astonishing rate, ShopSabre will continue to be a leader in affordable CNC machines.

# Buy your Second Machine the First Time

**ShopSABRE**  
• ROUTERS • PLASMA CUTTERS •

*21673 Cedar Ave  
Lakeville, Minnesota 55044  
Toll Free: 800-493-6021  
Local: 952-461-4570*

*Controller, Software and Machine  
Tech Support: 800-493-6021  
Hours: 8:00 AM - 5:00 PM  
Central Standard Time*

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