MODEL 56-14

$7300



Safety Manual
Punch Aligner

Forklift Accommodations

Throat Depth	6"
Tonnage	56
Punch	1 ¼" hole in ½" 1 3/16" hole in ¾"
Bar Shear	3/8" x 14" ½" x 10" 5/8" x 8" ¾" x 6"
Angle Shear 90° - Slug Type - Sever Cut	 3" x 3" x 3/8" 4" x 4" x 3/8"
Miter Angle 45° - Bar Shear - Slug Type	 3" x 3" x 3/8" 2" x 2" x 5/16"
Channel Shear	2" & 3" combined 4" standard
Rod Shear - Round (max) - Square (max)	 1 1/16" 1 1/16"
Coper Notcher 90°	For 3" x 3" x ¼" angle
Square Notcher	1 3/4" x 2" x ¼"
Pipe Notcher Sched 40 or 80	½", ¾", 1", 1 ¼", 1 ½", 2"
Brake	6" or 9" x ¼"
Strokes per minute - light material - at max capacity	 50 7
Hydraulics	1,200 psi
Oil Capacity	20 quarts
Motor - Standard - Optional	 5 HP, 3 phase 5 HP, 1 phase
Dimensions - Width - Length - Height - Bar shear work ht. - Punch table top ht. - Cavity table top ht.	 27 ¼" 33" 57" 29" 38 ¼" 37 ¼"
Weight (net)	1,330 lbs

Accessories

Punch nut wrench for L series
Bar shear stop for production shearing to 24"
Bar Shear table extends the table from 3" to 12"

Punch Rack holds up to 20 sets of Punches & Dies
Steel bin catcher catches steel from bar shear
Oversize die stand for punching over 1-3/8" round
Oversize stripper for punching over 1-3/8" round
Punch Table with Adjustable jig
Grease bank for under cover lubrication
Remote Foot Switch
Offset die stand for punching close to web *
Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

Tooling

6 or 9" Brake
Angle Shear
Channel Shear
Rod Shear
Coper Notcher
Square Notcher
Pipe Notcher
Z & T Shear

Uni-Hydro, Inc

310 E Gemini Ave
Cosmos, MN 56228
800 - 328 - 0036