Fine Wire Butt Welding Device Type S



Standard Equipment



Printed in switzerland Prosp.No. 1.107/2 E AB/2M Subject to Modifications

Fine Wire Butt Welding Device Type S

Device Type	S-1	S-1.5	S-2	S-2.5	SA-1.5	SA-1.8
Welding Range						
Iron, steel, nickel Ø mm	0.3 - 1.0	0.5 - 1.5	0.7 - 2.0	0.8 - 2.5	-	-
copper, brass, bronze, light-						
metal Ø mm	-	-	-	-	0.5 - 1.5	0.7 - 1.8
Electrical Data						
Raiting at 50% duty cycle KVA		0.3			0.37	
Fuse protection slow act at 42 V A		16			-	
at 110 V A		10			10	
at 230 V A		10			10	
at 400 V A		10			10	
Dimensions and Weights						
(without accessories) L x B x H mm		200 x 200 x 450				
Net weight kg	9			11	12	

Fine wire butt welding devices Type S are supplied with standard equipment. However, special accessories are available to suit particular requirements.

Standard Equipment

- Electrodes with V-grooves
- Annealing electrodes
- · Fitted lamp

- Swivelling magnifying glass
- Wire shear for diameters up to 1.2 mm

Special Accessories

- Device stands
- Stand with 2 wheels

Main Features

- Strong, reproducible, high quality weld joints.
- Automatic control of the welding operation.
- Accurate alignment due to precise parallel guides.
- Robust, reliable design.
- Easy operation and maintenance.
- Efficient spare parts service.

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