

MEMBER OF THE

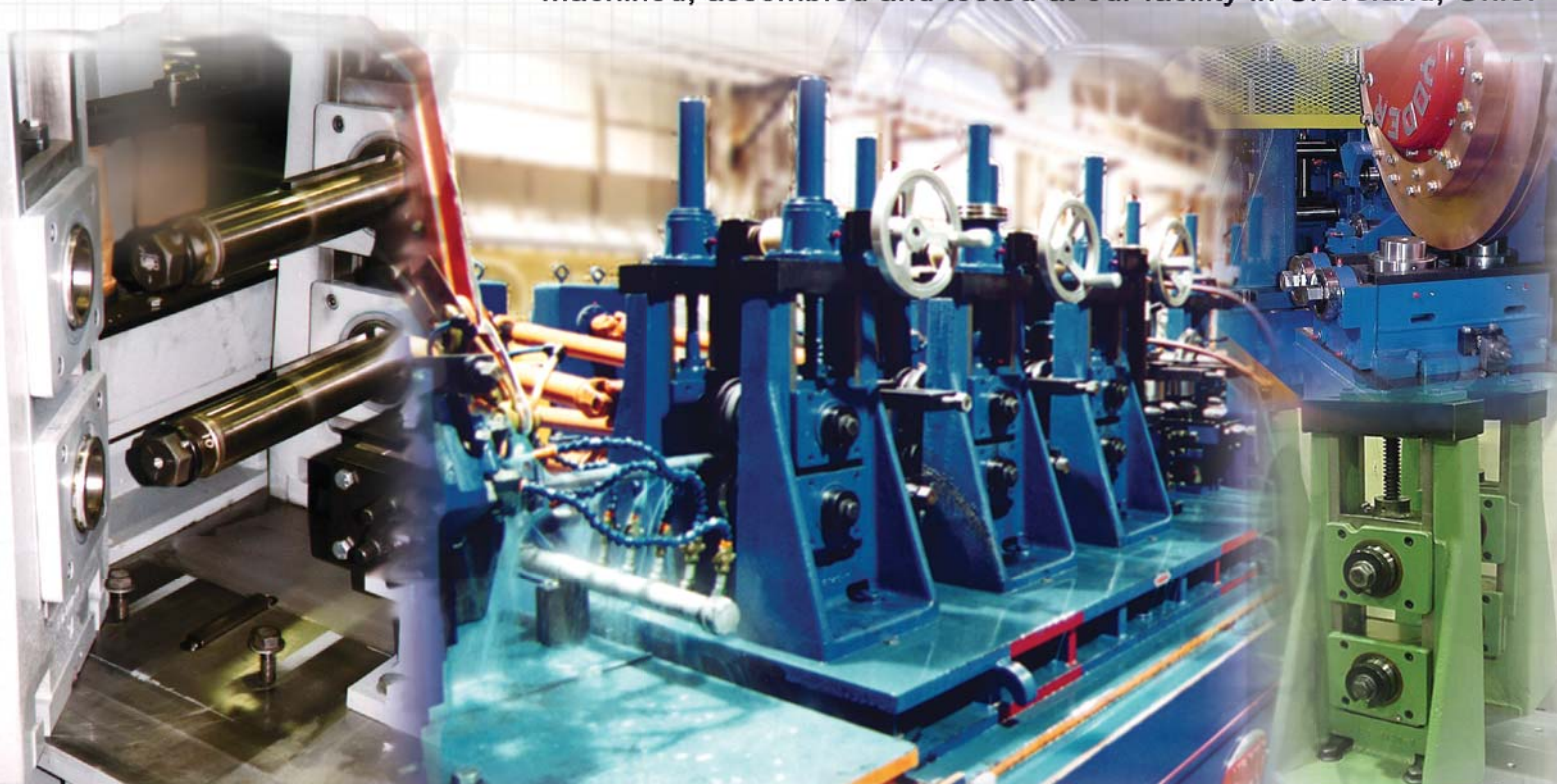
FORMTEK

G R O U P

A Mestek Company

WH-Series Tube Mills

For over 50 years, Yoder W-Style Tube Mills have been the standard of the tube and pipe industry. Recently, to meet with the current needs of the industry, we redesigned our tube mill stands. With the new WH-Series Tube Mills, we have achieved our three (3) design objectives: increased strength, decreased changeover time, and simplified maintenance. Yoder continues to use rugged castings, machined, assembled and tested at our facility in Cleveland, Ohio.



