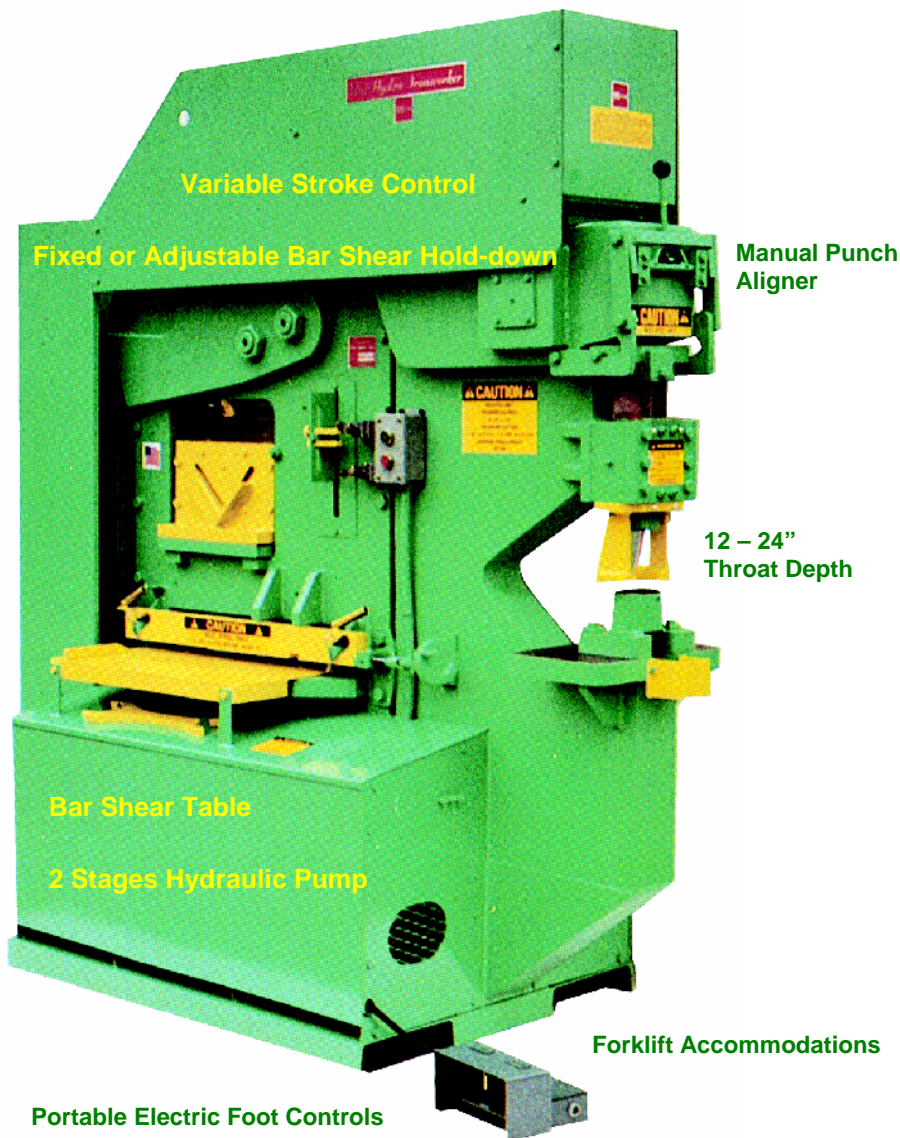


MODEL 135-24 \$29,500



- Four different workstations can be used without retooling stations
- Punches & Dies can be used without lowering machine under power

Accessories

Punch nut wrench for L series or 150 and 500 Series
 Deluxe Back Gauge for production shearing to 6'
 Bar Shear Stop for production shearing to 24'
 Punch Rack holds up to 30 sets of Punches & Dies
 Steel bin catcher catches steel from bar shear
 Oversize die stand for punching over 2 1/4" round
 Oversize stripper for punching over 2 1/4" round
 Punch Table with Adjustable jig
 Offset die stand for punching close to web *

Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

Tooling

6 - 24" Brakes *
 Angle Shear
 Channel Shear
 Rod Shear
 Coper Notcher
 Square Notcher
 Pipe Notcher
 Z & T Shear

* Check Station

Throat Depth	12" - 24"
Tonnage	135
Punch	1 1/2" hole in 1" 4" hole in 3/8"
Bar Shear	1/2" x 24" 5/8" x 20" 3/4" x 18" 1" x 12"
Angle Shear 90°	- Slug Type - Server Cut
Miter Angle 45°	- Bar Shear - Slug Type
Channel Shear	2", 3", 4", 5", 6", 7", 8"
Rod Shear	- Round (max) - Square (max)
Coper Notcher 90° (notcher station) (punch or power cavity)	4" x 4" x 5/16" For 4" x 4" x 1/2"
Square Notcher (notcher station) (punch or power cavity)	3" x 3" x 5/16" 3" x 3" x 3/8"
Pipe Notcher Sched 40 or 80 (larger sizes on request)	1/2", 3/4", 1", 1 1/4", 1 1/2", 2" larger available
Brake	6", 9", 14", 18", 24" capacity
Strokes per minute	- light material - at max capacity
Hydraulics	3,000 psi
Oil Capacity	28 gallons
Motor	- Standard - Optional
Dimensions	- Width - Length - Height Bar shear work ht. Punch table top ht. Cavity tabletop ht Notcher station working ht.
Weight (net)	7,220 lbs

Uni-Hydro, Inc

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