

## **Model 2B Hand Operated, Bench-type Pipe and Tube Cut-Off Machine**

The hand operated Model 2B offers the same efficient and economical principles of rotary cut-off as the air-operated Model 2A, but at a significantly smaller initial investment. The Model 2B will cut a wide range of light and medium wall tubing, up to 2" outside diameter. Its' compact size and light weight make the Model 2B ideal for on-site use. The standard 115-volt circuitry makes it easy to use in the field for construction or utility work. If your needs are for lower production rates or shorter runs, this may be the best choice for you.

### **Cutting Times Achieved On A Model 2B:**

1/2" OD X 20 gauge wall . . . 3 seconds  
1" OD X 16 gauge wall . . . . 6 seconds  
2" OD X 22 gauge wall . . . . 8 seconds  
2" OD X 5/32" wall . . . . . 11 seconds



### **Machine Specifications:**

<b>Capacity:</b>	1/4" to 2" OD
<b>Maximum wall thickness:</b>	5/32"
<b>Overall height:</b>	25"
<b>Bench space:</b>	14" X 18"
<b>Motor:</b>	1 HP, 1/60/115VAC

**Model 2B Hand-operated Cut-off Machine:** equipped with a 1 HP motor and manual starter, furnished with a Model 442 length gauge assembly and your choice of a standard cutter block assembly and cut-off blade

### **ACCESSORIES:**

- Model 400 Cutterblock Assembly for 1" to 2" O.D. material
- Model 401 Cutterblock Assembly for 3/8" to 1" O.D. material
- Model 402 Cutterblock Assembly for 1/4" to 3/8" O.D. material
- Model 419 Cutterblock Assembly, with full-size rollers for 1" to 2" O.D. material
- Model 494 Cutterblock Assembly, with full-size rollers for 3/8" to 1" O.D. material
- Model 413 Pipe and Tube Support, will accept 1/4" to 2" O.D. material
- Model 5585 Machine Stand (33" high pedestal base)

**Continental High-Speed Rotary Pipe & Tube Cut-Off Machines**

A DIVISION OF KIENE DIESEL ACCESSORIES, INC., 325 S. FAIRBANKS STREET, ADDISON, IL, 60101  
Telephone: (630) 543-7170 Fax: (630) 543-5953 • www.continentalcutoff.com • e-mail: info@continentalcutoff.com