Model	Tube OD Range	Tube Wall Range
WH-150	9.5mm to 38.1mm	0.5mm to 2.1mm
WH-200	12.7mm to 76.2mm	0.5mm to 3.4mm
WH-250	15.9mm to 88.9mm	0.8mm to 4.8mm
WH-300	19.1mm to 114.3mm	0.8mm to 7.6mm
WH-350	19.1mm to 139.7mm	0.8mm to 9.5mm

Note: Capacities based on running 310 Mpa yield strength materials.

FORMTEK METAL FORMING, INC.

4899 Commerce Parkway • Cleveland, Ohio 44128 USA

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The WH-Series Tube Mill Features, Include:

Increased Strength

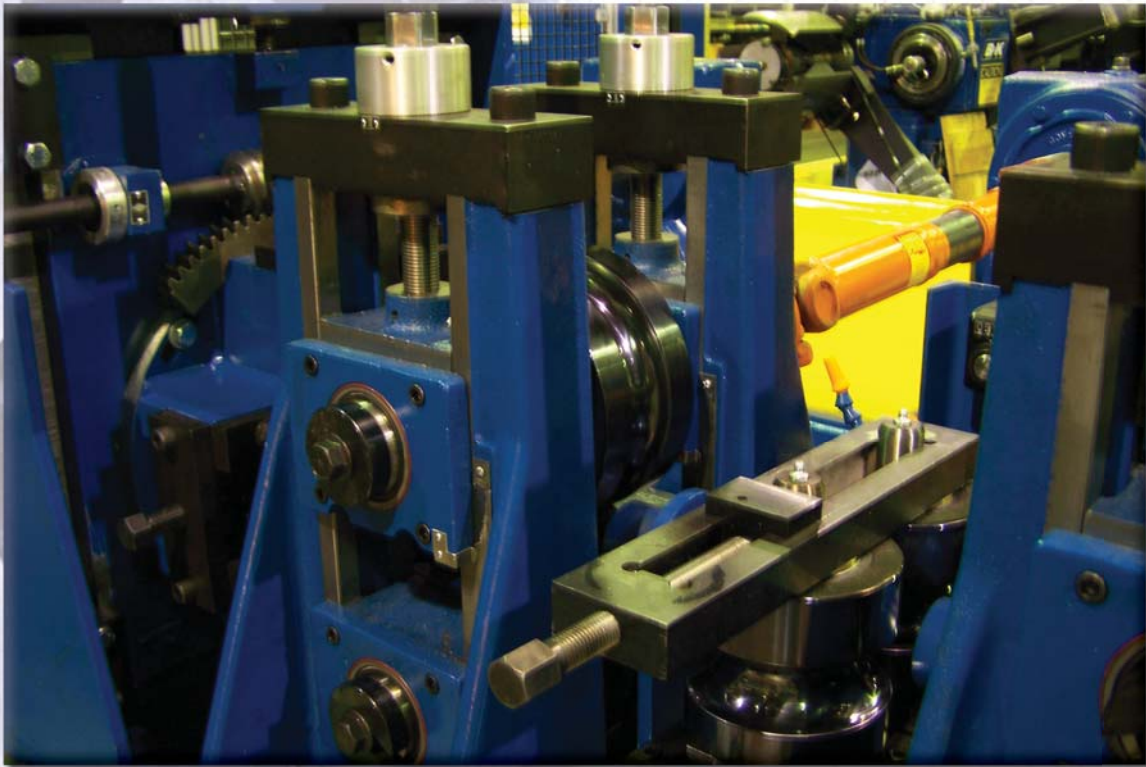
- Extended Gusset Reinforcement
- Double Timken Bearings
- Outside Locknuts
- Splined Shafts

Decreased Changeover

- Bolted "C" Washers
- Slotted Outboard Housings
- Easy-On Shafts
- Single-Point Adjustment
- Quick-Disconnect Coupling
- Digital Readouts

Simplified Maintenance

- Bolted-In Keys
- Common Bearing Seals
- Roll Location Spacers
- Capped Bearing Blocks



Mill Configuration & Options

- Welding: High-Frequency, ERW, Laser, MIG/TIG
- Cutting: Single-Cut, Double-Cut, Saw Options, or Recoiling
- Sizing, Reshaping or Cold Reducing
- Custom Mill Sizes and Configurations Available

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